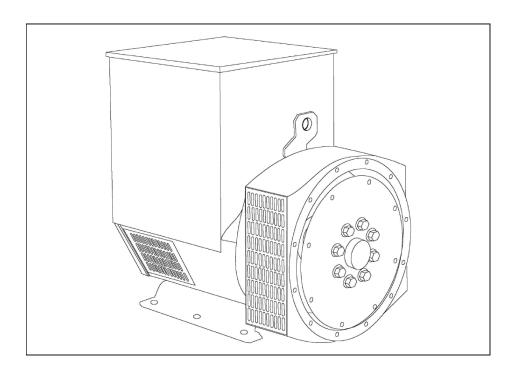
# **STAMFORD®**

# UCI274C - Winding 311 Single Phase Technical Data Sheet



#### **UCI274C**

### **STAMFORD**

#### SPECIFICATIONS & OPTIONS

#### **STANDARDS**

Stamford industrial generators meet the requirements of BS EN 60034 and the relevant section of other international standards such as BS5000, VDE 0530, NEMA MG1-32, IEC34, CSA C22.2-100, AS1359.

Other standards and certifications can be considered on request.

#### **VOLTAGE REGULATORS**

#### **SX460 AVR - OBSOLETE**

With this self excited control system the main stator supplies power via the Automatic Voltage Regulator (AVR) to the exciter stator. The high efficiency semiconductors of the AVR ensure positive build-up from initial low levels of residual voltage.

The exciter rotor output is fed to the main rotor through a three phase full wave bridge rectifier. This rectifier is protected by a surge suppressor against surges caused, for example, by short circuit.

#### **AS440 AVR - STANDARD**

With this self-excited system the main stator provides power via the AVR to the exciter stator. The high efficiency semi-conductors of the AVR ensure positive build-up from initial low levels of residual voltage.

The exciter rotor output is fed to the main rotor through a three-phase full-wave bridge rectifier. The rectifier is protected by a surge suppressor against surges caused, for example, by short circuit or out-of-phase paralleling.

The AS440 will support a range of electronic accessories, including a 'droop' Current Transformer (CT) to permit parallel operation with other ac generators.

#### MX341 AVR

This sophisticated AVR is incorporated into the Stamford Permanent Magnet Generator (PMG) control system.

The PMG provides power via the AVR to the main exciter, giving a source of constant excitation power independent of generator output. The main exciter output is then fed to the main rotor, through a full wave bridge, protected by a surge suppressor. The AVR has in-built protection against sustained over-excitation, caused by internal or external faults. This de-excites the machine after a minimum of 5 seconds.

An engine relief load acceptance feature can enable full load to be applied to the generator in a single step.

#### MX321 AVR

The most sophisticated of all our AVRs combines all the features of the MX341 with, additionally, over voltage protection built-in and short circuit current level adjustments as an optional facility.

#### **WINDINGS & ELECTRICAL PERFORMANCE**

All generator stators are wound to 2/3 pitch. This eliminates triplen (3rd, 9th, 15th ...) harmonics on the voltage waveform and is found to be the optimum design for trouble-free supply of non-linear loads. The 2/3 pitch design avoids excessive neutral currents sometimes seen with higher winding pitches, when in parallel with the mains. A fully connected damper winding reduces oscillations during paralleling. This winding, with the 2/3 pitch and carefully selected pole and tooth designs, ensures very low waveform distortion.

#### **TERMINALS & TERMINAL BOX**

Standard generators are reconnectable with 12 ends brought out to the terminals, which are mounted on a cover at the non-drive end of the generator. A sheet steel terminal box contains the AVR and provides ample space for the customers' wiring and gland arrangements. It has removable panels for easy access.

#### **SHAFT & KEYS**

All generator rotors are dynamically balanced to better than BS6861:Part 1 Grade 2.5 for minimum vibration in operation. Two bearing generators are balanced with a half key.

#### INSULATION/IMPREGNATION

The insulation system is class 'H'.

All wound components are impregnated with materials and processes designed specifically to provide the high build required for static windings and the high mechanical strength required for rotating components.

#### **QUALITY ASSURANCE**

Generators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.

The stated voltage regulation may not be maintained in the presence of certain radio transmitted signals. Any change in performance will fall within the limits of Criteria 'B' of EN 61000-6-2:2001. At no time will the steady-state voltage regulation exceed 2%.

#### **DE RATES**

All values tabulated on page 8 are subject to the following reductions

5% when air inlet filters are fitted.

3% for every 500 metres by which the operating altitude exceeds 1000 metres above mean sea level.

