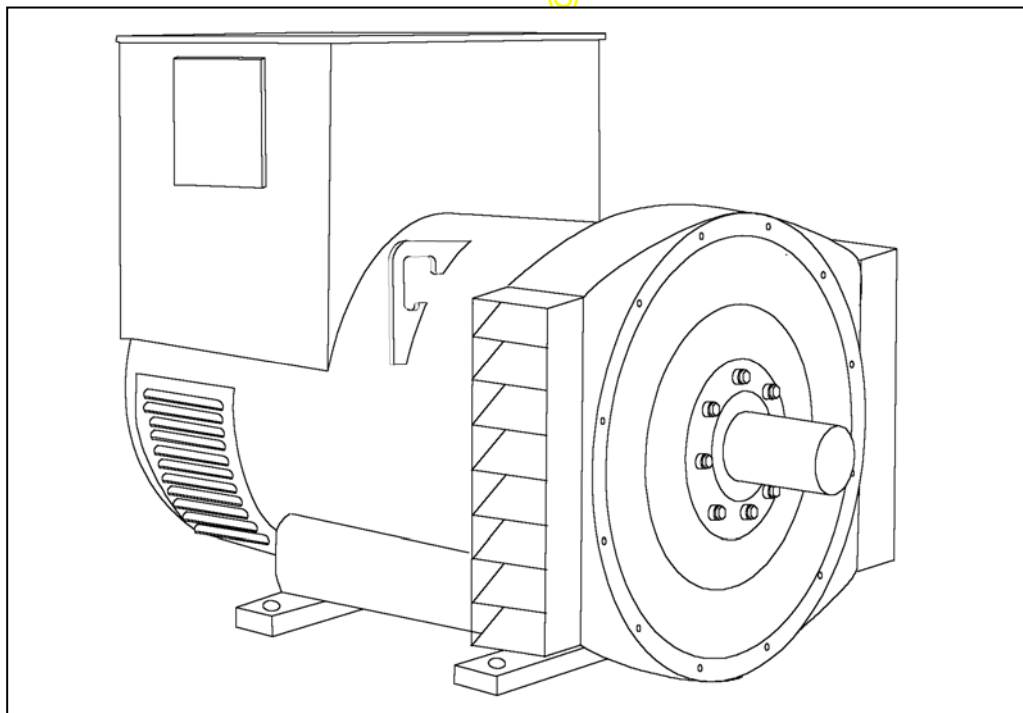


# STAMFORD<sup>®</sup>

**HCM434D - Winding 311**

Technical Data Sheet



**HCM434D  
SPECIFICATIONS & OPTIONS**

**STANDARDS**

Marine generators may be certified to Lloyds, DnV, Bureau Veritas, ABS, Germanischer-Lloyd or RINA. Other standards and certifications can be considered on request.

**VOLTAGE REGULATORS**

**MX341 AVR - STANDARD**

This sophisticated Automatic Voltage Regulator (AVR) is incorporated into the Stamford Permanent Magnet Generator (PMG) control system, and is standard on marine generators of this type.

The PMG provides power via the AVR to the main exciter, giving a source of constant excitation power independent of generator output. The main exciter output is then fed to the main rotor, through a full wave bridge, protected by a surge suppressor. The AVR has in-built protection against sustained over-excitation, caused by internal or external faults. This de-excites the machine after a minimum of 5 seconds.

An engine relief load acceptance feature can enable full load to be applied to the generator in a single step.

If three-phase sensing is required with the PMG system the MX321 AVR must be used.

We recommend three-phase sensing for applications with greatly unbalanced or highly non-linear loads.

**MX321 AVR**

The most sophisticated of all our AVRs combines all the features of the MX341 with, additionally, three-phase rms sensing, for improved regulation and performance.

Over voltage protection is built-in and short circuit current level adjustments is an optional facility.

**WINDINGS & ELECTRICAL PERFORMANCE**

All generator stators are wound to 2/3 pitch. This eliminates triplen (3rd, 9th, 15th ...) harmonics on the voltage waveform and is found to be the optimum design for trouble-free supply of non-linear loads. The 2/3 pitch design avoids excessive neutral currents sometimes seen with higher winding pitches, when in parallel with the mains. A fully connected damper winding reduces oscillations during paralleling. This winding, with the 2/3 pitch and carefully selected pole and tooth designs, ensures very low waveform distortion.

**TERMINALS & TERMINAL BOX**

Standard generators are 3-phase reconnectable with 12 ends brought out to the terminals, which are mounted on a cover at the non-drive end of the generator. A sheet steel terminal box contains the AVR and provides ample space for the customers' wiring and gland arrangements. It has removable panels for easy access.

**SHAFT & KEYS**

All generator rotors are dynamically balanced to better than BS6861:Part 1 Grade 2.5 for minimum vibration in operation. Two bearing generators are balanced with a half key.

