# STAMFORD®

S5L1M-F4 Wdg.25 - Technical Data Sheet

Standards

STAMFORD industrial alternators meet the requirements of the relevant parts of the IEC 60034 and the relevant section of other international standards such as BS5000-3, ISO 8528-3, VDE 0530, NEMA MG1-32, CSA C22.2-100 and AS 60034. Other standards and certifications can be considered on request.

Quality Assurance

Alternators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.
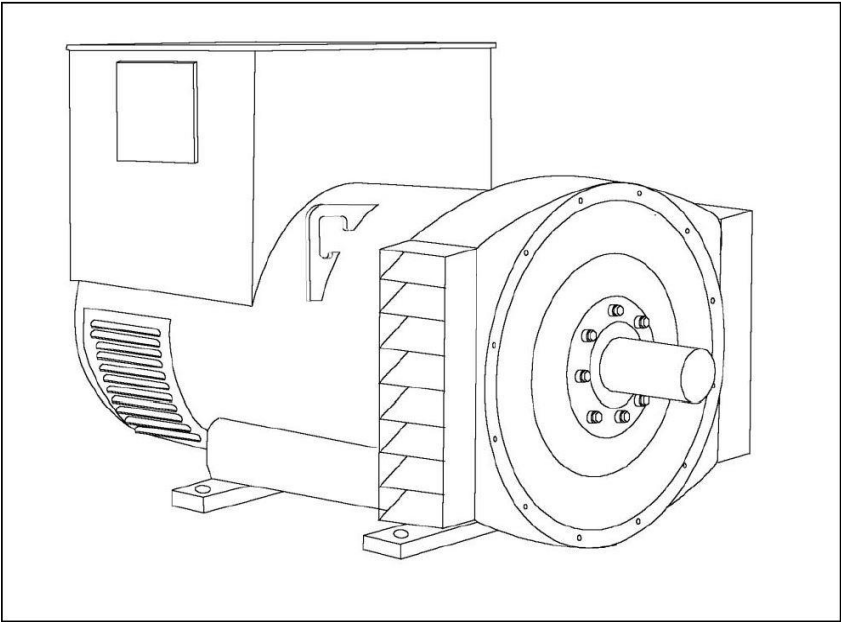
Excitation and Voltage Regulators

Excitation System					
AVR Type	MX341	MX321			
Voltage Regulation	± 1%	± 0.5%			with 4% Engine Governing
AVR Power	PMG	PMG			

No Load Excitation Voltage (V)	12.2
No Load Excitation Current (A)	0.72
Full Load Excitation Voltage (V)	42.92
Full Load Excitation Current (A)	2.51
Exciter Time Constant (seconds)	0.099

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Electrical Data		
Insulation System	H	
Stator Winding	Double Layer Lap	
Winding Pitch	2/3	
Winding Leads	12	
Winding Number	25	
Number of Poles	4	
IP Rating	IP23	
RFI Suppression	BS EN 61000-6-2 & BS EN 61000-6-4,VDE 0875G, VDE 0875N. Refer to factory for others	
Waveform Distortion	NO LOAD < 1.5% NON-DISTORTING BALANCED LINEAR LOAD < 5.0%	
Short Circuit Ratio	1/Xd	
Steady State X/R Ratio	20.93	
50 Hz		
Telephone Interference	THF<2%	
Cooling Air Flow	1.035 m³/sec	
Voltage Series Star (V)	660	690
Voltage Parallel Star (V)	330	345
Voltage Series Delta (V)	380	400
kVA Base Rating (Class H) for Reactance Values (kVA)	565	565
Saturated Values in Per Unit at Base Ratings and Voltages		
Xd Dir. Axis Synchronous	2.24	2.05
X'd Dir. Axis Transient	0.12	0.11
X"d Dir. Axis Subtransient	0.09	0.08
Xq Quad. Axis Reactance	1.87	1.71
X"q Quad. Axis Subtransient	0.20	0.18
XL Stator Leakage Reactance	0.03	0.03
X2 Negative Sequence Reactance	0.13	0.12
X0 Zero Sequence Reactance	0.01	0.01
Unsaturated Values in Per Unit at Base Ratings and Voltages		
Xd Dir. Axis Synchronous	2.69	2.46
X'd Dir. Axis Transient	0.14	0.13
X"d Dir. Axis Subtransient	0.10	0.09
Xq Quad. Axis Reactance	1.93	1.76
X"q Quad. Axis Subtransient	0.24	0.22
XL Stator Leakage Reactance	0.04	0.03
Xlr Rotor Leakage Reactance	0.07	0.06
X2 Negative Sequence Reactance	0.15	0.14
X0 Zero Sequence Reactance	0.01	0.01

