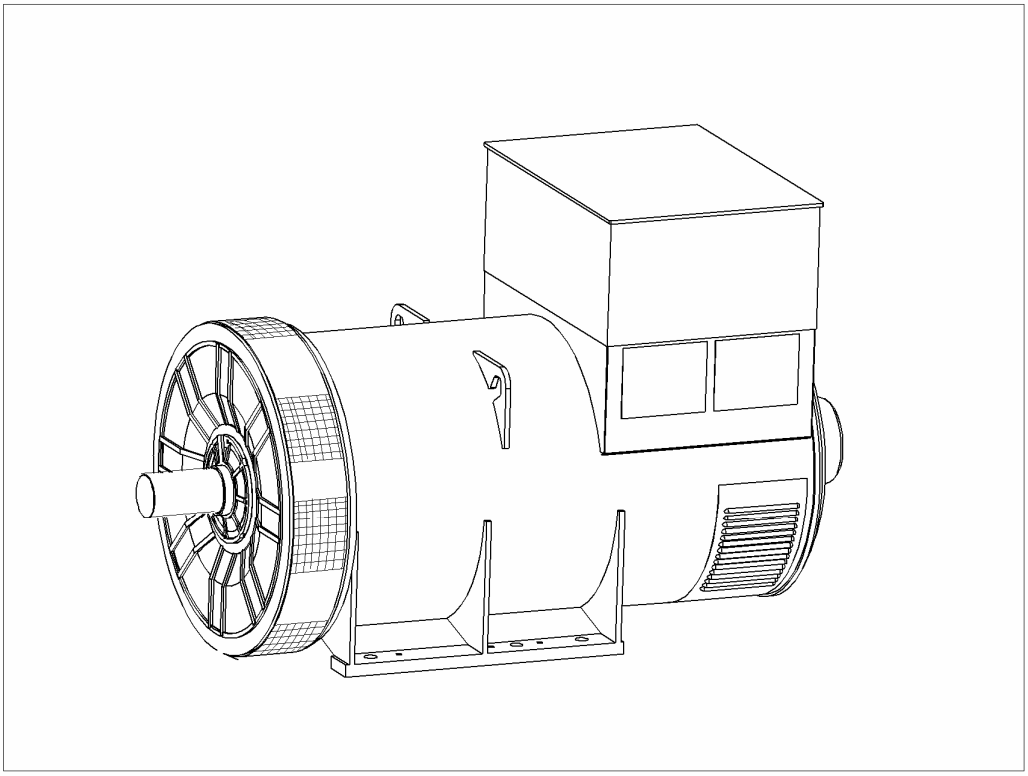
STAMFORD®

PM736B - Winding 312

Technical Data Sheet



SPECIFICATIONS & OPTIONS

STANDARDS
Marine generators may be certified to Lloyds, DnV, Bureau Veritas, ABS, Germanischer-Lloyd or RINA.
Other standards and certifications can be considered on request.

DESCRIPTION
The STAMFORD PM range of synchronous ac generators are brushless with a rotating field.
They are separately excited by the STAMFORD Permanent Magnet Generator (PMG). This is a shaft mounted, high frequency, pilot exciter which provides a constant supply of clean power via the Automatic Voltage Regulator (AVR) to the main exciter. The main exciter output is fed to the main rotor, through a full wave bridge rectifier, protected by surge suppression.

VOLTAGE REGULATORS
The PM range generators, complete with PMG, are available with one of two AVRs. Each AVR has soft start voltage build up and built in protection against sustained over-excitation, which will de-excite the generator after a minimum of 8 seconds.
Underspeed protection (UFRO) is also provided on both AVRs. The UFRO will reduce the generator output voltage proportional to the speed of the generator below a pre-settable level.

The **MX341 AVR** is two phase sensed with a voltage regulation of ± 1 %. (see the note on regulation).

The **MX321 AVR** is 3 phase rms sensed with a voltage regulation of 0.5% rms (see the note on regulation).
The UFRO circuit has adjustable slope and dwell for controlled recovery from step loads. An over voltage protection circuit will shutdown the output device of the AVR, it can also trip an optional excitation circuit breaker if required. As an option, short circuit current limiting is available with the addition of current transformers.

The above AVRs require a generator mounted current transformer to provide quadrature droop characteristics for load sharing during parallel operation.
Provision is also made for the connection of the STAMFORD power factor controller, for embedded applications, and a remote voltage trimmer.

WINDINGS & ELECTRICAL PERFORMANCE
All generator stators are wound to 2/3 pitch. This eliminates triplen (3rd, 9th, 15th …) harmonics on the voltage waveform and is found to be the optimum design for trouble-free supply of non-linear loads.
The 2/3 pitch design avoids excessive neutral currents sometimes seen with higher winding pitches. A fully connected damper winding reduces oscillations during paralleling. This winding, with the 2/3 pitch and carefully selected pole and tooth designs, ensures very low levels of voltage waveform distortion.