**INSULATION/IMPREGNATION**

The insulation system is class 'H'. All wound components are impregnated with materials and processes designed specifically to provide the high build required for static windings and the high mechanical strength required for rotating components.

**QUALITY ASSURANCE**

Generators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.

The stated voltage regulation may not be maintained in the presence of certain radio transmitted signals. Any change in performance will fall within the limits of Criteria 'B' of EN 61000-6-2:2001. At no time will the steady-state voltage regulation exceed 2%

**DE RATES**

All values tabulated on page 8 are subject to the following reductions

- 5% when air inlet filters are fitted.
- 3% for every 500 metres by which the operating altitude exceeds 1000 metres above mean sea level.
- 3% for every 5°C by which the operational ambient temperature exceeds 50°C.

Note: Requirement for operating in an ambient exceeding 60°C must be referred to the factory.

*NB Continuous development of our products entitles us to change specification details without notice, therefore they must not be regarded as binding.*

*Front cover drawing typical of product range.*

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# HCM434D



## WINDING 311

CONTROL SYSTEM	SEPARATELY EXCITED BY P.M.G.		
A.V.R.	MX321	MX341	
VOLTAGE REGULATION	± 0.5 %	± 1.0 %	With 4% ENGINE GOVERNING
SUSTAINED SHORT CIRCUIT	REFER TO SHORT CIRCUIT DECREMENT CURVES (page 7)		