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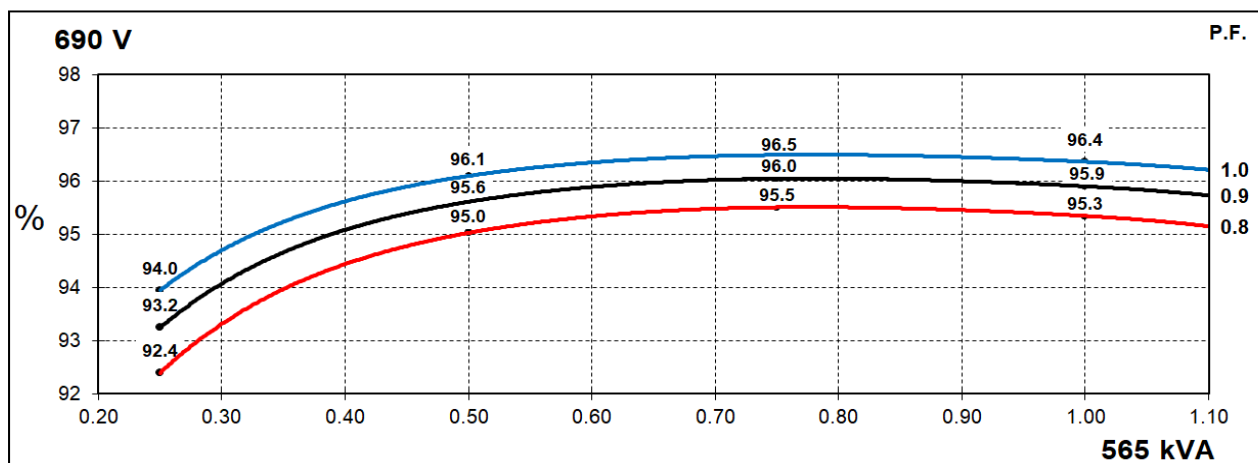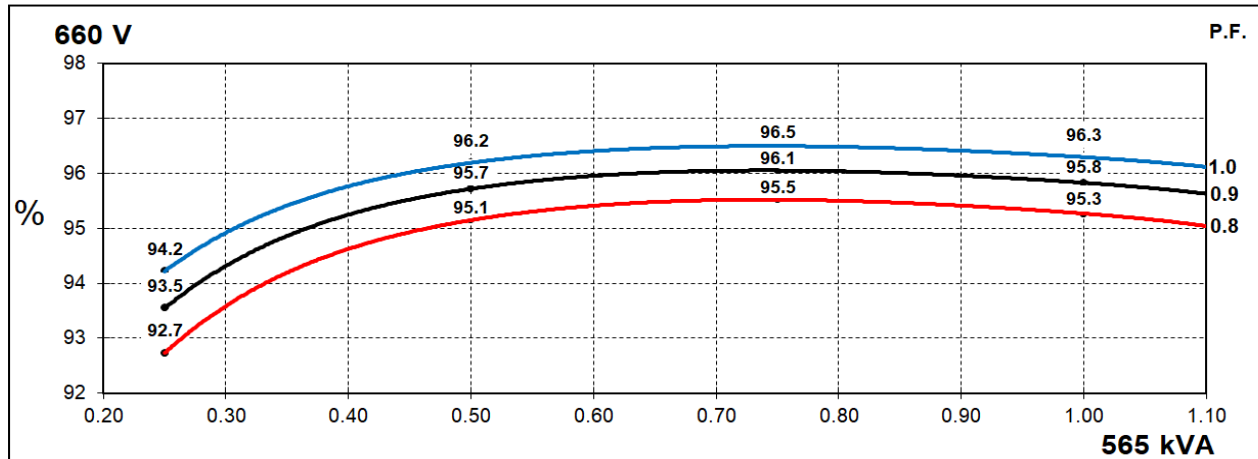
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Time Constants (Seconds)	
T'd Transient Time Const.	0.08
T''d Sub-Transient Time Const.	0.0120
T'do O.C. Field Time Const.	2.5
Ta Armature Time Const.	0.0190
T''q Sub-Transient Time Const.	0.0192