TERMINALS & TERMINAL BOX
Standard generators feature a main stator with 6 ends brought out to the terminals, which are mounted on the frame at the non-drive end of the generator. A sheet steel terminal box contains the AVR and provides ample space for the customers' wiring and gland arrangements. It has removable panels for easy access.

SHAFT & KEYS
All generator rotors are dynamically balanced to better than BS6861:Part 1 Grade 2.5 for minimum vibration in operation. Two bearing generators are balanced with a half key.

INSULATION/IMPREGNATION
The insulation system is class 'H', and meets the requirements of UL1446.
All wound components are impregnated with materials and processes designed specifically to provide the high build required for static windings and the high mechanical strength required for rotating components.

QUALITY ASSURANCE
Generators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.

NOTE ON REGULATION
The stated voltage regulation may not be maintained in the presence of certain radio transmitted signals.
Any change in performance will fall within the limits of Criteria 'B' of EN 61000-6-2:2001. At no time will the steady-state voltage regulation exceed 2%.

DE RATES
All values tabulated on page 8 are subject to the following reductions

5% when air inlet filters are fitted.
10% when IP44 Filters are fitted.
3% for every 500 metres by which the operating altitude exceeds 1000 metres above mean sea level.
3% for every 5°C by which the operational ambient temperature exceeds 50°C.

Note: Requirement for operating in an ambient temperature exceeding 60°C must be referred to the factory.

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WINDING 312

CONTROL SYSTEM	SEPARATELY EXCITED BY P.M.G.		
A.V.R.	MX341	MX321	
VOLTAGE REGULATION	± 1%	± 0.5 %	With 4% ENGINE GOVERNING
SUSTAINED SHORT CIRCUIT	REFER TO SHORT CIRCUIT DECREMENT CURVES (page 7)		

INSULATION SYSTEM	CLASS H							
PROTECTION	IP23							
RATED POWER FACTOR	0.8							
STATOR WINDING	DOUBLE LAYER LAP							
WINDING PITCH	TWO THIRDS							
WINDING LEADS	6							
MAIN STATOR RESISTANCE	0.0027 Ohms PER PHASE AT 22°C STAR CONNECTED							
MAIN ROTOR RESISTANCE	2.33 Ohms at 22°C							
EXCITER STATOR RESISTANCE	17 Ohms at 22°C							
EXCITER ROTOR RESISTANCE	0.1 Ohms PER PHASE AT 22°C							
R.F.I. SUPPRESSION	BS EN 61000-6-2 & BS EN 61000-6-4,VDE 0875G, VDE 0875N. refer to factory for others							
WAVEFORM DISTORTION	NO LOAD < 1.5% NON-DISTORTING BALANCED LINEAR LOAD < 5.0%							
MAXIMUM OVERSPEED	1500 Rev/Min							
BEARING DRIVE END	BALL. 6228 C3							
BEARING NON-DRIVE END	BALL. 6319 C3							
	1 BEARING				2 BEARING			
WEIGHT COMP. GENERATOR	2680 kg				2830 kg			
WEIGHT WOUND STATOR	1106 kg				1106 kg			
WEIGHT WOUND ROTOR	1260 kg				1197 kg			
WR² INERTIA	42.2755 kgm^2				41.2746 kgm^2			
SHIPPING WEIGHTS in a crate	2878kg				2900kg			
PACKING CRATE SIZE	194 x 105 x 154(cm)				194 x 105 x 154(cm)			
	50 Hz				60 Hz			
TELEPHONE INTERFERENCE	THF<2%				TIF<50			
COOLING AIR	1.79 m³/sec 3793 cfm				2.3 m³/sec 4874 cfm			
VOLTAGE STAR	380/220	400/231	415/240	440/254	416/240	440/254	460/266	480/277
kVA BASE RATING FOR REACTANCE VALUES	525	525	525	525	710	750	750	750
Xd DIR. AXIS SYNCHRONOUS	1.60	1.45	1.35	1.20	2.24	2.12	1.94	1.78
X'd DIR. AXIS TRANSIENT	0.12	0.11	0.10	0.09	0.16	0.15	0.14	0.13
X"d DIR. AXIS SUBTRANSIENT	0.08	0.08	0.07	0.06	0.11	0.11	0.10	0.09
Xq QUAD. AXIS REACTANCE	1.03	0.93	0.86	0.77	1.44	1.36	1.24	1.14
X"q QUAD. AXIS SUBTRANSIENT	0.26	0.24	0.22	0.20	0.37	0.35	0.32	0.29
X_L LEAKAGE REACTANCE	0.03	0.03	0.03	0.02	0.04	0.04	0.03	0.03
X_2 NEGATIVE SEQUENCE	0.15	0.14	0.13	0.11	0.20	0.19	0.17	0.16
X_0 ZERO SEQUENCE	0.02	0.02	0.02	0.01	0.03	0.02	0.02	0.02
REACTANCES ARE SATURATED	VALUES ARE PER UNIT AT RATING AND VOLTAGE INDICATED							
T'd TRANSIENT TIME CONST.	0.144s							
T"d SUB-TRANSTIME CONST.	0.013s							
T'do O.C. FIELD TIME CONST.	1.93s							
Ta ARMATURE TIME CONST.	0.0163s							
SHORT CIRCUIT RATIO	1/Xd							