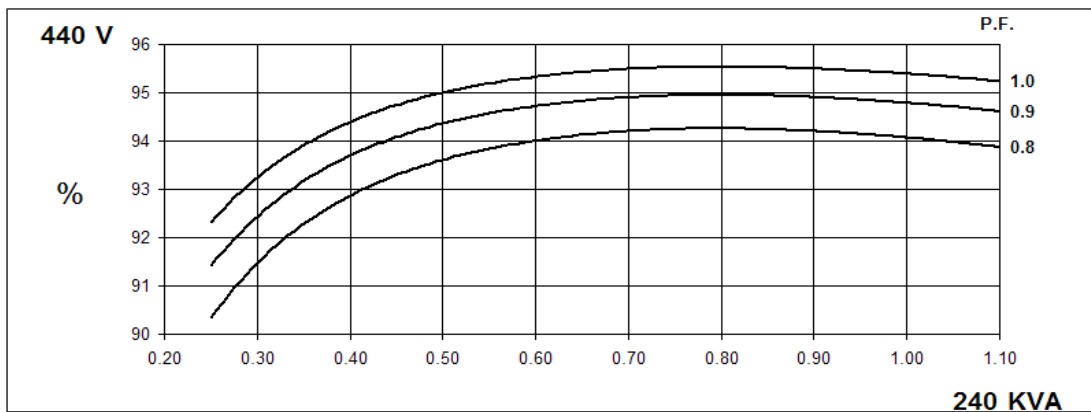
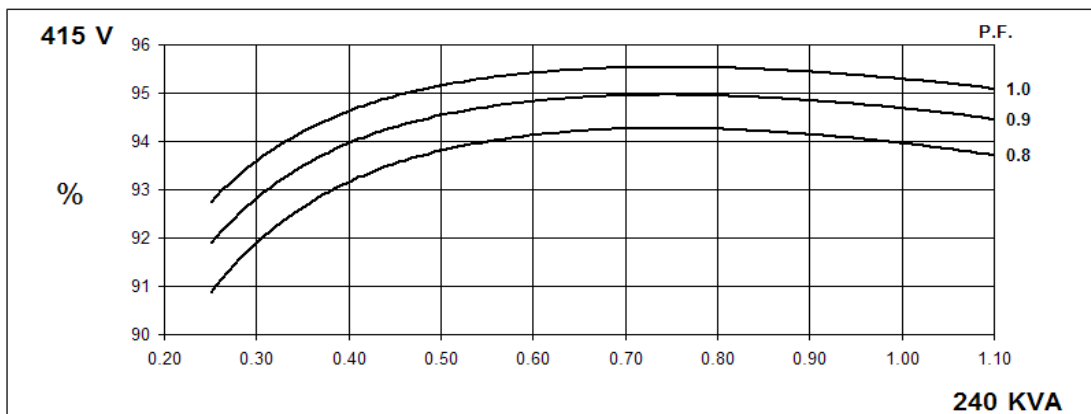
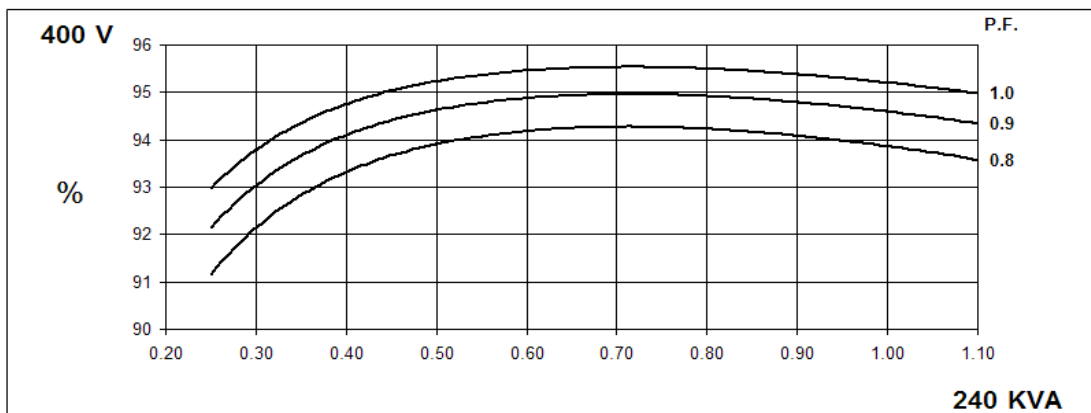
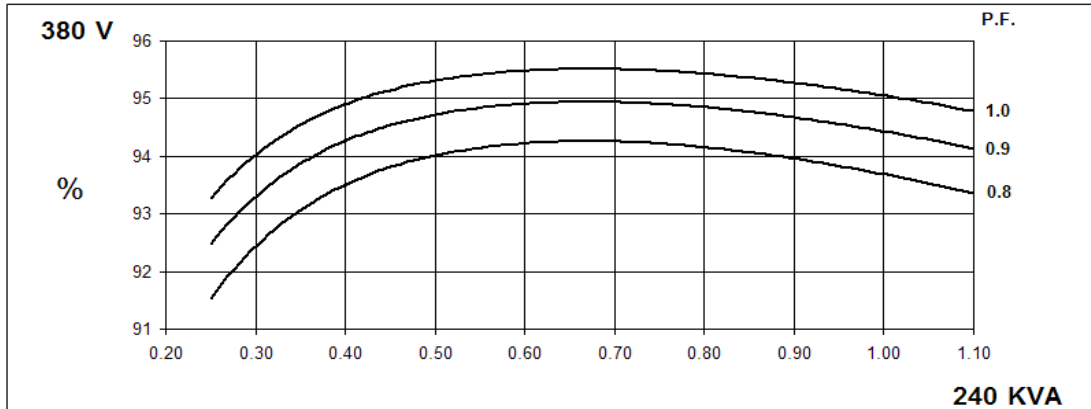
INSULATION SYSTEM	CLASS H							
PROTECTION	IP23							
RATED POWER FACTOR	0.8							
STATOR WINDING	DOUBLE LAYER LAP							
WINDING PITCH	TWO THIRDS							
WINDING LEADS	12							
STATOR WDG. RESISTANCE	0.0124 Ohms PER PHASE AT 22°C SERIES STAR CONNECTED							
ROTOR WDG. RESISTANCE	1.05 Ohms at 22°C							
EXCITER STATOR RESISTANCE	18 Ohms at 22°C							
EXCITER ROTOR RESISTANCE	0.068 Ohms PER PHASE AT 22°C							
R.F.I. SUPPRESSION	BS EN 61000-6-2 & BS EN 61000-6-4, VDE 0875G, VDE 0875N. refer to factory for others							
WAVEFORM DISTORTION	NO LOAD < 1.5% NON-DISTORTING BALANCED LINEAR LOAD < 5.0%							
MAXIMUM OVERSPEED	2250 Rev/Min							
BEARING DRIVE END	BALL. 6317 (ISO)							
BEARING NON-DRIVE END	BALL. 6314 (ISO)							
	1 BEARING				2 BEARING			
WEIGHT COMP. GENERATOR	940 kg				950 kg			
WEIGHT WOUND STATOR	415 kg				415 kg			
WEIGHT WOUND ROTOR	361 kg				338 kg			
WR <sup>2</sup> INERTIA	4.0771 kgm <sup>2</sup>				3.8783 kgm <sup>2</sup>			
SHIPPING WEIGHTS in a crate	1010 kg				1010 kg			
PACKING CRATE SIZE	155 x 87 x 107(cm)				155 x 87 x 107(cm)			
	50 Hz				60 Hz			
TELEPHONE INTERFERENCE	THF<2%				TIF<50			