Resistances in Ohms (Ω) at 22^{0}C	
Stator Winding Resistance (Ra), per phase for series connected	0.0084
Rotor Winding Resistance (Rf)	1.88
Exciter Stator Winding Resistance	17
Exciter Rotor Winding Resistance per phase	0.092
PMG Phase Resistance (Rpmg) per phase	1.9
Positive Sequence Resistance (R1)	0.0105
Negative Sequence Resistance (R2)	0.0121
Zero Sequence Resistance (R0)	0.0105

Saturation Factors	690V
SG1.0	0.528
SG1.2	2.501

Mechanical Data		
Shaft and Keys	All alternator rotors are dynamically balanced to better than ISO 21940-11 Grade 2.5 for minimum vibration in operation. Two bearing generators are balanced with a half key.	
	1 Bearing	2 Bearing
SAE Adaptor	00, 0, 0.5, 1	00, 0, 0.5, 1
Moment of Inertia	10.033 kgm²	9.7551 kgm²
Weight Wound Stator	805kg	805kg
Weight Wound Rotor	684kg	655kg
Weight Complete Alternator	1685kg	1694kg
Shipping weight in a Crate	1775kg	1780kg
Packing Crate Size	166 x 87 x 124(cm)	166 x 87 x 124(cm)
Maximum Over Speed	2250 RPM for two minutes	
Bearing Drive End	-	BALL.6220(ISO)
Bearing Non-Drive End	BALL.6314(ISO)	BALL.6314(ISO)

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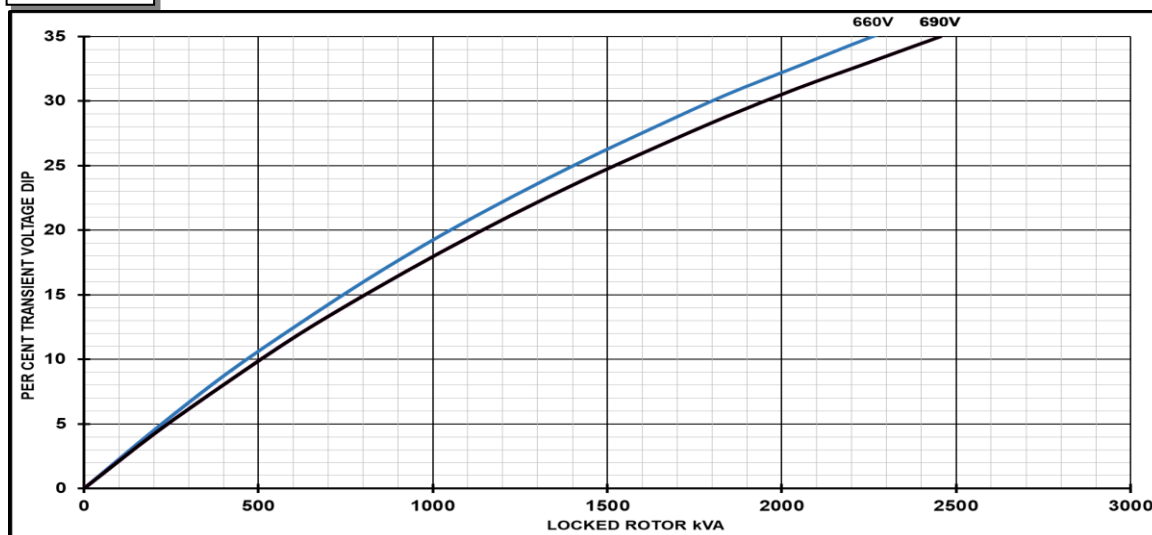## S5L1M-F4 Wdg.25

THREE PHASE EFFICIENCY CURVES

50Hz

660 V

P.F.

94.2 · 93.5 · 92.7 · 96.2 · 95.7 · 95.1 · 96.5 · 96.1 · 95.5 · 96.3 · 95.8 · 95.3 · 1.0 · 0.9 · 0.8

565 kVA

690 V

P.F.