3% for every  $5^{\circ}C$  by which the operational ambient temperature exceeds  $40^{\circ}C.$ 

Note: Requirement for operating in an ambient exceeding 60°C must be referred to the factory.

NB Continuous development of our products entitles us to change specification details without notice, therefore they must not be regarded as binding.

Front cover drawing typical of product range.



## **UCI274C**

# WINDING 311 Single Phase

CONTROL SYSTEM	SEPARATELY EXCITED BY P.M.G.									
A.V.R.	MX321 MX341									
VOLTAGE REGULATION	± 0.5 % ± 1.0 % With 4% ENGINE GOVERNING									
SUSTAINED SHORT CIRCUIT	REFER TO SHORT CIRCUIT DECREMENT CURVES (page 7)									
ONTROL SYSTEM SELF EXCITED										
A.V.R.	SX460 AS440									
VOLTAGE REGULATION	± 1.0 %									
SUSTAINED SHORT CIRCUIT	SERIES 4 CONTROL DOES NOT SUSTAIN A SHORT CIRCUIT CURRENT									
INSULATION SYSTEM	CLASS H									
PROTECTION	IP23									
RATED POWER FACTOR	0.8									
STATOR WINDING										
WINDING PITCH	DOUBLE LAYER CONCENTRIC									
	TWO THIRDS									
WINDING LEADS	12									
STATOR WDG. RESISTANCE		0.039 Ohr		JBLE DELTA COI	NNECTED					
ROTOR WDG. RESISTANCE			1.12 Ohm							
EXCITER STATOR RESISTANCE	20 Ohms at 22℃									
EXCITER ROTOR RESISTANCE			0.078 Ohms PEF	PHASE AT 22°C						
R.F.I. SUPPRESSION	BS EN 61000-6-2 & BS EN 61000-6-4, VDE 0875G, VDE 0875N. refer to factory for others									
WAVEFORM DISTORTION	NO LOAD < 1.5% NON-DISTORTING LINEAR LOAD < 5.0%									
MAXIMUM OVERSPEED	2250 Rev/Min									
BEARING DRIVE END	BALL. 6315-2RS (ISO)									
BEARING NON-DRIVE END	BALL. 6310-2RS (ISO)									
		1 BEARING		2 BEARING						
WEIGHT COMP. GENERATOR		406 kg			420 kg					
WEIGHT WOUND STATOR		131 kg			131 kg					
WEIGHT WOUND ROTOR		133.78 kg			122.82 kg					
WR <sup>2</sup> INERTIA		1.0288 kgm <sup>2</sup>			0.9781 kgm <sup>2</sup>					
SHIPPING WEIGHTS in a crate		439 kg			452 kg					
PACKING CRATE SIZE	1	105 x 67 x 103(cn	n)	105 x 67 x 103(cm)						
		50 Hz		60 Hz						
TELEPHONE INTERFERENCE		THF<2%	,	TIF<50						
COOLING AIR	+	14 m³/sec 1090	т	0.617 m³/sec 1308 cfm						
VOLTAGE DOUBLE DELTA  VOLTAGE PARALLEL DELTA	220/110 110	230/115 115	240/120 120	220/110 110	230/115 115	240/120 120				
kVA BASE RATING FOR REACTANCE	60	60	60	61.3	64.4	67.5				
VALUES Xd DIR. AXIS SYNCHRONOUS	2.18	2.00	1.84	2.67	2.57	2.47				
X'd DIR. AXIS TRANSIENT	0.18	0.17	0.15	0.23	0.22	0.22				
X"d DIR. AXIS SUBTRANSIENT	0.13	0.12	0.11	0.15	0.15	0.14				
Xq QUAD. AXIS REACTANCE	1.42	1.30	1.19	1.53	1.47	1.41				
X"q QUAD. AXIS SUBTRANSIENT	0.16	0.15	0.13	0.22	0.21	0.21				
XL LEAKAGE REACTANCE	0.06	0.06	0.05	0.08	0.07	0.07				
X2 NEGATIVE SEQUENCE	0.14	0.13	0.12	0.18	0.18	0.17				
XoZERO SEQUENCE	0.09	0.08	0.07	0.12	0.11	0.11				
REACTANCES ARE SATURA										
T'd TRANSIENT TIME CONST.	0.028 s									
T"d SUB-TRANSTIME CONST.	0.01 s									
T'do O.C. FIELD TIME CONST.				3 s						
Ta ARMATURE TIME CONST. SHORT CIRCUIT RATIO	0.007 s									
GROTTI GIROGII TIATIO	1/Xd									

