STAMFORD

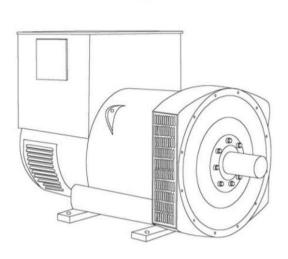
S5L1S-D4 Wdg.25 - Technical Data Sheet

Standards

STAMFORD industrial alternators meet the requirements of the relevant parts of the IEC 60034 and the relevant section of other international standards such as BS5000-3, ISO 8528-3, VDE 0530, NEMA MG1-32, CSA C22.2-100 and AS 60034. Other standards and certifications can be considered on request.

Quality Assurance

Alternators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.



Excitation and Voltage Regulators

Excitation System						
AVR Type	AS440	MX341	MX321			
Voltage Regulation	± 1%	± 1%	± 0.5%		with 4% Engine Governing	
AVR Power	Self-Excited	PMG	PMG			

No Load Excitation Voltage (V)	9.91
No Load Excitation Current (A)	0.58
Full Load Excitation Voltage (V)	36.34
Full Load Excitation Current (A)	2.17
Exciter Time Constant (seconds)	0.099



Electrical Data						
Insulation System	ı	1				
Stator Winding	Double Layer Lap					
Winding Pitch	2	/3				
Winding Leads	1	2				
Winding Number	2	25				
Number of Poles		4				
IP Rating	IP	23				
RFI Suppression		00-6-4,VDE 0875G, VDE 0875N. ory for others				
Waveform Distortion	NO LOAD < 1.5% NON-DISTORTIN	G BALANCED LINEAR LOAD < 5.0%				
Short Circuit Ratio	1/.	Xd				
Steady State X/R Ratio	15	.19				
	50	Hz				
Telephone Interference	THF	<2%				
Cooling Air Flow	1.035	m³/sec				
Voltage Series Star (V)	660 690					
Voltage Parallel Star (V)	330	345				
Voltage Series Delta (V)	380	400				
kVA Base Rating (Class H) for Reactance Values (kVA)	500	500				
Saturated Values in Per Unit	at Base Ratings and Voltages					
Xd Dir. Axis Synchronous	3.07	2.81				
X'd Dir. Axis Transient	0.15	0.14				
X"d Dir. Axis Subtransient	0.11	0.10				
Xq Quad. Axis Reactance	2.52	2.31				
X"q Quad. Axis Subtransient	0.28	0.26				
XL Stator Leakage Reactance	0.04	0.04				
X2 Negative Sequence Reactance	0.20	0.18				
X0 Zero Sequence Reactance	0.01	0.01				
Unsaturated Values in Per U	nit at Base Ratings and Voltages					
Xd Dir. Axis Synchronous	3.69	3.37				
X'd Dir. Axis Transient	0.18	0.16				
X"d Dir. Axis Subtransient	0.13	0.12				
Xq Quad. Axis Reactance	2.60 2.38					
X"q Quad. Axis Subtransient	0.34 0.31					
XL Stator Leakage Reactance	0.05					
XIr Rotor Leakage Reactance	otor Leakage Reactance 0.09 0.08					
X2 Negative Sequence Reactance	0.24 0.22					
X0 Zero Sequence Reactance	0.02	0.01				