COOLING AIR	0.80 m <sup>3</sup> /sec 1700 cfm				0.99 m <sup>3</sup> /sec 2100 cfm			
VOLTAGE SERIES STAR	380/220	400/231	415/240	440/254	416/240	440/254	460/266	480/277
VOLTAGE PARALLEL STAR	190/110	200/115	208/120	220/127	208/120	220/127	230/133	240/138
VOLTAGE SERIES DELTA	220/110	230/115	240/120	254/127	240/120	254/127	266/133	277/138
KVA BASE RATING FOR REACTANCE VALUES	240	240	240	240	295	305	320	330
X <sub>d</sub> DIR. AXIS SYNCHRONOUS	2.53	2.28	2.12	1.89	3.09	2.85	2.74	2.60
X' <sub>d</sub> DIR. AXIS TRANSIENT	0.16	0.15	0.14	0.12	0.19	0.18	0.17	0.16
X'' <sub>d</sub> DIR. AXIS SUBTRANSIENT	0.11	0.10	0.10	0.09	0.13	0.12	0.12	0.11
X <sub>q</sub> QUAD. AXIS REACTANCE	2.13	1.92	1.78	1.59	2.65	2.45	2.35	2.22
X'' <sub>q</sub> QUAD. AXIS SUBTRANSIENT	0.31	0.28	0.26	0.23	0.35	0.32	0.31	0.29
X <sub>L</sub> LEAKAGE REACTANCE	0.06	0.05	0.05	0.04	0.08	0.07	0.07	0.07
X <sub>2</sub> NEGATIVE SEQUENCE	0.21	0.19	0.18	0.16	0.24	0.22	0.22	0.20
X <sub>0</sub> ZERO SEQUENCE	0.08	0.07	0.06	0.06	0.09	0.08	0.08	0.07
REACTANCES ARE SATURATED				VALUES ARE PER UNIT AT RATING AND VOLTAGE INDICATED				
T' <sub>d</sub> TRANSIENT TIME CONST.	0.08s							
T'' <sub>d</sub> SUB-TRANSTIME CONST.	0.019s							
T' <sub>do</sub> O.C. FIELD TIME CONST.	1.7s							
T <sub>a</sub> ARMATURE TIME CONST.	0.018s							
SHORT CIRCUIT RATIO	1/X <sub>d</sub>							