50 Hz

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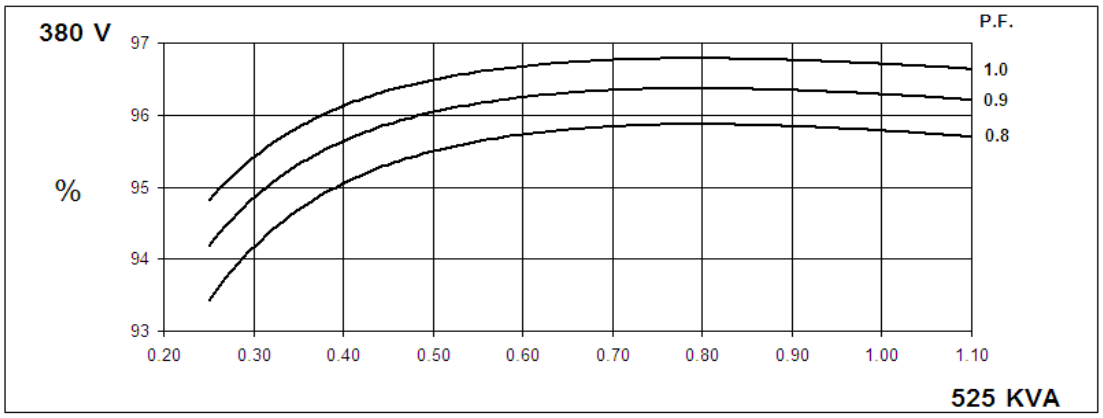
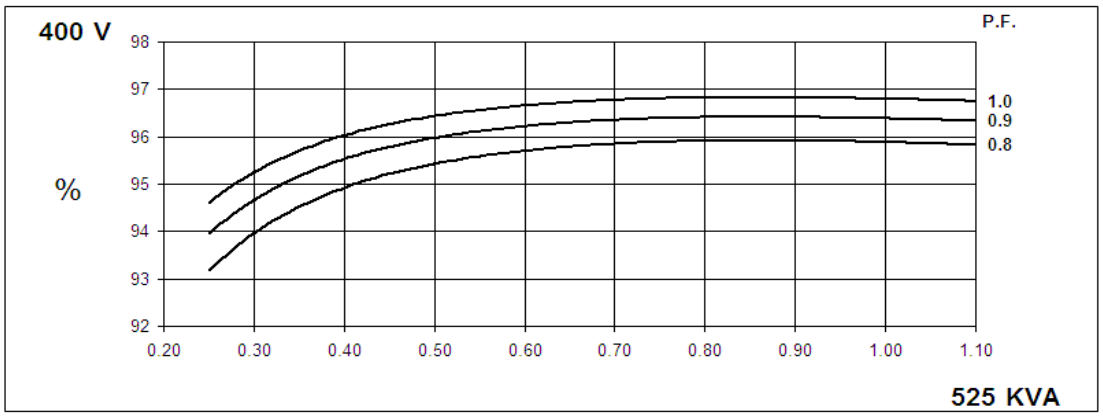
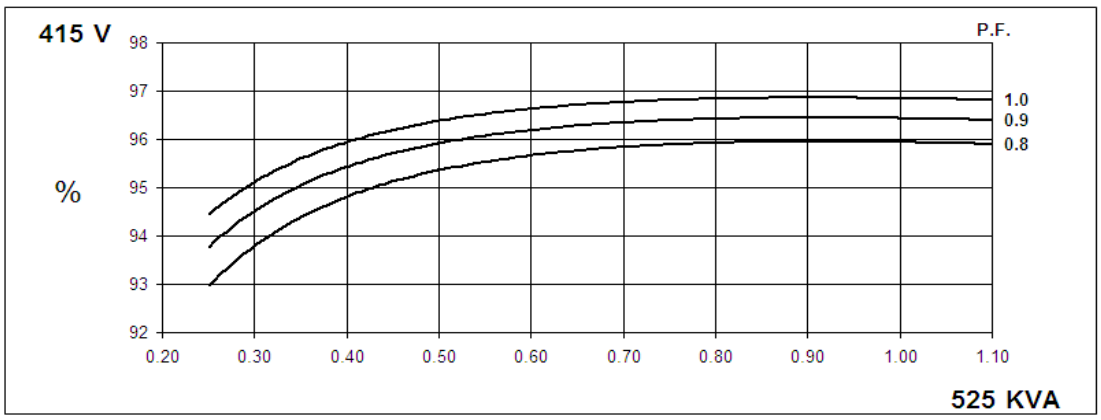
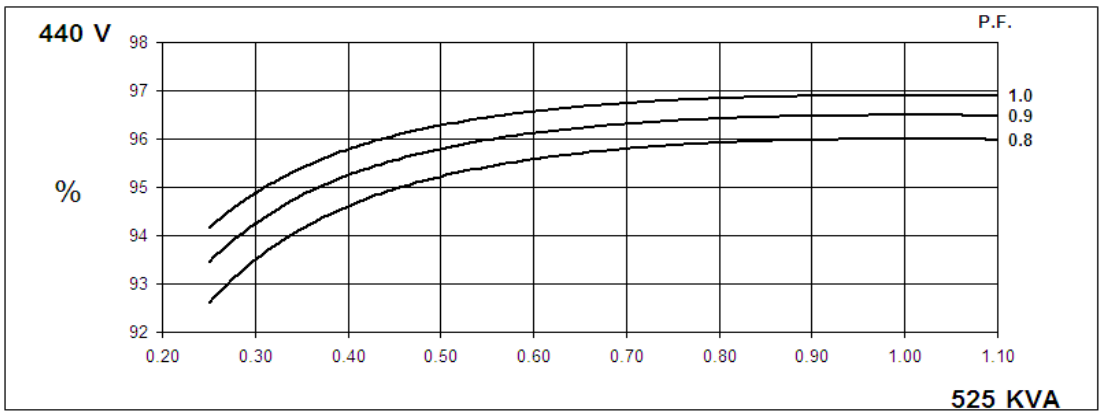
THREE PHASE EFFICIENCY CURVES