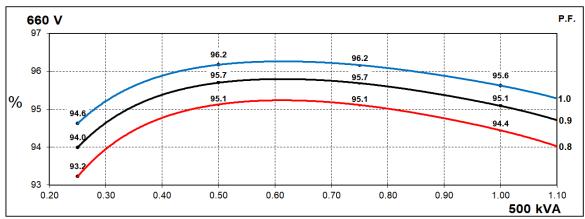
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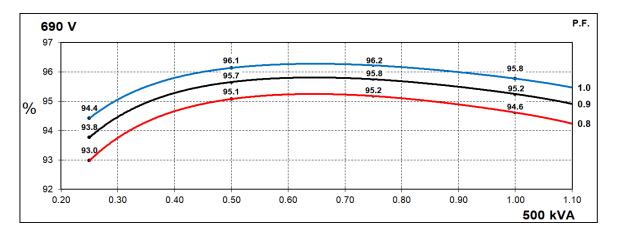
Time Constants (Seconds)						
T'd Transient Time Const.	0.08					
T"d Sub-Transient Time Const.	0.0	120				
T'do O.C. Field Time Const.	2.2					
Ta Armature Time Const.	0.0180					
T''q Sub-Transient Time Const.	0.0192					
Resistances in Ohms (Ω) at 2	22°C					
Stator Winding Resistance (Ra), per phase for series connected	0.0	146				
Rotor Winding Resistance (Rf)	1.3	59				
Exciter Stator Winding Resistance	1	7				
Exciter Rotor Winding Resistance per phase	0.0	092				
PMG Phase Resistance (Rpmg) per phase	1	.9				
Positive Sequence Resistance (R1)	0.0	183				
Negative Sequence Resistance (R2)	0.0.	210				
Zero Sequence Resistance (R0)	0.0183					
Saturation Factors	690V					
SG1.0	0.344					
SG1.2	1.6	613				
Mechanical Data						
Shaft and Keys	All alternator rotors are dynamically balanced to minimum vibration in operation. Two bearing ge					
	1 Bearing	2 Bearing				
SAE Adaptor	SAE 00, 0, 0.5, 1	SAE 00, 0, 0.5, 1				
Moment of Inertia	8.0068 kgm² 7.7289 kgm²					
Weight Wound Stator	657kg 657kg					
Weight Wound Rotor	563kg 535kg					
Weight Complete Alternator	1393kg 1395kg					
Shipping weight in a Crate	1485kg 1485kg					
Packing Crate Size 166x87x124(cm) 166x87x124(cr		166x87x124(cm)				
Maximum Over Speed	2250 RPM fo	r two minutes				
Bearing Drive End	- BALL.6220(ISO)					
Bearing Non-Drive End	BALL.6314(ISO)	BALL.6314(ISO)				



THREE PHASE EFFICIENCY CURVES

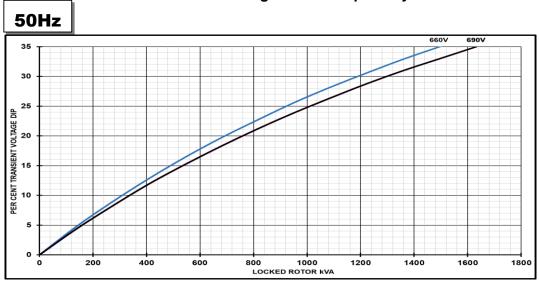
50Hz







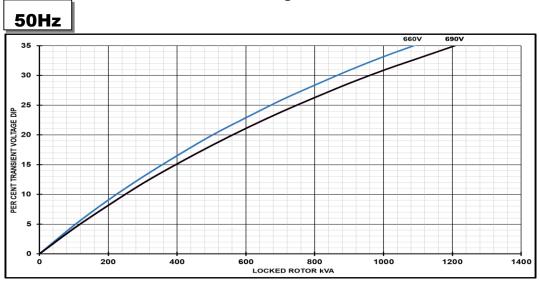
Locked Rotor Motor Starting Curves - Separately Excited



Transient Voltage	Dip Scaling Factor	Transient Voltage Rise Scaling Factor
PF	Factor	
< 0.5	1	For voltage rise multiply voltage dip by 1.25
0.5	0.97	
0.6	0.93	
0.7	0.9	
0.8	0.85	
0.9	0.83	



Locked Rotor Motor Starting Curves - Self Excited

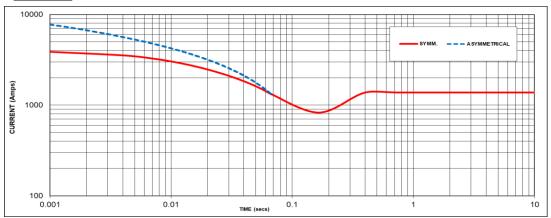


Transient Voltage	Dip Scaling Factor	Transient Voltage Rise Scaling Factor
PF	Factor	
< 0.5	1	For voltage rise multiply voltage dip by 1.25
0.5	0.97	
0.6	0.93	
0.7	0.9	
0.8	0.85	
0.9	0.83	