50  
Hz

HCM434D  
Winding 311

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THREE PHASE EFFICIENCY CURVES

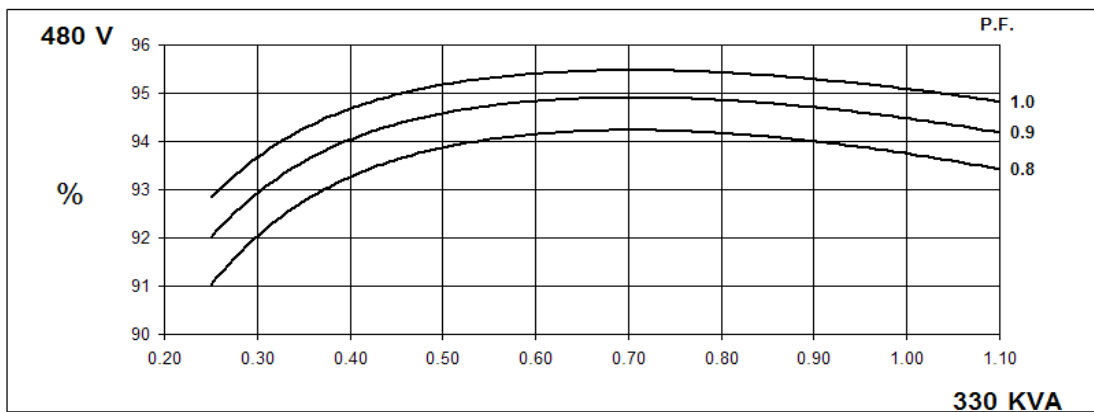
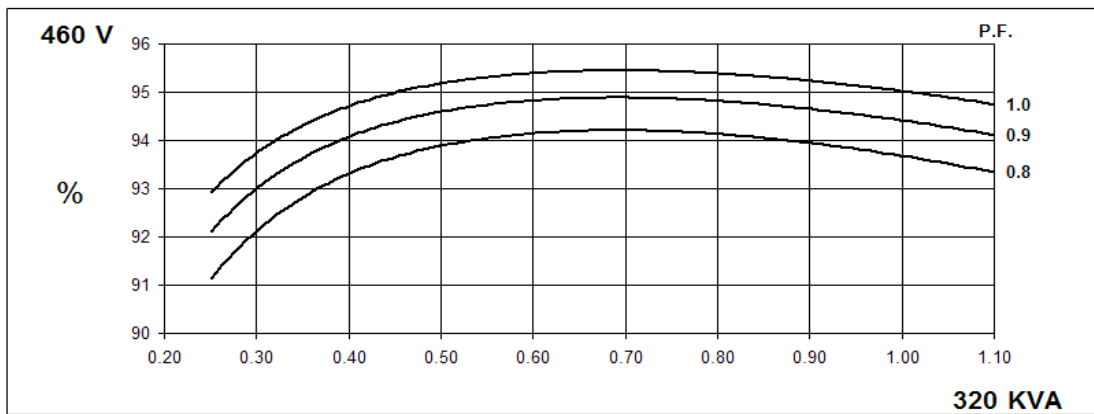
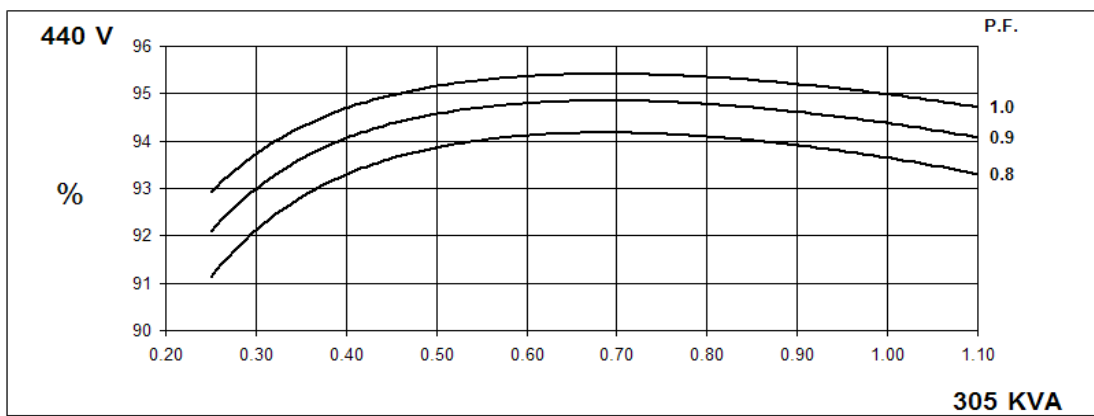
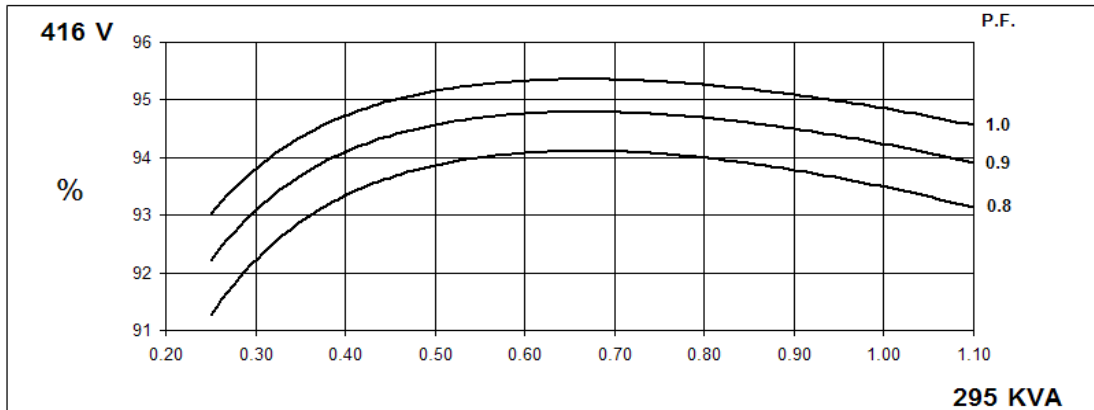