60 Hz

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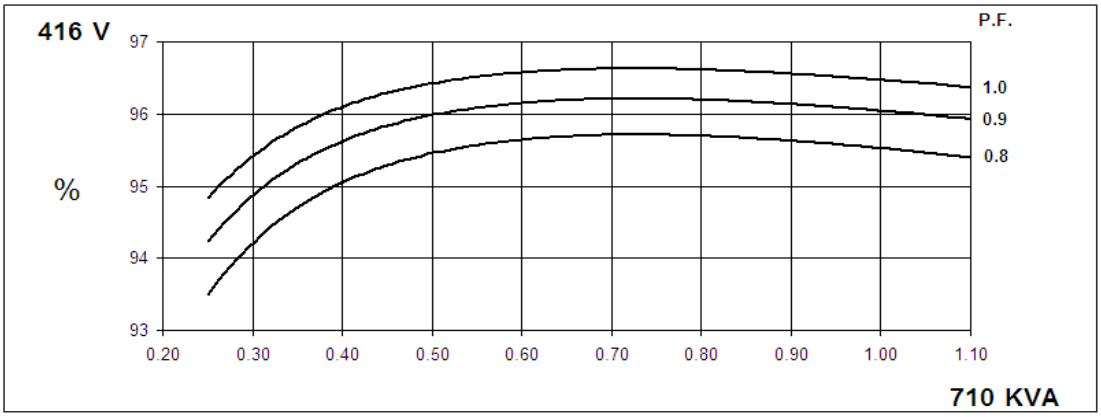

