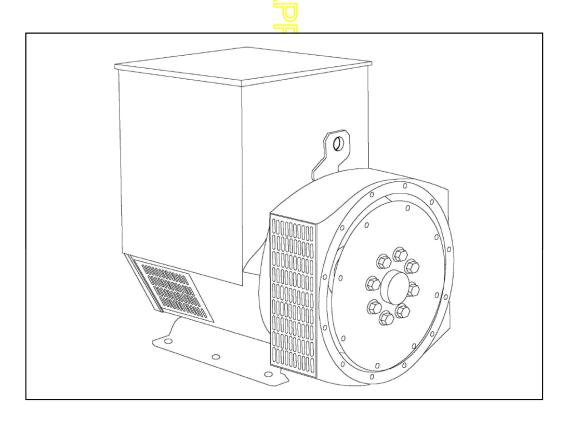
STAMFORD

UCI224C - Winding 14

Technical Data Sheet





SPECIFICATIONS & OPTIONS

STANDARDS

Stamford industrial generators meet the requirements of BS EN 60034 and the relevant section of other international standards such as BS5000, VDE 0530, NEMA MG1-32, IEC34, CSA C22.2-100, AS1359.

Other standards and certifications can be considered on request.

VOLTAGE REGULATORS

SX460 AVR - STANDARD

With this self excited control system the main stator supplies power via the Automatic Voltage Regulator (AVR) to the exciter stator. The high efficiency semiconductors of the AVR ensure positive build-up from initial low levels of residual voltage.

The exciter rotor output is fed to the main rotor through a three phase full wave bridge rectifier. This rectifier is protected by a surge suppressor against surges caused, for example, by short circuit.

AS440 AVR

With this self-excited system the main stator provides power via the AVR to the exciter stator. The high efficiency semi-conductors of the AVR ensure positive build-up from initial low levels of residual voltage.

The exciter rotor output is fed to the main rotor through a three-phase full-wave bridge rectifier. The rectifier is protected by a surge suppressor against surges caused, for example, by short circuit or out-of-phase paralleling. The AS440 will support a range of electronic accessories, including a 'droop' Current Transformer (CT) to permit parallel operation with other ac generators.

MX341 AVR

This sophisticated AVR is incorporated into the Stamford Permanent Magnet Generator (PMG) control system.

The PMG provides power via the AVR to the main exciter.

The PMG provides power via the AVR to the main exciter, giving a source of constant excitation power independent of generator output. The main exciter output is then fed to the main rotor, through a full wave bridge, protected by a surge suppressor. The AVR has in-built protection against sustained over-excitation, caused by internal or external faults. This de-excites the machine after a minimum of 5 seconds.

An engine relief load acceptance feature can enable full load to be applied to the generator in a single step.

If three-phase sensing is required with the PMG system.

If three-phase sensing is required with the PMG system the MX321 AVR must be used.

We recommend three-phase sensing for applications with greatly unbalanced or highly non-linear loads.

MX321 AVR

The most sophisticated of all our AVRs combines all the features of the MX341 with, additionally, three-phase rms sensing, for improved regulation and performance.

Over voltage protection is built-in and short circuit current level adjustments is an optional facility.

WINDINGS & ELECTRICAL PERFORMANCE

All generator stators are wound to 2/3 pitch. This eliminates triplen (3rd, 9th, 15th ...) harmonics on the voltage waveform and is found to be the optimum design for trouble-free supply of non-linear loads. The 2/3 pitch design avoids excessive neutral currents sometimes seen with higher winding pitches, when in parallel with the mains. A fully connected damper winding reduces oscillations during paralleling. This winding, with the 2/3 pitch and carefully selected pole and tooth designs, ensures very low waveform distortion.

TERMINALS & TERMINAL BOX

Standard generators are 3-phase reconnectable with 12 ends brought out to the terminals, which are mounted on a cover at the non-drive end of the generator. A sheet steel terminal box contains the AVR and provides ample space for the customers' wiring and gland arrangements. It has removable panels for easy access.

SHAFT & KEYS

All generator rotors are dynamically balanced to better than BS6861:Part 1 Grade 2.5 for minimum vibration in operation. Two bearing generators are balanced with a half key.

INSULATION/IMPREGNATION

The insulation system is class 'H'.

All wound components are impregnated with materials and processes designed specifically to provide the high build required for static windings and the high mechanical strength required for rotating components.

