STAMFORD

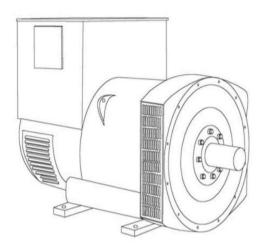
S5L1S-F4 Wdg.27 - Technical Data Sheet

Standards

STAMFORD industrial alternators meet the requirements of the relevant parts of the IEC 60034 and the relevant section of other international standards such as BS5000-3, ISO 8528-3, VDE 0530, NEMA MG1-32, CSA C22.2-100 and AS 60034. Other standards and certifications can be considered on request.

Quality Assurance

Alternators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.



Excitation and Voltage Regulators

Excitation System							
AVR Type	AS440	MX341	MX321				
Voltage Regulation	± 1%	± 1%	± 0.5%		with 4% Engine Governing		
AVR Power	Self-Excited	PMG	PMG				

No Load Excitation Voltage (V)	9.52
No Load Excitation Current (A)	0.56
Full Load Excitation Voltage (V)	33.71
Full Load Excitation Current (A)	2.07
Exciter Time Constant (seconds)	0.099



Electrical Data					
Insulation System	i	Н			
Stator Winding	Double Layer Lap				
Winding Pitch	2	//3			
Winding Leads	1	2			
Winding Number	2	27			
Number of Poles		4			
IP Rating	IP	223			
RFI Suppression		00-6-4,VDE 0875G, VDE 0875N. ory for others			
Waveform Distortion	NO LOAD < 1.5% NON-DISTORTIN	G BALANCED LINEAR LOAD < 5.0%			
Short Circuit Ratio	1/	Xd			
Steady State X/R Ratio	20	.53			
	60	Hz			
Telephone Interference	TIF	F<50			
Cooling Air Flow	1.312	m³/sec			
Voltage Series Star (V)	Series Star (V) 660 690				
Voltage Parallel Star (V)	330	345			
Voltage Series Delta (V)	380	400			
kVA Base Rating (Class H) for Reactance Values (kVA)	750	750			
Saturated Values in Per Unit	at Base Ratings and Voltages				
Xd Dir. Axis Synchronous	3.03	2.77			
X'd Dir. Axis Transient	0.14	0.13			
X"d Dir. Axis Subtransient	0.10	0.09			
Xq Quad. Axis Reactance	2.42	2.21			
X"q Quad. Axis Subtransient	0.28	0.26			
XL Stator Leakage Reactance	0.04	0.04			
X2 Negative Sequence Reactance	0.16	0.15			
X0 Zero Sequence Reactance	0.02	0.02			
Unsaturated Values in Per U	nit at Base Ratings and Voltages				
Xd Dir. Axis Synchronous	3.63	3.32			
X'd Dir. Axis Transient	0.16	0.15			
X"d Dir. Axis Subtransient	0.12	0.11			
Xq Quad. Axis Reactance	2.49	2.28			
X"q Quad. Axis Subtransient	0.34	0.31			
XL Stator Leakage Reactance	0.05	0.05			
XIr Rotor Leakage Reactance	0.09	0.08			
X2 Negative Sequence Reactance	0.20	0.18			
X0 Zero Sequence Reactance	0.02	0.02			