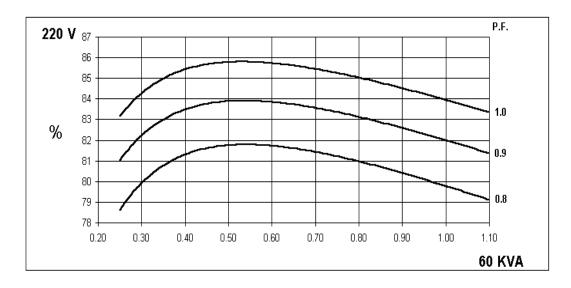
50 Hz

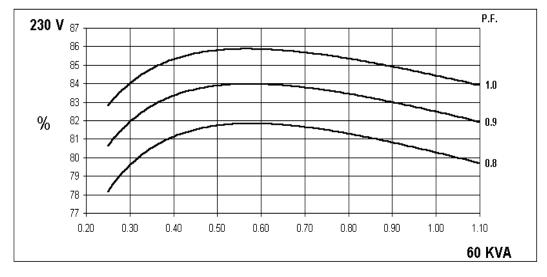
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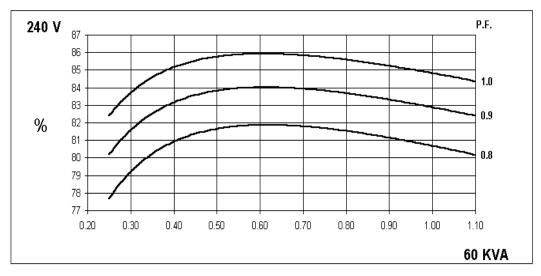
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# Winding 311 Single Phase

## SINGLE PHASE EFFICIENCY CURVES







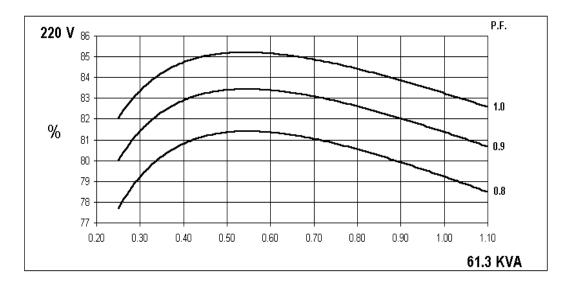
60 Hz

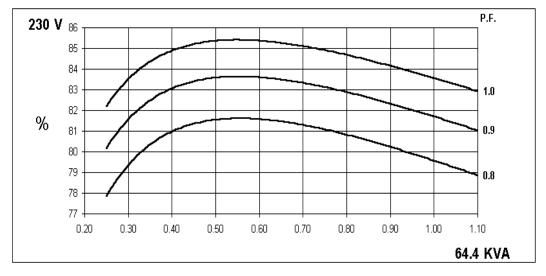
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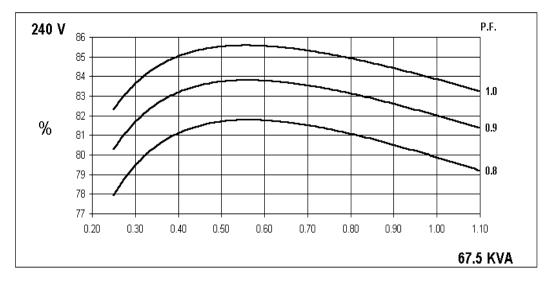
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## Winding 311 Single Phase

## SINGLE PHASE EFFICIENCY CURVES





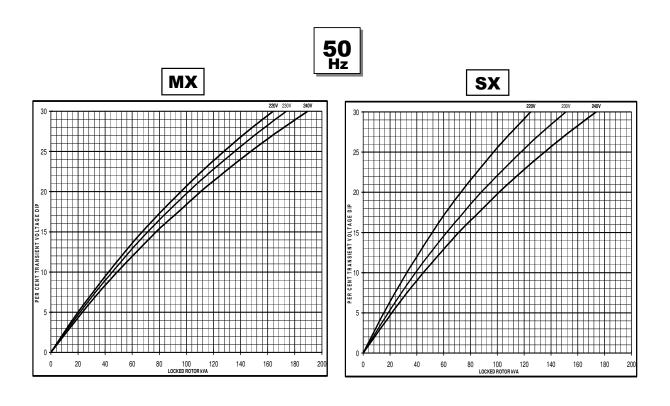


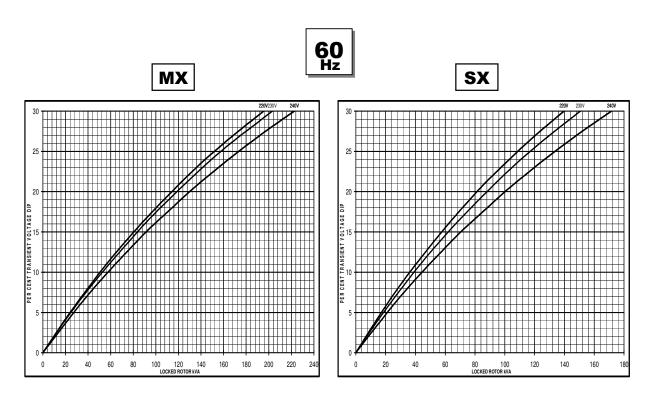
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# Winding 311 Single Phase