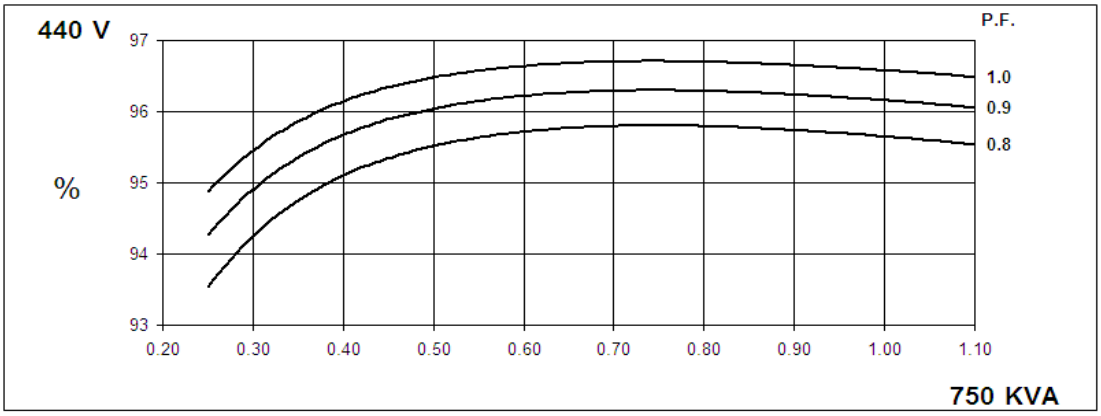

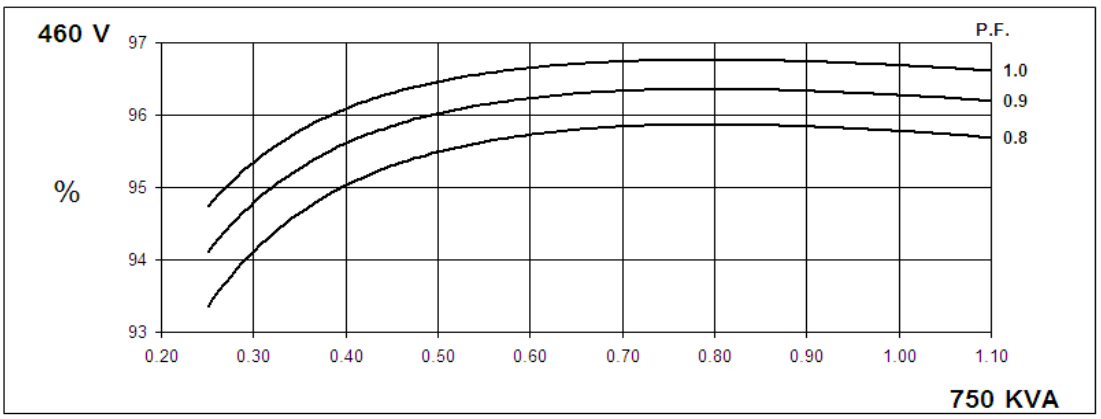

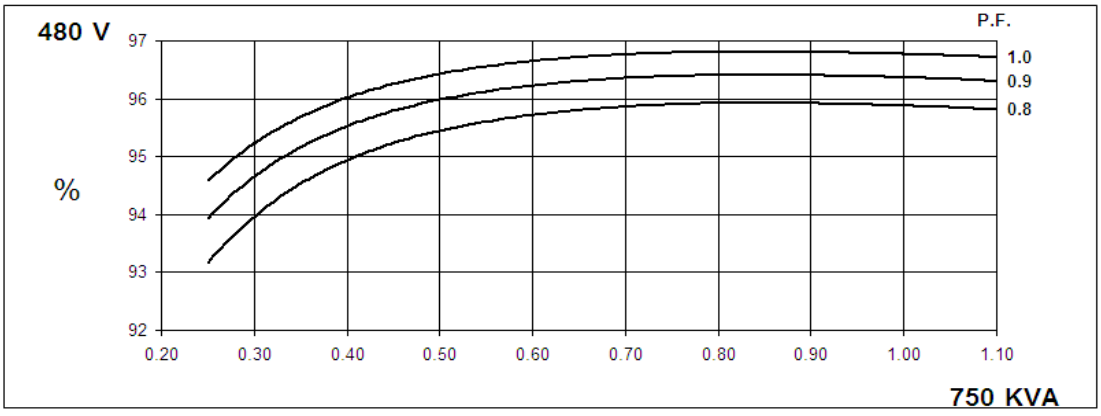