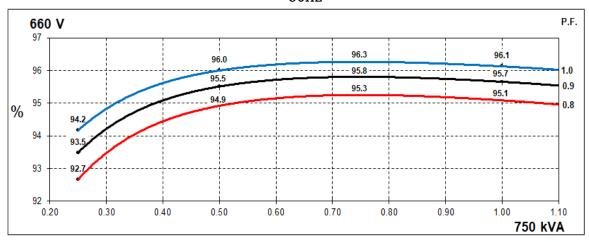
S5L1S-F4 Wdg.27

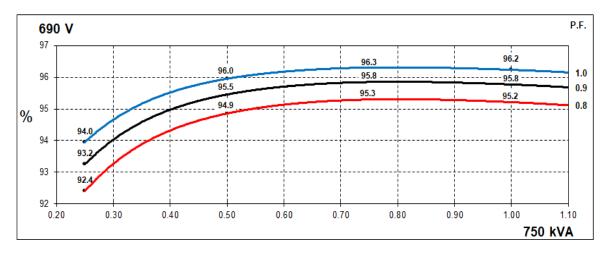
Time Constants (Seconds)				
T'd Transient Time Const.	0.	08		
T"d Sub-Transient Time Const.	0.0	120		
T'do O.C. Field Time Const.	2	.5		
Ta Armature Time Const.	0.0	190		
T''q Sub-Transient Time Const.	0.0	192		
Resistances in Ohms (Ω) at	22°C			
Stator Winding Resistance (Ra), per phase for series connected		068		
Rotor Winding Resistance (Rf)	1.	88		
Exciter Stator Winding Resistance	1	7		
Exciter Rotor Winding Resistance per phase	0.0	092		
PMG Phase Resistance (Rpmg) per phase	1	.9		
Positive Sequence Resistance (R1)	0.0	084		
Negative Sequence Resistance (R2)	0.0	097		
Zero Sequence Resistance (R0)	0.0	084		
Saturation Factors	ctors 690V			
SG1.0	0.2	291		
SG1.2	1.3	372		
Mechanical Data				
Shaft and Keys	All alternator rotors are dynamically balanced to minimum vibration in operation. Two bearing ge			
	1 Bearing	2 Bearing		
SAE Adaptor	SAE 00, 0, 0.5, 1	SAE 00, 0, 0.5, 1		
Moment of Inertia	10.033 kgm²	9.7551 kgm²		
Weight Wound Stator	805kg	805kg		
Weight Wound Rotor	684kg	655kg		
Weight Complete Alternator	1685kg	1694kg		
Shipping weight in a Crate	1775kg	1780kg		
Packing Crate Size	166x87x124(cm)	166x87x124(cm)		
Maximum Over Speed	2250 RPM fo	or two minutes		
Bearing Drive End	-	BALL.6220(ISO)		
Bearing Non-Drive End	BALL.6314(ISO)	BALL.6314(ISO)		



THREE PHASE EFFICIENCY CURVES

60Hz







Locked Rotor Motor Starting Curves - Separately Excited

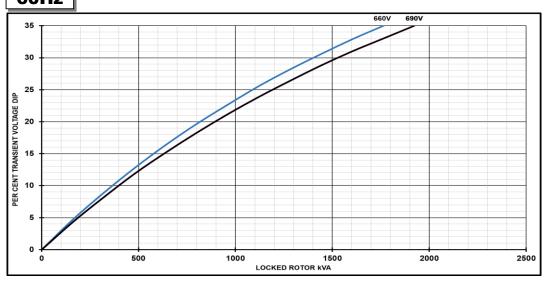
60Hz 660V 690V 35 30 25 PER CENT TRANSIENT VOLTAGE DIP 10 1500 LOCKED ROTOR KVA 500 1000 2000 2500 3000

Transient Voltage Dip Scaling Factor		Transient Voltage Rise Scaling Factor
PF	Factor	
< 0.5	1	For voltage rise multiply voltage dip by 1.25
0.5	0.97	
0.6	0.93	
0.7	0.9	
0.8	0.85	
0.9	0.83	



Locked Rotor Motor Starting Curves - Self Excited

60Hz

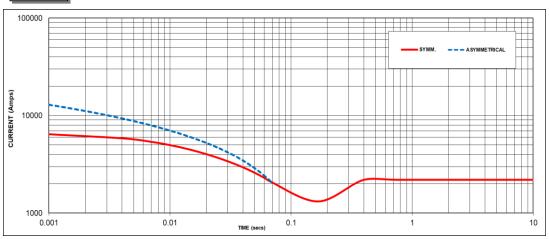


Transient Voltage	Dip Scaling Factor	Transient Voltage Rise Scaling Factor
PF	Factor	
< 0.5	1	For voltage rise multiply voltage dip by 1.25
0.5	0.97	
0.6	0.93	_
0.7	0.9	
0.8	0.85	
0.9	0.83	



