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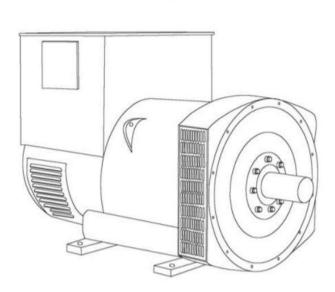
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Standards

STAMFORD industrial alternators meet the requirements of the relevant parts of the IEC EN 60034 and the relevant section of other international standards such as BS5000, VDE 0530, NEMA MG1-32, IEC34, CSA C22.2-100 and AS1359. Other standards and certifications can be considered on request.

Quality Assurance

Alternators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.



Excitation and Voltage Regulators

Excitation System										
AVR Type	AS440	MX341	MX321							
Voltage Regulation	± 1%	± 1%	± 0.5%		with 4% Engine Governing					
AVR Power	Self-Excited	PMG	PMG							

No Load Excitation Voltage (V)	8.1
No Load Excitation Current (A)	0.48
Full Load Excitation Voltage (V)	35.52
Full Load Excitation Current (A)	2.1
Exciter Time Constant (seconds)	0.099

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Electrical Data										
Insulation System			Н							
Stator Winding		Double Layer Lap								
Winding Pitch		2/3								
Winding Leads		12								
Winding Number		,	14							
Number of Poles			4							
IP Rating		IF	223							
RFI Suppression	BS EN 6		00-6-4,VDE 0875G, VDE ory for others	E 0875N.						
Waveform Distortion	NO LOAD <	1.5% NON-DISTORTIN	G BALANCED LINEAR I	LOAD < 5.0%						
Short Circuit Ratio		1/	'Xd							
Steady State X/R Ratio		17								
		_60	Hz							
Telephone Interference			⁻ <50							
Cooling Air Flow		1.312	m³/sec							
Voltage Series Star (V)	380	400	416	-						
Voltage Parallel Star (V)	190	200	208	-						
Voltage Series Delta (V)	220	230	240	-						
kVA Base Rating (Class H) for Reactance Values (kVA)	625	625	625	-						
Saturated Values in Per Unit	at Base Ratings an	d Voltages								
Xd Dir. Axis Synchronous	3.51	3.17	2.93	-						
X'd Dir. Axis Transient	0.17	0.15	0.14	-						
X"d Dir. Axis Subtransient	0.12	0.11	0.10	-						
Xq Quad. Axis Reactance	2.86	2.58	2.39	-						
X"q Quad. Axis Subtransient	0.31	0.28	0.26	-						
XL Stator Leakage Reactance	0.06	0.05	0.05	-						
X2 Negative Sequence Reactance	0.22	0.20	0.18	-						
X0 Zero Sequence Reactance	0.11	0.10	0.09	-						
Unsaturated Values in Per Ur	nit at Base Ratings	and Voltages								
Xd Dir. Axis Synchronous	4.21	3.80	3.52	-						
X'd Dir. Axis Transient	0.19	0.17	0.16	-						
X"d Dir. Axis Subtransient	0.14	0.13	0.12	-						
Xq Quad. Axis Reactance	2.94	2.66	2.46	-						
X"q Quad. Axis Subtransient	0.37	0.34	0.31	-						
XL Stator Leakage Reactance	0.06	0.06	0.05	-						
XIr Rotor Leakage Reactance	0.10	0.09	0.08	-						
X2 Negative Sequence Reactance	0.27	0.24	0.22	-						
X0 Zero Sequence Reactance	0.13	0.12	0.11	-						

