# **STAMFORD**

# S4L1S-D41 Wdg.14 - Technical Data Sheet

#### **Standards**

STAMFORD industrial alternators meet the requirements of the relevant parts of the BS EN 60034 and the relevant section of other international standards such as BS5000, VDE 0530, NEMA MG1-32, IEC34, CSA C22.2-100 and As1359. Other standards and certifications can be considered on request.

#### **Quality Assurance**

Alternators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.



#### **Excitation and Voltage Regulators**

Excitation System								
AVR Type	AS440	MX341	MX321					
Voltage Regulation	± 1.0%	± 1.0%	± 0.5%		with 4% Engine Governing			
AVR Power	Self-Excited	PMG	PMG					

No Load Excitation Voltage (V)	0.7 - 0.5
No Load Excitation Current (A)	12 -9
Full Load Excitation Voltage (V)	2.3 - 2.2
Full Load Excitation Current (A)	41 - 39
Exciter Time Constant (seconds)	0.105



Electrical Data									
Insulation System		CLASS H							
Stator Winding	DOUBLE LAYER LAP								
Winding Pitch	TWO THIRDS								
Winding Leads	12								
Winding Number	14								
Number of Poles	4								
IP Rating	iP23								
RFI Suppression	BS EN 61000-6-2 & BS EN 61000-6-4,VDE 0875G, VDE 0875N. Refer to factory for others								
Waveform Distortion	NO LOAD < 1.5% NO								
Short Circuit Ratio	NO LOAD < 1.5% NON-DISTORTING BALANCED LINEAR LOAD < 5.0%  1/Xd								
Steady State X/R Ratio	12.5								
		60 Hz							
Telephone Interference		TIF<50							
Cooling Air		0.99 m³/sec 2100cfm							
Voltage Star	380	400	416						
kVA Base Rating (CLASS H) for Reactance Values	350	350	350						
Saturated Values in Per Un	it at Base Ratings and	Voltages							
Xd Dir. Axis Synchronous	3.08	2.78	2.57						
X'd Dir. Axis Transient	0.19	0.17	0.16						
X"d Dir. Axis Subtransient	0.14	0.13	0.12						
Xq Quad. Axis Reactance	2.64 2.38 2.20								
X''q Quad. Axis Subtransient	0.35 0.32 0.29								
XL Stator Leakage Reactance	0.07 0.06 0.06								
X2 Negative Sequence Reactance	0.23	0.21	0.19						
X0 Zero Sequence Reactance	0.08	0.07	0.07 0.07						
<b>Unsaturated Values in Per</b>	Unit at Base Ratings ar	nd Voltages							
Xd Dir. Axis Synchronous	3.70	3.34	3.08						
X'd Dir. Axis Transient	0.22	0.20	0.19						
X"d Dir. Axis Subtransient	0.16	0.15	0.14						
Xq Quad. Axis Reactance	2.72	2.45	2.64						
X"q Quad. Axis Subtransient	0.42	0.38	0.35						
XL Stator Leakage Reactance	0.08	0.07	0.07						
XIr Rotor Leakage Reactance	0.11	0.10	0.09						
X2 Negative Sequence Reactance	0.28								
X0 Zero Sequence Reactance	0.09	0.08	0.23						