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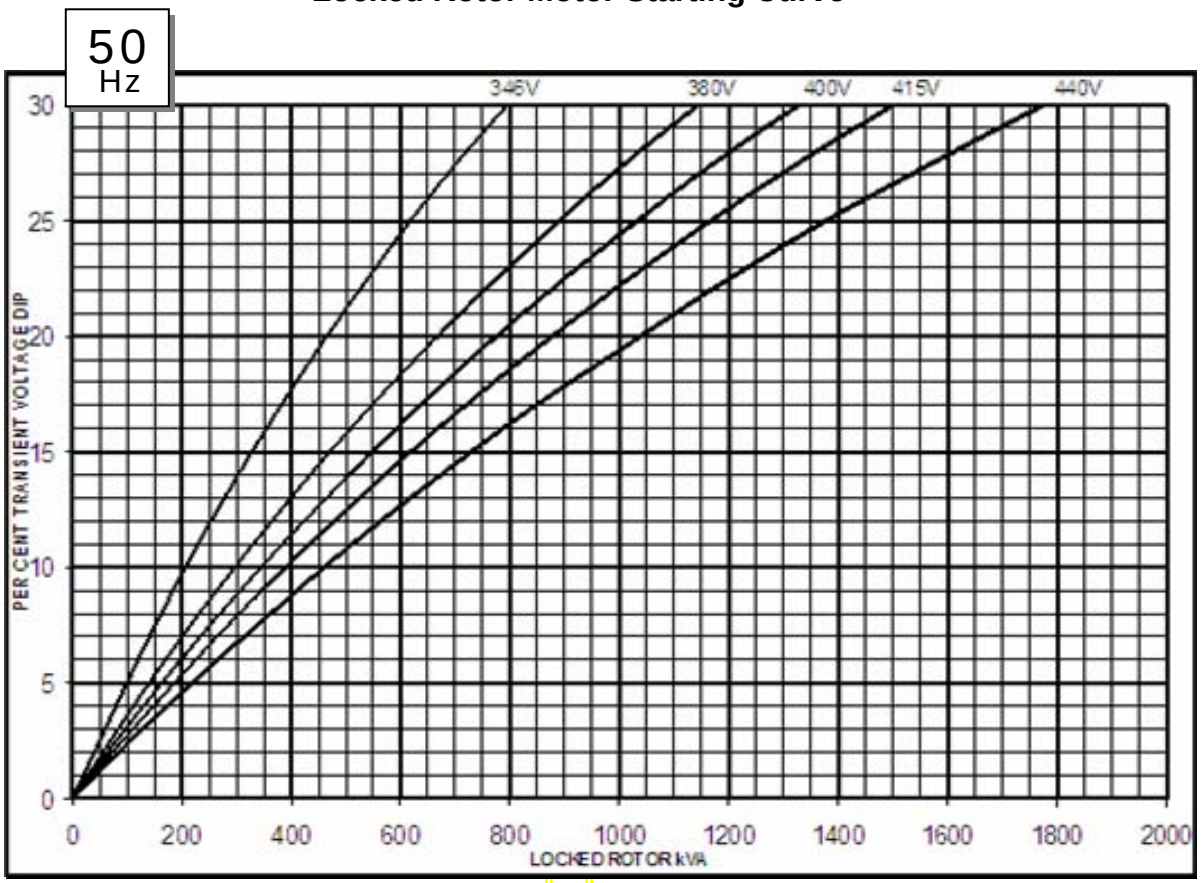
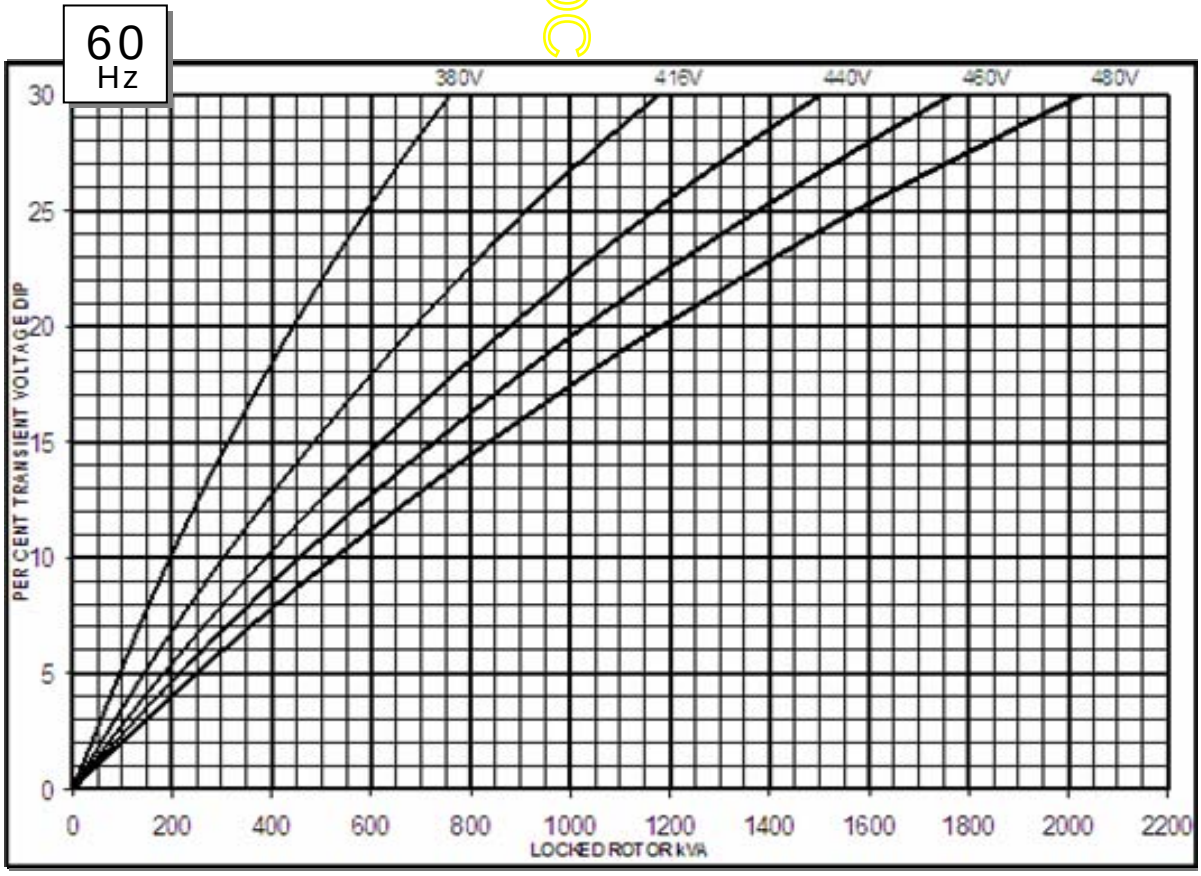
Locked Rotor Motor Starting Curve