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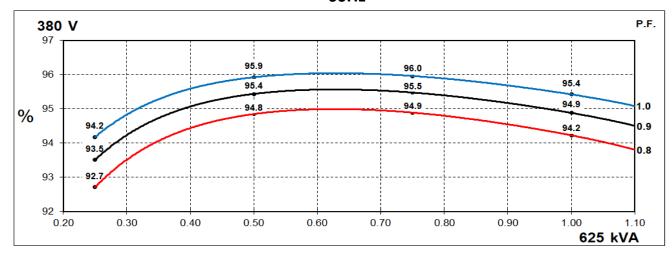
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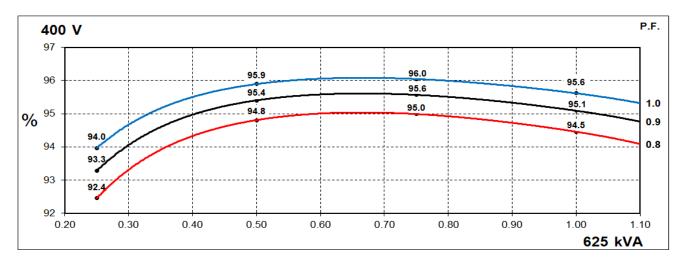
Time Constants (Seconds)							
T'd Transient Time Const.	0.	08					
T"d Sub-Transient Time Const.	0.0120						
T'do O.C. Field Time Const.	2	.2					
Ta Armature Time Const.	0.0	180					
T"q Sub-Transient Time Const.	0.0	192					
Resistances in Ohms (Ω) at 2	22°C						
Stator Winding Resistance (Ra), per phase for series connected		041					
Rotor Winding Resistance (Rf)	1.	77					
Exciter Stator Winding Resistance	1	7					
Exciter Rotor Winding Resistance per phase	0.0	092					
PMG Phase Resistance (Rpmg) per phase	1.	91					
Positive Sequence Resistance (R1)	0.0	051					
Negative Sequence Resistance (R2)	0.0059						
Zero Sequence Resistance (R0)	0.0051						
Saturation Factors	400V						
SG1.0	0.21						
SG1.2	1.08						
Mechanical Data							
Shaft and Keys	All alternator rotors are dynamically balanced to minimum vibration in operation. Two bearing ger						
	1 Bearing	2 Bearing					
SAE Adaptor	SAE 00, 0, 0.5, 1	SAE 00, 0, 0.5, 1					
Moment of Inertia	8.0068 kgm²	7.7289 kgm²					
Weight Wound Stator	657kg	657kg					
Weight Wound Rotor	563kg	535kg					
Weight Complete Alternator	1393kg	1395kg					
Shipping weight in a Crate	1485kg	1485kg					
Packing Crate Size	166x87x124(cm)	166x87x124(cm)					
Maximum Over Speed	2250 RPM fo	r two minutes					
Bearing Drive End	-	BALL.6220(ISO)					
Bearing Non-Drive End	BALL.6314(ISO)	BALL.6314(ISO)					

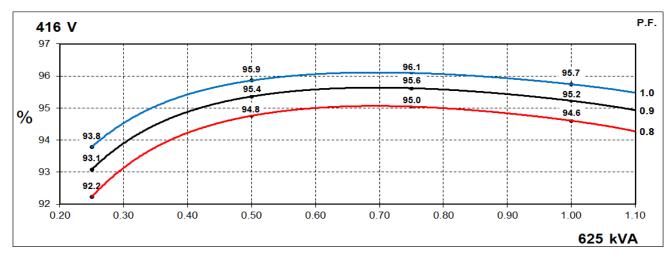


THREE PHASE EFFICIENCY CURVES

60Hz





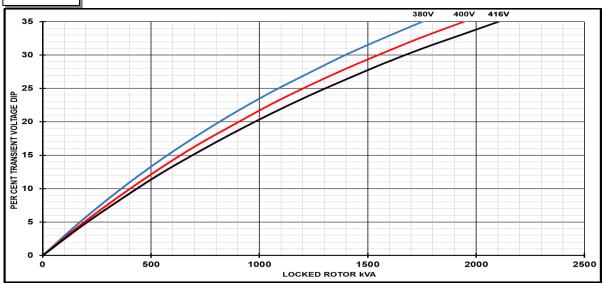




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Locked Rotor Motor Starting Curves - Separately Excited





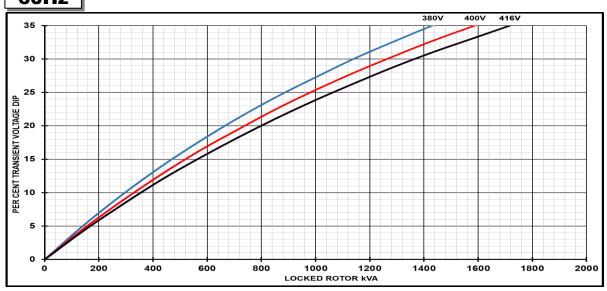
Transient Voltage	Dip Scaling Factor	Transient Voltage Rise Scaling Factor
PF	Factor	
< 0.5	1	For voltage rise multiply voltage dip by 1.25
0.5	0.97	
0.6	0.93	
0.7	0.9	
0.8	0.85	
0.9	0.83	



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Locked Rotor Motor Starting Curves - Self Excited



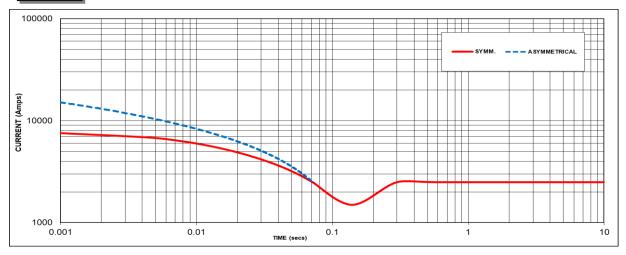


Transient Voltage	Dip Scaling Factor	Transient Voltage Rise Scaling Factor
PF	Factor	
< 0.5	1	For voltage rise multiply voltage dip by 1.25
0.5	0.97	
0.6	0.93	
0.7	0.9	
0.8	0.85	
0.9	0.83	