60  
Hz

HCM434D  
Winding 311

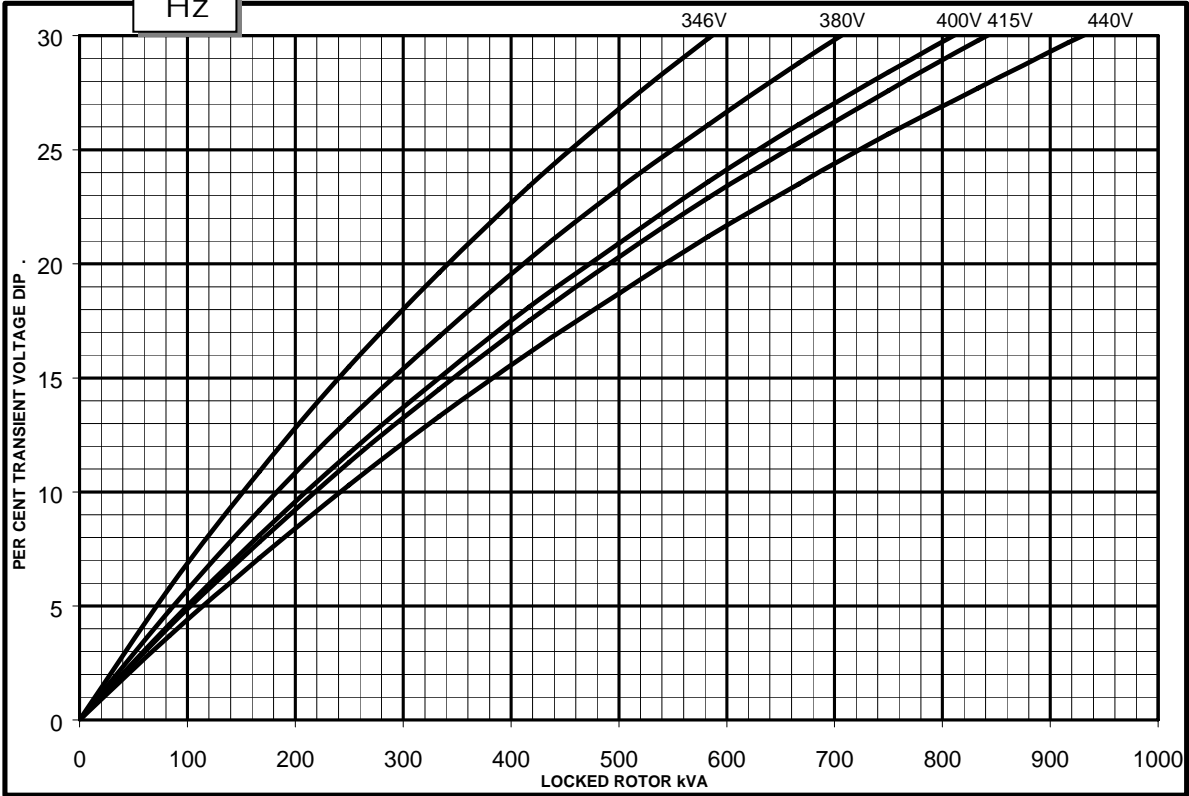
STAMFORD

THREE PHASE EFFICIENCY CURVES

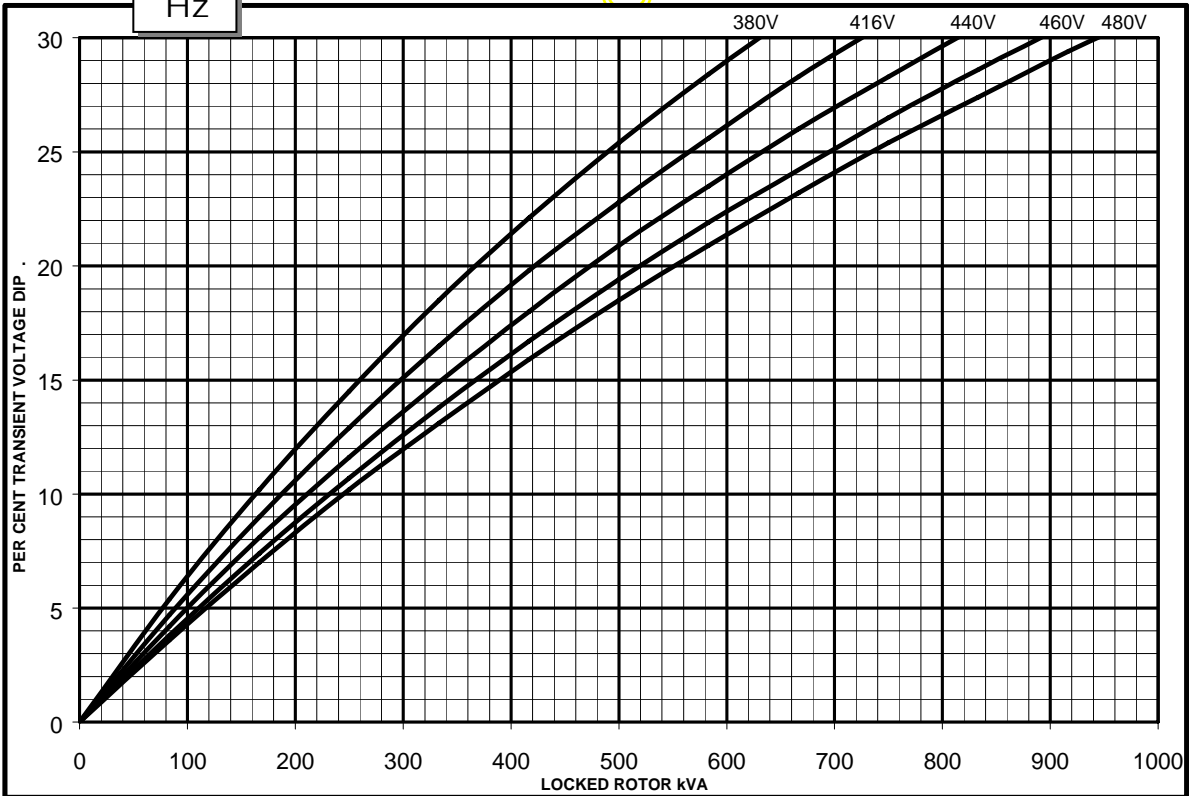


Locked Rotor Motor Starting Curve

50  
Hz

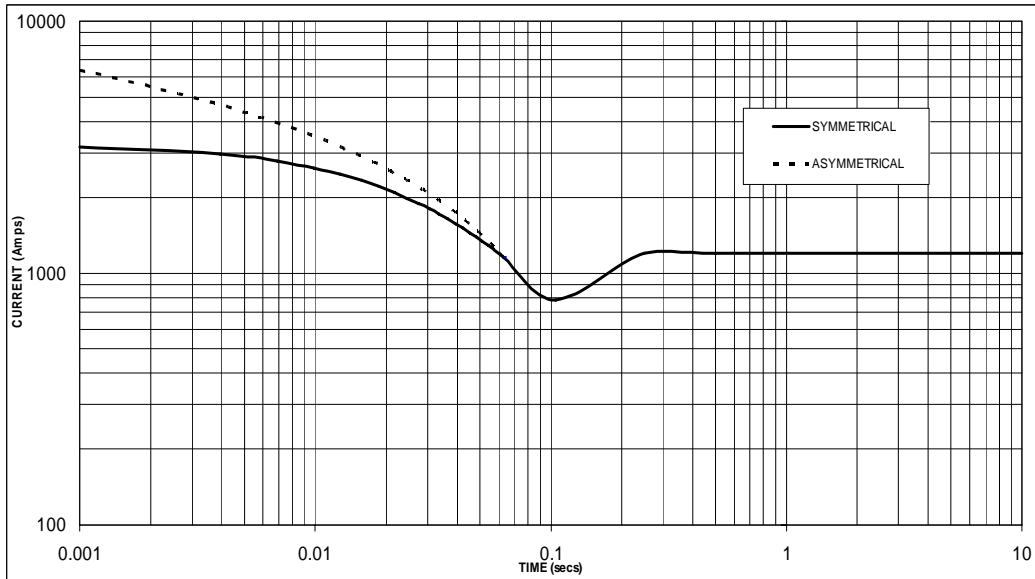


60  
Hz



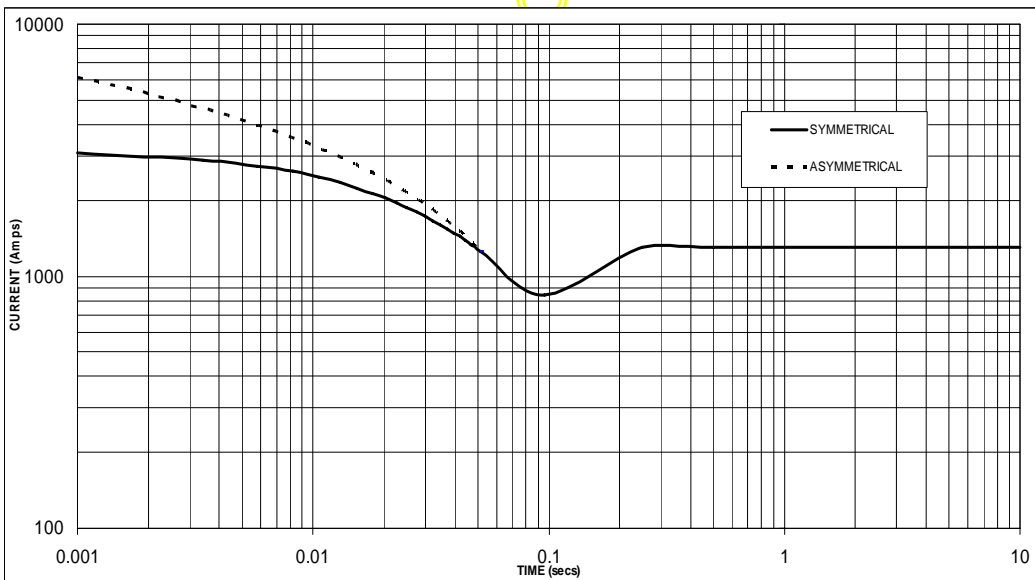
**Three-phase Short Circuit Decrement Curve. No-load Excitation at Rated Speed  
Based on star (wye) connection.**

50  
Hz



Sustained Short Circuit = 1,200 Amps

60  
Hz



Sustained Short Circuit = 1,300 Amps

**Note 1**

The following multiplication factors should be used to adjust the values from curve between time 0.001 seconds and the minimum current point in respect of nominal operating voltage :

50Hz		60Hz	
Voltage	Factor	Voltage	Factor
380v	X 1.00	416v	X 1.00
400v	X 1.05	440v	X 1.06
415v	X 1.09	460v	X 1.10
440v	X 1.16	480v	X 1.15

The sustained current value is constant irrespective of voltage level

**Note 2**

The following multiplication factor should be used to convert the values calculated in accordance with NOTE 1 to those applicable to the various types of short circuit :

	3-phase	2-phase L-L	1-phase L-N
Instantaneous	x 1.00	x 0.87	x 1.30
Minimum	x 1.00	x 1.80	x 3.20
Sustained	x 1.00	x 1.50	x 2.50
Max. sustained duration	10 sec.	5 sec.	2 sec.