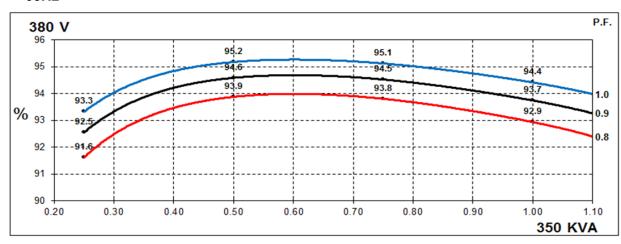


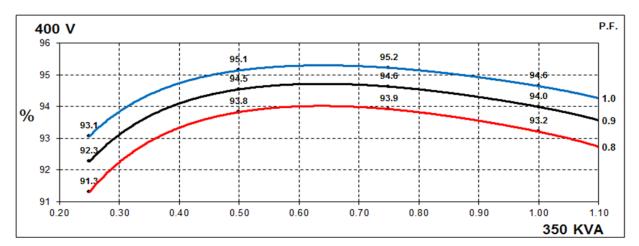
Time Constants (Seconds)							
T'd TRANSIENT TIME CONST.	0	.08					
T"d SUB-TRANSTIME CONST.	0.	019					
T'do O.C. FIELD TIME CONST.	1	1.7					
Ta ARMATURE TIME CONST.	0.	018					
T"q SUB-TRANSTIME CONST.	0.0304						
Resistances in Ohms (Ω) at 22 <sup>0</sup> C							
Stator Winding Resistance (Ra), per phase for series connected		009					
Rotor Winding Resistance (Rf)	1	.05					
Exciter Stator Winding Resistance		18					
Exciter Rotor Winding Resistance per phase	0.	068					
PMG Phase Resistance (Rpmg) per phase	1	1.9					
Positive Sequence Resistance (R1)	0.0	1125					
Negative Sequence Resistance (R2)	0.01296						
Zero Sequence Resistance (R0)	0.01125						
Saturation Factors	380V						
SG1.0	0.17						
SG1.2	0.7						
Mechanical Data							
Shaft and Keys		d to better than BS6861: Part 1 Grade 2.5 for ng generators are balanced with a half key.					
	1 Bearing	2 Bearings					
Moment of Inertia	1 Bearing 4.0771 kgm²	2 Bearings 3.8783kgm³					
Moment of Inertia Weight Wound Stator	_	•					
	4.0771 kgm²	3.8783kgm <sup>3</sup>					
Weight Wound Stator	4.0771 kgm² 415 kg	3.8783kgm <sup>3</sup> 415 kg 338 kg					
Weight Wound Stator Weight Wound Rotor	4.0771 kgm² 415 kg 361 kg 940 kg 1010 kg	3.8783kgm <sup>3</sup> 415 kg 338 kg 950 kg 1010 kg					
Weight Wound Stator Weight Wound Rotor Weight Complete Alternator	4.0771 kgm² 415 kg 361 kg 940 kg	3.8783kgm <sup>3</sup> 415 kg 338 kg 950 kg					
Weight Wound Stator Weight Wound Rotor Weight Complete Alternator Shipping weight in a Crate	4.0771 kgm² 415 kg 361 kg 940 kg 1010 kg 155 x 87 x 107 (cm)	3.8783kgm <sup>3</sup> 415 kg 338 kg 950 kg 1010 kg					
Weight Wound Stator Weight Wound Rotor Weight Complete Alternator Shipping weight in a Crate Packing Crate Size	4.0771 kgm² 415 kg 361 kg 940 kg 1010 kg 155 x 87 x 107 (cm) 2250 RPM fo	3.8783kgm <sup>3</sup> 415 kg 338 kg 950 kg 1010 kg 155 x 87 x 107 (cm)					

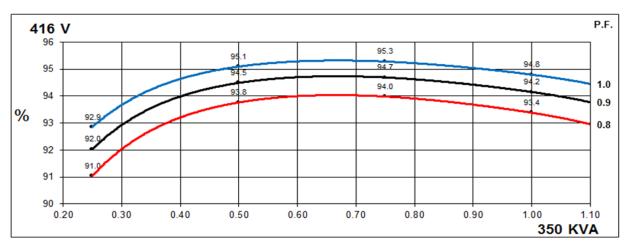


## THREE PHASE EFFICIENCY CURVES

## 60Hz



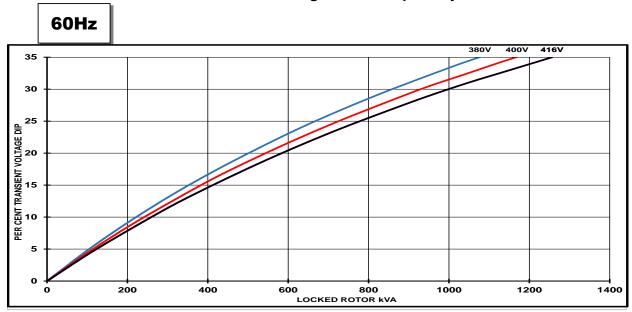




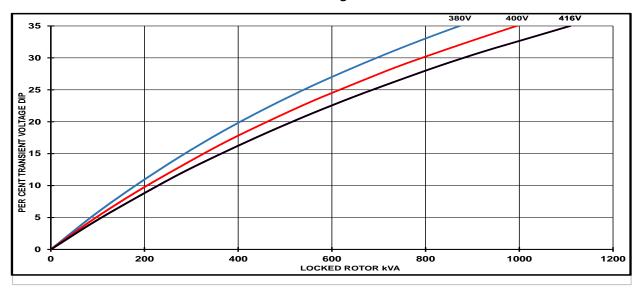


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## **Locked Rotor Motor Starting Curves - Separately Excited**



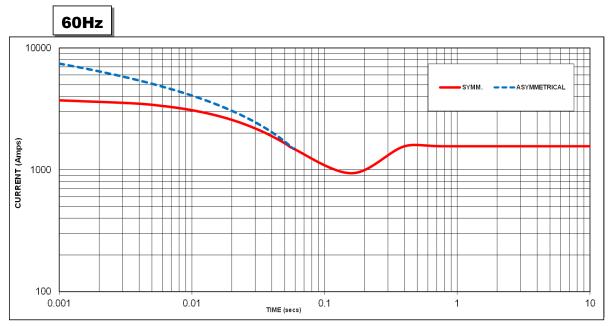
## **Locked Rotor Motor Starting Curves - Self Excited**