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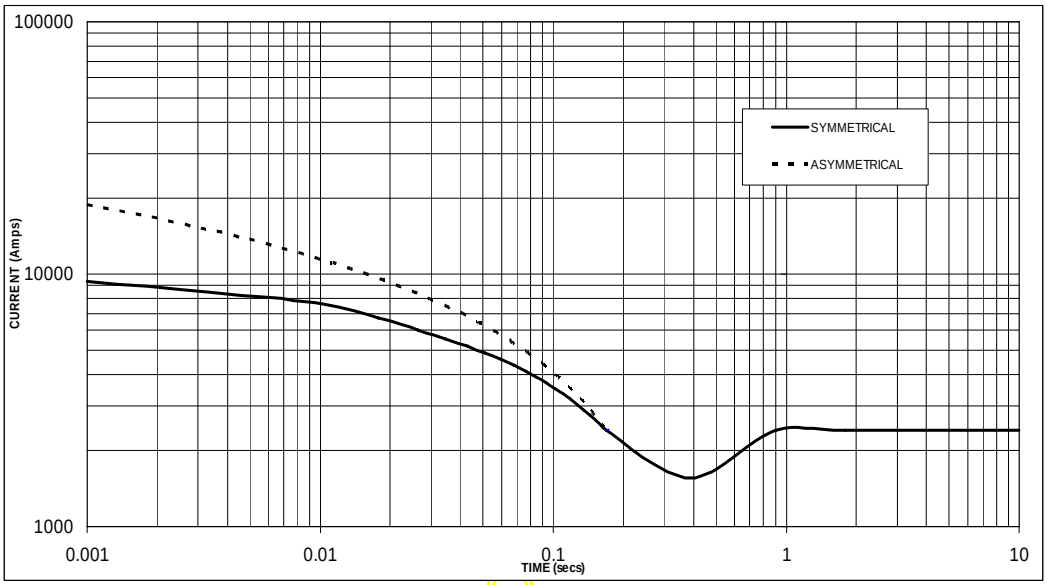
Three-phase Short Circuit Decrement Curve. No-load Excitation at Rated Speed

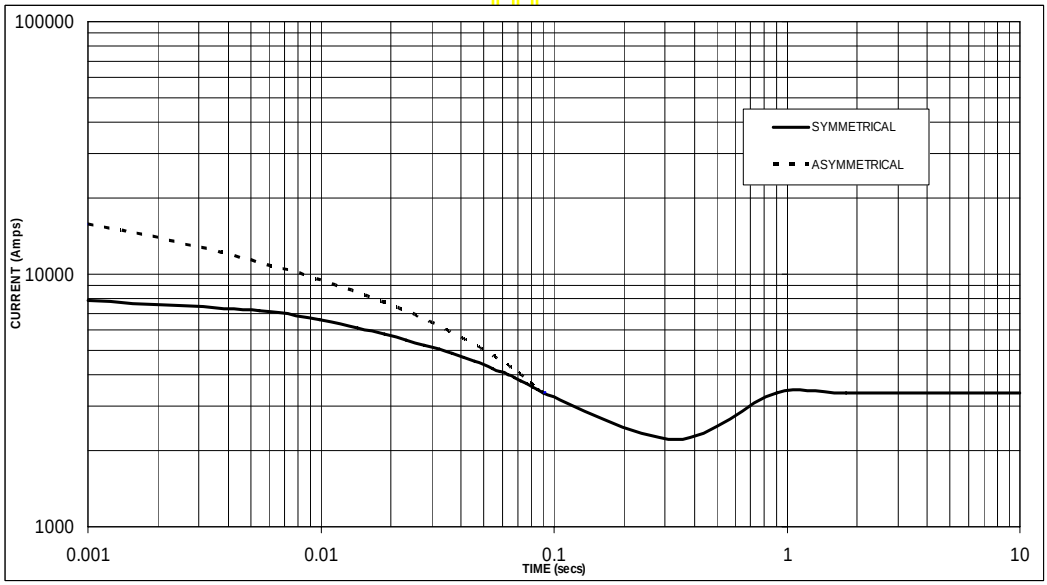
Based on star (wye) connection.