94.0 · 93.2 · 92.4 · 96.1 · 95.6 · 95.0 · 96.5 · 96.0 · 95.5 · 96.4 · 95.9 · 95.3 · 1.0 · 0.9 · 0.8

565 kVA

Locked Rotor Motor Starting Curves - Separately Excited

50Hz

Transient Voltage Dip Scaling Factor		Transient Voltage Rise Scaling Factor
PF	Factor	
< 0.5	1	For voltage rise multiply voltage dip by 1.25
0.5	0.97	
0.6	0.93	
0.7	0.9	
0.8	0.85	
0.9	0.83	

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Three-phase Short Circuit Decrement Curve - Separately Excited
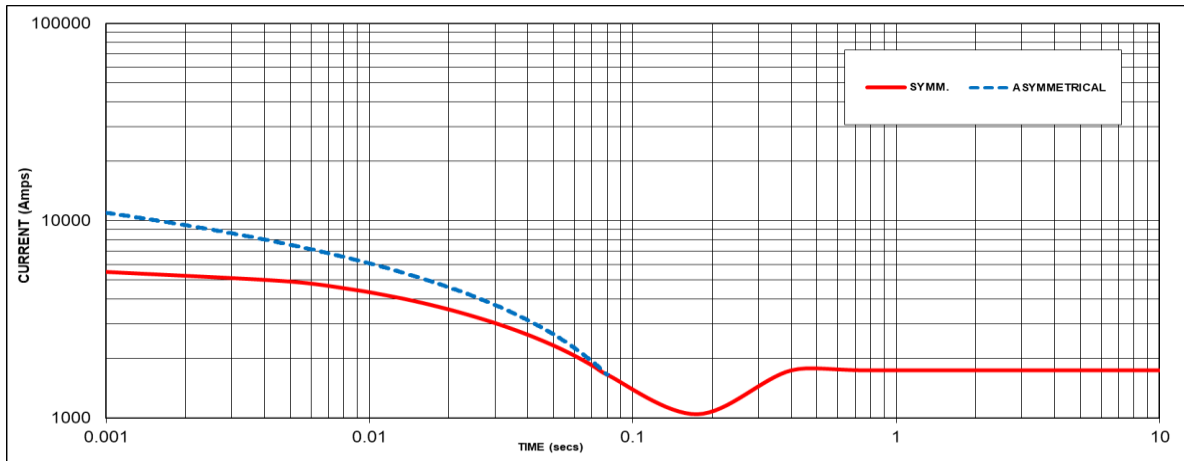
50Hz

Sustained Short Circuit = 1740 Amps

Note 1

The following multiplication factors should be used to adjust the values from curve between time 0.001 seconds and the minimum current point in respect of nominal operating voltage :

50Hz		60Hz	
Voltage	Factor	Voltage	Factor
660V	X 1.00	-	-
690V	X 1.05	-	-
-	-	-	-
-	-	-	-

The sustained current value is constant irrespective of voltage level

Note 2

The following multiplication factor should be used to convert the values calculated in accordance with NOTE 1 to those applicable to the various types of short circuit :

	3-phase	2-phase L-L	1-phase L-N
Instantaneous	x 1.00	x 0.87	x 1.30
Minimum	x 1.00	x 1.80	x 3.20
Sustained	x 1.00	x 1.50	x 2.50
Max. sustained duration	10 sec.	5 sec.	2 sec.

Note 3   All other times are unchanged

Curves are drawn for Star connections under no-load excitation at rated speeds. For other connection (where applicable) the following multipliers should be applied to current values as shown :