Three-phase Short Circuit Decrement Curve - Separately Exited





Sustained Short Circuit = 1375 Amps

Note 1

The following multiplication factors should be used to adjust the values from curve between time 0.001 seconds and the minimum current point in respect of nominal operating voltage:

50	Hz	60Hz		
Voltage	Factor	Voltage	Factor	
660V	X 1.00	ı	•	
690V	690V X 1.05		-	
-	-	-	-	
		-	-	

The sustained current value is constant irrespective of voltage level

Note 2

The following multiplication factor should be used to convert the values calculated in accordance with NOTE 1 to those applicable to the various types of short circuit:

	3-phase	2-phase L-L	1-phase L-N
Instantaneous	x 1.00	x 0.87	x 1.30
Minimum	x 1.00	x 1.80	x 3.20
Sustained	x 1.00	x 1.50	x 2.50
Max. sustained duration	10 sec.	5 sec.	2 sec.

Note 3 All other times are unchanged

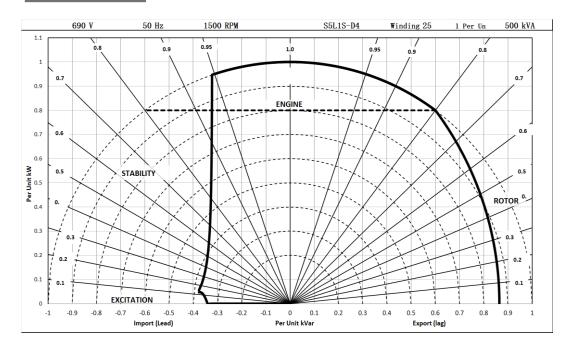
Curves are drawn for Star connected machines under no-load excitation at rated speeds. For other connection (where applicable) the following multipliers should be applied to current values as shown:

Parallel Star = Curve current value X 2 Series Delta = Curve current value X 1.732



Typical Alternator Operating Charts

690V/50Hz





RATINGS AT 0.8 POWER FACTOR

(Class - Temp Rise	Standby -	163/27°C	Standby -	150/40°C	Cont. H - 125/40°C		25/40°C Cont. F - 105/40°C	
	Series Star (V)	660	690	660	690	660	690	660	690
 50	Parallel Star (V)	330	345	330	345	330	345	330	345
Hz	Series Delta (V)	380	400	380	400	380	400	380	400
	kVA	530	530	515	515	500	500	450	450
	kW	424	424	412	412	400	400	360	360
	Efficiency (%)	94.2	94.4	94.3	94.5	94.4	94.6	94.8	94.9
	kW Input	450	449	437	436	424	423	380	379

	Series Star (V)	N/A	N/A	N/A	N/A
60	Parallel Star (V)	N/A	N/A	N/A	N/A
Hz	Series Delta (V)	N/A	N/A	N/A	N/A
	kVA	N/A	N/A	N/A	N/A
	kW	N/A	N/A	N/A	N/A
	Efficiency (%)	N/A	N/A	N/A	N/A
	kW Input	N/A	N/A	N/A	N/A

De-Rates

All values tabulated above are subject to the following reductions:

- 5% when air inlet filters are fitted
- 3% for every 500 meters by which the operating altitude exceeds 1000 meters above mean sea level
- 3% for every 5°C by which the operational ambient temperature exceeds 40°C @ Class H temperature rise (please refer to applications for ambient temperature de-rates at other temperature rise classes)
- For any other operating conditions impacting the cooling circuit please refer to applications

Note: Requirement for operating in an ambient exceeding 60°C and altitude exceeding 4000 meters (for <690V) or 1500 meters (for >690V) must be referred to applications.

Dimensional and Torsional Drawing

For dimensional and torsional information please refer to the alternator General Arrangement and rotor drawings available on our website (http://stamford-avk.com/)

Note: Continuous development of our products means that the information contained in our data sheets can change without notice, and specifications should always be confirmed with Cummins Generator Technologies prior to purchase.



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