50 Hz



Sustained Short Circuit = 2,400 Amps

60 Hz



Sustained Short Circuit = 3,400 Amps

Note 1

The following multiplication factors should be used to adjust the values from curve between time 0.001 seconds and the minimum current point in respect of nominal operating voltage :

50Hz		60Hz	
Voltage	Factor	Voltage	Factor
380v	x 1.00	416v	x 1.00
400v	x 1.05	440v	x 1.06
415v	x 1.09	460v	x 1.10
440v	x 1.16	480v	x 1.15

The sustained current value is constant irrespective of voltage level

Note 2

The following multiplication factor should be used to convert the values calculated in accordance with NOTE 1 to those applicable to the various types of short circuit :

	3-phase	2-phase L-L	1-phase L-N
Instantaneous	x 1.00	x 0.87	x 1.30
Minimum	x 1.00	x 1.80	x 3.20
Sustained	x 1.00	x 1.50	x 2.50
Max. sustained duration	10 sec.	5 sec.	2 sec.

All other times are unchanged

Note 3

Curves are drawn for Star (Wye) connected machines.

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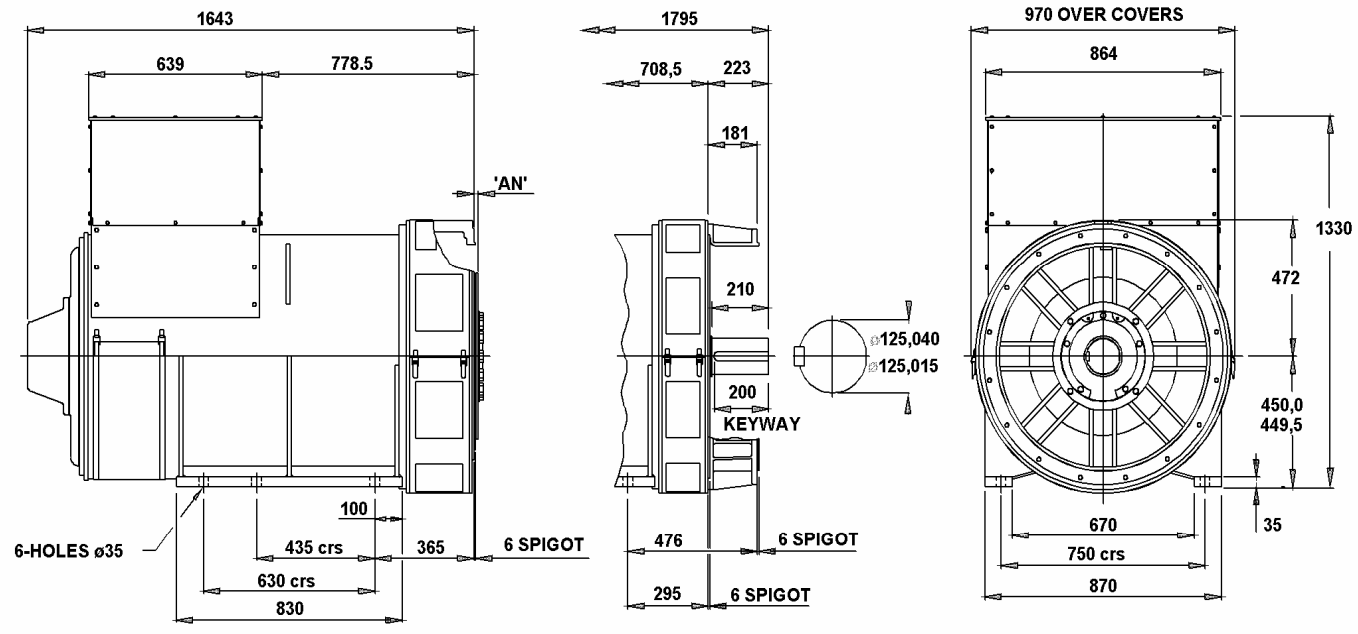
Winding 312 / 0.8 Power Factor

RATINGS

Class - Temp Rise		Cont. B - 70/50°C				Cont. F - 90/50°C				Cont. H - 110/50°C			
50Hz	Star (V)	380	400	415	440	380	400	415	440	380	400	415	440
	kVA	480	480	480	480	500	500	500	500	525	525	525	525
	kW	384	384	384	384	400	400	400	400	420	420	420	420
	Efficiency (%)	95.8	95.9	96.0	96.0	95.8	95.9	95.9	96.0	95.8	95.9	95.9	96.0
	kW Input	401	400	400	400	418	417	417	417	438	438	438	438

60Hz	Star (V)	416	440	460	480	416	440	460	480	416	440	460	480
	kVA	600	650	650	650	710	750	750	750	710	750	750	750
	kW	480	520	520	520	568	600	600	600	568	600	600	600
	Efficiency (%)	95.7	95.8	95.9	95.9	95.5	95.6	95.8	95.9	95.5	95.6	95.8	95.9
	kW Input	502	543	542	542	595	628	626	626	595	628	626	626

DIMENSIONS



COUPLING DISC	'AN'
S.A.E No 18	15,7
S.A.E No 21	0
S.A.E No 24	0

1-BRG ADAPTORS
S.A.E No 0
S.A.E No 00

2-BRG ADAPTORS
S.A.E No 0
S.A.E No 00

APPROVED DOCUMENT

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