Three-phase Short Circuit Decrement Curve - Separately Exited

60Hz



Sustained Short Circuit = 2500 Amps

Note 1

The following multiplication factors should be used to adjust the values from curve between time 0.001 seconds and the minimum current point in respect of nominal operating voltage:

50	Hz	60Hz				
Voltage	Factor	Voltage	Factor			
-	-	380V	X 1.00			
-	-	400V	X 1.05			
		416V	X 1.09			
-		-	-			

The sustained current value is constant irrespective of voltage level

Note 2

The following multiplication factor should be used to convert the values calculated in accordance with NOTE 1 to those applicable to the various types of short circuit :

	3-phase	2-phase L-L	1-phase L-N
Instantaneous	x 1.00	x 0.87	x 1.30
Minimum	x 1.00	x 1.80	x 3.20
Sustained	x 1.00	x 1.50	x 2.50
Max. sustained duration	10 sec.	5 sec.	2 sec.

All other times are unchanged Note 3

Curves are drawn for Star connected machines under no-load excitation at rated speeds. For other connection (where applicable) the following multipliers should be applied to current values as shown:

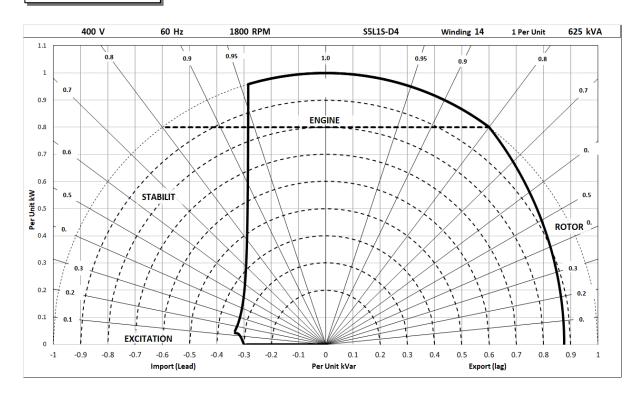
Parallel Star = Curve current value X 2 Series Delta = Curve current value X 1.732



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Typical Alternator Operating Charts

400V/60Hz





RATINGS AT 0.8 POWER FACTOR

	Class - Temp Rise	Standby - 163/27°C	Standby - 150/40°C	Cont. H - 125/40°C	Cont. F - 105/40°C		
	Series Star (V)	N/A	N/A	N/A	N/A		
50	Parallel Star (V)	N/A	N/A	N/A	N/A		
Hz	Hz Series Delta (V) N/A		N/A	N/A	N/A		
	kVA	N/A	N/A	N/A	N/A		
	kW	N/A	N/A	N/A	N/A		
	Efficiency (%)	N/A	N/A	N/A	N/A		
	kW Input	N/A	N/A	N/A	N/A		

	Series Star (V)	380	400	416	N/A												
60	Parallel Star (V)	190	200	208	N/A												
Hz	Series Delta (V)	220	230	240	N/A												
	kVA	673	673	673	N/A	655	655	655	N/A	625	625	625	N/A	563	563	563	N/A
	kW	538	538	538	N/A	524	524	524	N/A	500	500	500	N/A	450	450	450	N/A
	Efficiency (%)	93.9	94.2	94.4	N/A	94.0	94.3	94.5	N/A	94.2	94.5	94.6	N/A	94.6	94.7	94.8	N/A
	kW Input	573	572	571	N/A	557	556	555	N/A	531	529	529	N/A	476	475	475	N/A

De-Rates

All values tabulated above are subject to the following reductions:

- 5% when air inlet filters are fitted
- 3% for every 500 meters by which the operating altitude exceeds 1000 meters above mean sea level
- 3% for every 5°C by which the operational ambient temperature exceeds 40°C @ Class H temperature rise (please refer to applications for ambient temperature de-rates at other temperature rise classes)
- For any other operating conditions impacting the cooling circuit please refer to applications

Note: Requirement for operating in an ambient exceeding 60°C and altitude exceeding 4000 meters (for <690V) or 1500 meters (for >690V) must be referred to applications.

Dimensional and Torsional Drawing

For dimensional and torsional information please refer to the alternator General Arrangement and rotor drawings available on our website (http://stamford-avk.com/)

Note: Continuous development of our products means that the information contained in our data sheets can change without notice, and specifications should always be confirmed with Cummins Generator Technologies prior to purchase.





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View our videos at youtube.com/stamfordavk

news.stamford-avk.com

For Applications Support: applications@cummins.com

For Customer Service: emea.service@cummins.com

For General Enquiries: Stamford-avk@cummins.com

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