All other times are unchanged

**Note 3**

Curves are drawn for Star (Wye) connected machines. For other connection the following multipliers should be applied to current values as shown :

Parallel Star = Curve current value X 2

Series Delta = Curve current value X 1.732

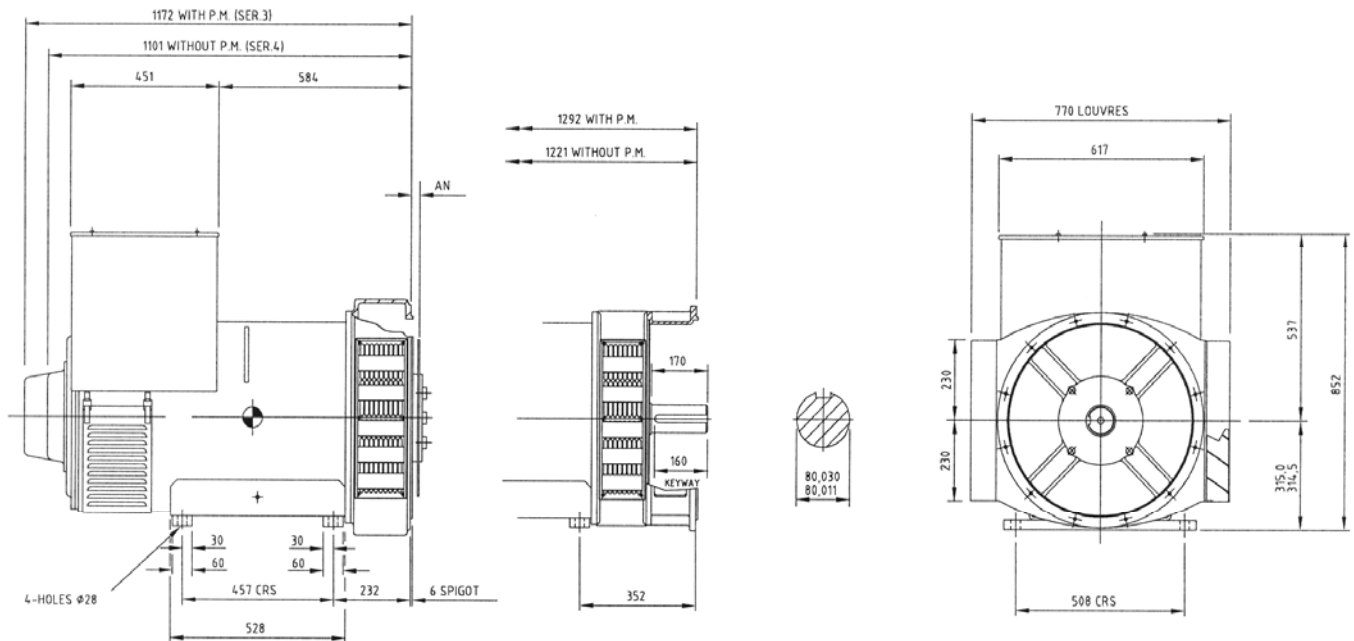
**HCM434D**  
**Winding 311 / 0.8 Power Factor**

**RATINGS**

Class - Temp Rise	Cont. E - 65/50°C				Cont. B - 70/50°C				Cont. F - 90/50°C				Cont. H - 110/50°C				
<b>50 Hz</b>	Series Star (V)	380	400	415	440	380	400	415	440	380	400	415	440	380	400	415	440
	Parallel Star (V)	190	200	208	220	190	200	208	220	190	200	208	220	190	200	208	220
	Series Delta (V)	220	230	240	254	220	230	240	254	220	230	240	254	220	230	240	254
	kVA	195	195	195	195	200	200	200	200	230	230	230	230	240	240	240	240
	kW	156	156	156	156	160	160	160	160	184	184	184	184	192	192	192	192
	Efficiency (%)	94.1	94.2	94.2	94.3	94.1	94.2	94.2	94.2	93.8	94.0	94.0	94.1	93.7	93.9	94.0	94.1
	kW Input	166	166	166	165	170	170	170	170	196	196	196	196	205	204	204	204

<b>60 Hz</b>	Series Star (V)	416	440	460	480	416	440	460	480	416	440	460	480	416	440	460	480
	Parallel Star (V)	208	220	230	240	208	220	230	240	208	220	230	240	208	220	230	240
	Series Delta (V)	240	254	266	277	240	254	266	277	240	254	266	277	240	254	266	277
	kVA	215	225	235	245	225	235	250	260	255	270	280	295	295	305	320	330
	kW	172	180	188	196	180	188	200	208	204	216	224	236	236	244	256	264
	Efficiency (%)	94.1	94.1	94.2	94.2	94.0	94.1	94.1	94.2	93.9	93.9	94.0	94.0	93.5	93.6	93.7	93.7
	kW Input	183	191	200	208	191	200	213	221	217	230	238	251	252	261	273	282

**DIMENSIONS**



COUPLING DISC	AN
SAE 11.5	39.68
SAE 14	25.4
SAE 18	15.87



APPROVED DOCUMENT

## **STAMFORD**

Head Office Address:  
Barnack Road, Stamford  
Lincolnshire, PE9 2NB  
United Kingdom  
Tel: +44 (0) 1780 484000  
Fax: +44 (0) 1780 484100

[www.cumminsgeneratortechnologies.com](http://www.cumminsgeneratortechnologies.com)

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