# **Locked Rotor Motor Starting Curve**

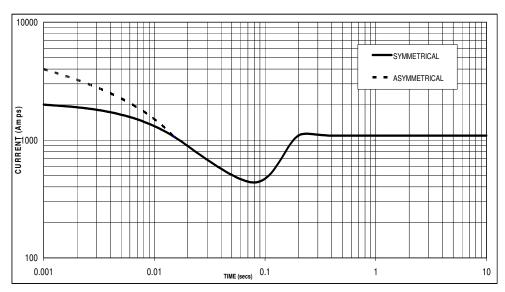




## Winding 311 Single Phase

Single Phase Short Circuit Decrement Curve. No-load Excitation at Rated Speed Based on Double Delta connection.

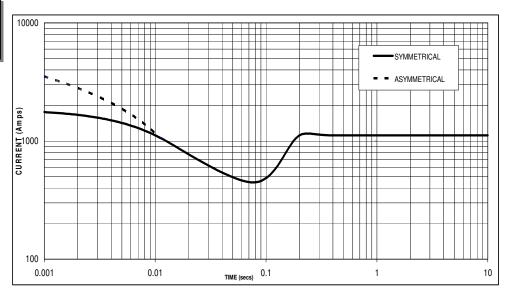




Sustained Short Circuit = 1090 Amps







Sustained Short Circuit = 1115 Amps

#### Note

The following multiplication factors should be used to adjust the values from curve between time 0.001 seconds and the minimum current point in respect of nominal operating voltage :

Voltage	Factor
220V	X 1.00
230V	X 1.05
240V	X 1.09

The sustained current value is constant irrespective of voltage level

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# Winding 311 Single Phase

#### **RATINGS**

	Class - Temp Rise	Cont. F - 105/40 ℃ <b>0.8pf</b>			Cont.	Cont. H - 125/40 ℃ <b>0.8pf</b>			Cont. F - 105/40 ℃ 1.0pf			Cont. H - 125/40 ℃ 1.0pf		
50	Double Delta (V)	220	230	240	220	230	240	220	230	240	220	230	240	
Hz	Parallel Delta (V)	110	115	120	110	115	120	110	115	120	110	115	120	
	kVA	50.0	50.0	50.0	60.0	60.0	60.0	50.0	50.0	50.0	60.0	60.0	60.0	
	kW	40.0	40.0	40.0	48.0	48.0	48.0	50.0	50.0	50.0	60.0	60.0	60.0	
	Efficiency (%)	80.4	80.8	81.2	79.3	79.9	80.3	84.5	84.9	85.2	83.5	84.0	84.5	
	kW Input	49.8	49.5	49.3	60.5	60.1	59.8	59.2	58.9	58.7	71.9	71.4	71.0	

	Class - Temp Rise	Cont. F - 105/40 ℃ <b>0.8pf</b>			Cont. H - 125/40 ℃			Cont. F - 105/40 °C			Cont. H - 125/40 ℃		
	•				0.8pf			1.0pf			1.0pf		
60	Double Delta (V)	220	230	240	220	230	240	220	230	240	220	230	240
Hz	Parallel Delta (V)	110	115	120	110	115	120	110	115	120	110	115	120
	kVA	53.1	55.6	58.5	61.3	64.4	67.5	53.1	55.6	58.5	61.3	64.4	67.5
	kW	42.5	44.5	46.8	49.0	51.5	54.0	53.1	55.6	58.5	61.3	64.4	67.5
	Efficiency (%)	79.6	80.0	80.2	78.6	79.0	79.3	83.6	83.9	84.2	82.7	83.0	83.3
	kW Input	53.4	55.6	58.4	62.3	65.2	68.1	63.5	66.3	69.5	74.1	77.6	81.0

## **Dimensional and Torsional Drawing**

For dimensional and torsional information please refer to the alternator General Arrangement and rotor drawings available on our website (http://stamford-avk.com/)

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www.stamford-avk.com

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