Transient Voltag	e Dip Scaling Factor	Transient Voltage Rise Scaling Factor
PF	Factor	
< 0.5	1	For voltage rise multiply voltage dip by 1.25
0.5	0.97	
0.6	0.93	
0.7	0.9	
0.8	0.85	
0.9	0.83	



#### **Three-phase Short Circuit Decrement Curve**



Sustained Short Circuit = 1560 Amps

Note 1

The following multiplication factors should be used to adjust the values from curve between time 0.001 seconds and the minimum current point in respect of nominal operating voltage :

60Hz	
Voltage	Factor
380V	X 1.00
400V	X 1.05
416V	X 1.09

The sustained current value is constant irrespective of voltage level

#### Note 2

The following multiplication factor should be used to convert the values calculated in accordance with NOTE 1 to those applicable to the various types of short circuit:

	3-phase	2-phase L-L	1-phase L-N
Instantaneous	x 1.00	x 0.87	x 1.30
Minimum	x 1.00	x 1.80	x 3.20
Sustained	x 1.00	x 1.50	x 2.50
Max. sustained duration	10 sec.	5 sec.	2 sec.

All other times are unchanged

#### Note 3

Curves are drawn for Star connected machines under no-load excitation at rated speeds. For other connection the following multipliers should be applied to current values as shown: Parallel Star = Curve current value X 2

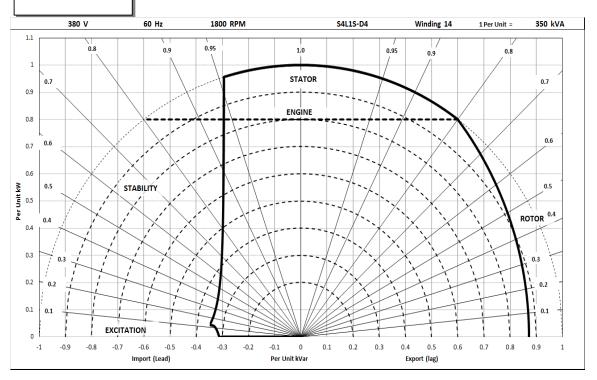
Series Delta = Curve current value X 1.732



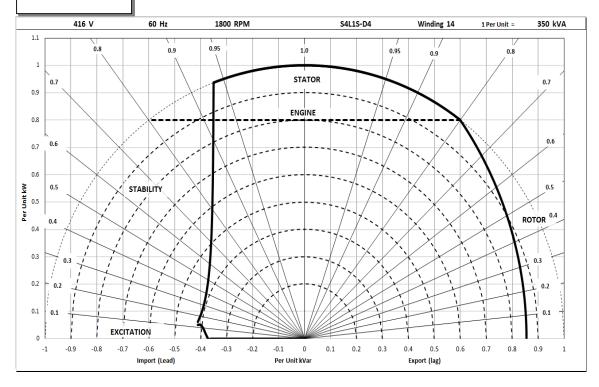
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## **Typical Alternator Operating Charts**

## 380V/60Hz



## 416V/60Hz





#### **RATINGS AT 0.8 POWER FACTOR**

	Class - Temp Rise	Standby - 163/27°C			Standby - 150/40°C		Cont. H - 125/40°C			Cont. F - 105/40°C			
60	Series Star (V)	380	400	416	380	400	416	380	400	416	380	400	416
60	kVA	385	385	385	375	375	375	350	350	350	315	315	315
Hz	kW	308	308	308	300	300	300	280	280	280	252	252	252
	Efficiency (%)	92.4	92.8	93.0	92.6	92.9	93.1	92.9	93.2	93.4	93.4	93.6	93.7
	kW Input	333	332	331	324	323	322	301	300	300	270	269	269

#### De-Rates

All values tabulated above are subject to the following reductions:

- 5% when air inlet filters are fitted
- 3% for every 500 meters by which the operating altitude exceeds 1000 meters above mean sea level
- 3% for every 5°C by which the operational ambient temperature exceeds 40°C
- For any other operating conditions impacting the cooling circuit please refer to applications

Note: Requirement for operating in an ambient exceeding 60°C and altitude exceeding 4000 meters must be referred to applications.

#### **Dimensional and Torsional Drawing**

For dimensional and torsional information please refer to the alternator General Arrangement and rotor drawings available on our website (http://stamford-avk.com/)

**Note:** Continuous development of our products means that the information contained in our data sheets can change without notice, and specifications should always be confirmed with Cummins Generator Technologies prior to purchase.



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