Three-phase Short Circuit Decrement Curve - Separately Exited





Sustained Short Circuit = 2200 Amps

Note 1

The following multiplication factors should be used to adjust the values from curve between time 0.001 seconds and the minimum current point in respect of nominal operating voltage:

50	Hz	60Hz		
Voltage	Factor	Voltage	Factor	
-			X 1.00	
		690V	X 1.05	
		-	-	
		-	-	

The sustained current value is constant irrespective of voltage level

Note 2

The following multiplication factor should be used to convert the values calculated in accordance with NOTE 1 to those applicable to the various types of short circuit:

	3-phase	2-phase L-L	1-phase L-N
Instantaneous	x 1.00	x 0.87	x 1.30
Minimum	x 1.00	x 1.80	x 3.20
Sustained	x 1.00	x 1.50	x 2.50
Max. sustained duration	10 sec.	5 sec.	2 sec.

Note 3 All other times are unchanged

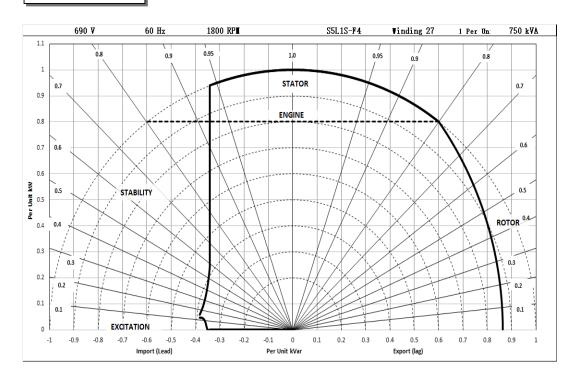
Curves are drawn for Star connected machines under no-load excitation at rated speeds. For other connection (where applicable) the following multipliers should be applied to current values as shown:

Parallel Star = Curve current value X 2 Series Delta = Curve current value X 1.732



Typical Alternator Operating Charts

690V/60Hz





RATINGS AT 0.8 POWER FACTOR

	Class - Temp Rise Standby - 163/27°C		Standby - 150/40°C	Cont. H - 125/40°C	Cont. F - 105/40°C	
	Series Star (V) N/A N/A		N/A	N/A	N/A	
50	50 Parallel Star (V) N/A		N/A	N/A	N/A	
Hz	Series Delta (V)	N/A	N/A	N/A	N/A	
kVA N/A		N/A	N/A	N/A		
kW N/A		N/A	N/A	N/A		
	Efficiency (%) N/A		N/A	N/A	N/A	
kW Input N/A		N/A	N/A	N/A		

	Series Star (V)	660	690	660	690	660	690	660	690
60	Parallel Star (V)	330	345	330	345	330	345	330	345
Hz	Series Delta (V)	380	400	380	400	380	400	380	400
	kVA	818	818	790	790	750	750	682	682
	kW	654	654	632	632	600	600	546	546
	Efficiency (%)	95.0	95.1	95.0	95.2	95.1	95.2	95.2	95.3
	kW Input	689	688	665	664	631	630	573	573

De-Rates

All values tabulated above are subject to the following reductions:

- 5% when air inlet filters are fitted
- 3% for every 500 meters by which the operating altitude exceeds 1000 meters above mean sea level
- 3% for every 5°C by which the operational ambient temperature exceeds 40°C @ Class H temperature rise (please refer to applications for ambient temperature de-rates at other temperature rise classes)
- For any other operating conditions impacting the cooling circuit please refer to applications

Note: Requirement for operating in an ambient exceeding 60°C and altitude exceeding 4000 meters (for <690V) or 1500 meters (for >690V) must be referred to applications.

Dimensional and Torsional Drawing

For dimensional and torsional information please refer to the alternator General Arrangement and rotor drawings available on our website (http://stamford-avk.com/)

Note: Continuous development of our products means that the information contained in our data sheets can change without notice, and specifications should always be confirmed with Cummins Generator Technologies prior to purchase.



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