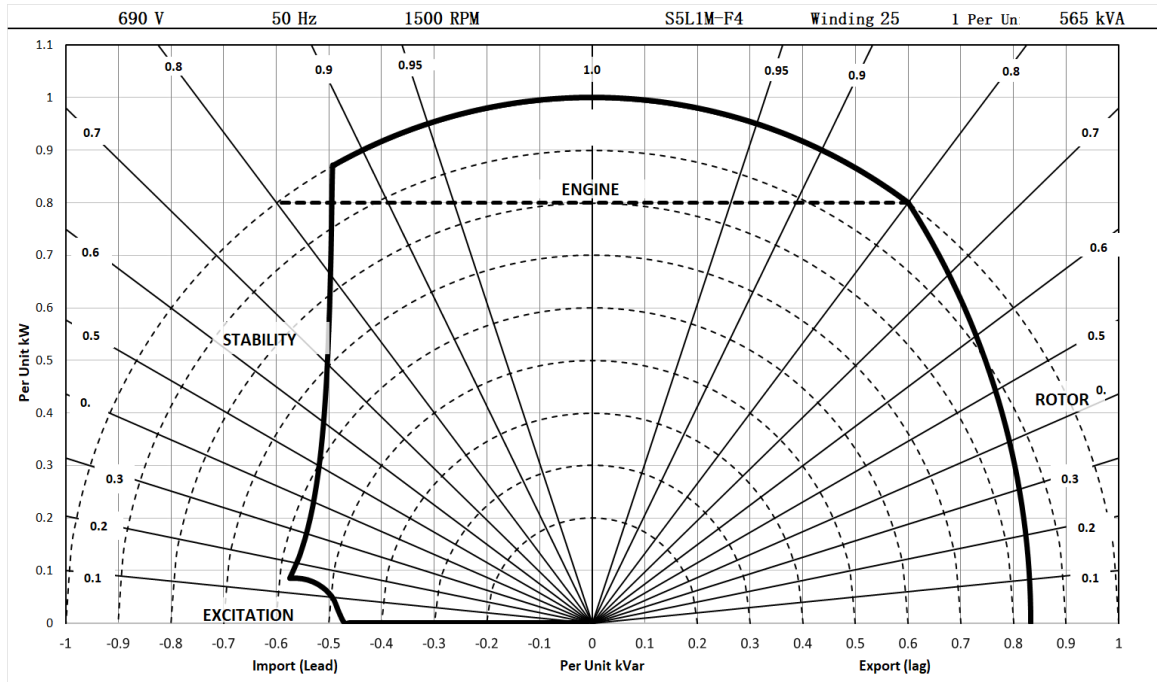Parallel Star = Curve current value X 2
Series Delta = Curve current value X 1.732

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Typical Alternator Operating Charts

690V/50Hz

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RATINGS AT 0.8 POWER FACTOR

	Class - Temp Rise	Standby		Cont. H - 110/50°C		Cont. F - 90/50°C		Cont. B - 70/50°C	
50 Hz	Series Star (V)	660	690	660	690	660	690	660	690
	Parallel Star (V)	330	345	330	345	330	345	330	345
	Series Delta (V)	380	400	380	400	380	400	380	400
	kVA	N/A	N/A	565	565	505	505	440	440
	kW	N/A	N/A	452	452	404	404	352	352
	Efficiency (%)	N/A	N/A	95.3	95.3	95.4	95.5	95.5	95.5
	kW Input	N/A	N/A	474	474	423	423	369	369

	Class - Temp Rise	Standby	Cont. H - 110/50°C	Cont. F - 90/50°C	Cont. B - 70/50°C
60 Hz	Series Star (V)	N/A	N/A	N/A	N/A
	Parallel Star (V)	N/A	N/A	N/A	N/A
	Series Delta (V)	N/A	N/A	N/A	N/A
	kVA	N/A	N/A	N/A	N/A
	kW	N/A	N/A	N/A	N/A
	Efficiency (%)	N/A	N/A	N/A	N/A
	kW Input	N/A	N/A	N/A	N/A

De-Rates

All values tabulated above are subject to the following reductions:
- 5% when air inlet filters are fitted
- 3% for every 500 meters by which the operating altitude exceeds 1000 meters above mean sea level
- 3% for every 5°C by which the operational ambient temperature exceeds 40°C @ Class H temperature rise
  (please refer to applications for ambient temperature de-rates at other temperature rise classes)
- For any other operating conditions impacting the cooling circuit please refer to applications

Note: Requirement for operating in an ambient exceeding 60°C and altitude exceeding 4000 meters (for <690V) or 1500 meters (for >690V) must be referred to applications.

Dimensional and Torsional Drawing

For dimensional and torsional information please refer to the alternator General Arrangement and rotor drawings available on our website (http://stamford-avk.com/)

Note: Continuous development of our products means that the information contained in our data sheets can change without notice, and specifications should always be confirmed with Cummins Generator Technologies prior to purchase.

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