QUALITY ASSURANCE

Generators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.

The stated voltage regulation may not be maintained in the presence of certain radio transmitted signals. Any change in performance will fall within the limits of Criteria 'B' of EN 61000-6-2:2001. At no time will the steady-state voltage regulation exceed 2%.

DE RATES

All values tabulated on page 7 are subject to the following reductions

5% when air inlet filters are fitted.

3% for every 500 metres by which the operating altitude exceeds 1000 metres above mean sea level.

3% for every 5 C by which the operational ambient temperature exceeds 40 C.

Note: Requirement for operating in an ambient exceeding 60 C must be referred to the factory.

NB Continuous development of our products entitles us to change specification details without notice, therefore they must not be regarded as binding.

Front cover drawing typical of product range.



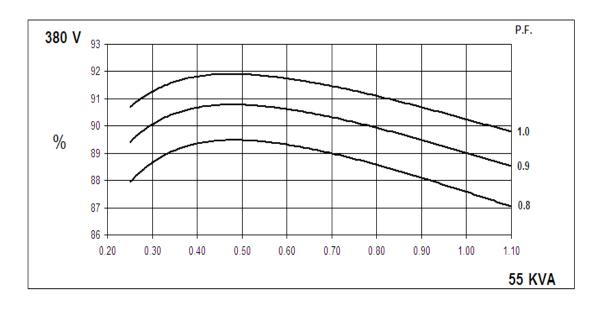
WINDING 14

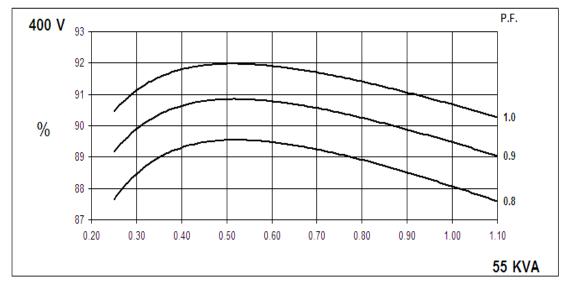
WINDING 14											
CONTROL SYSTEM	SEPARATE	LY EXCITE	D BY P.M.G								
A.V.R.	MX341	MX341 MX321									
VOLTAGE REGULATION	± 1%	± 1% ± 0.5 % With 4% ENGINE GOVERNING									
SUSTAINED SHORT CIRCUIT	REFER TO	REFER TO SHORT CIRCUIT DECREMENT CURVES (page 6)									
CONTROL SYSTEM	SELF EXCI	SELF EXCITED									
A.V.R.	SX460	SX460 AS440									
VOLTAGE REGULATION	± 1.0 %	± 1.0 %									
SUSTAINED SHORT CIRCUIT SERIES 4 CONTROL DOES NOT SUSTAIN A SHORT CIRCUIT CURRENT											
INSULATION SYSTEM CLASS H											
PROTECTION		IP23									
RATED POWER FACTOR				0.8							
STATOR WINDING				DOUBLE LA	YER LAP						
WINDING PITCH				TWO TH	IRDS						
WINDING LEADS				12							
MAIN STATOR RESISTANCE			0.118 Oh	ns PER PHASE AT	22°C STAR CONN	ECTED					
MAIN ROTOR RESISTANCE		0.118 Ohms PER PHASE AT 22°C STAR CONNECTED 0.59 Ohms at 22°C									
EXCITER STATOR RESISTANCE		0.59 Onms at 22°C 21 Ohms at 22°C									
EXCITER ROTOR RESISTANCE											
R.F.I. SUPPRESSION	B	0.071 Ohms PER PHASE AT 22°C									
WAVEFORM DISTORTION	1	BS EN 61000-6-2 & BS EN 61000-6-4, VDE 0875G, VDE 0875N. refer to factory for others									
		NO LOAD < 1.5% NON-DISTORTING BALANCED LINEAR LOAD < 5.0%									
MAXIMUM OVERSPEED		2250 Rev/Min									
BEARING DRIVE END		BALL. 6312-2RS (ISO)									
BEARING NON-DRIVE END	 	BALL. 6309-2RS (ISO)									
WEIGHT COMP. GENERATOR		1 BEARING 2 BEARING									
WEIGHT WOUND STATOR		271 kg 280 kg									
		75 kg 75 kg									
WEIGHT WOUND ROTOR		78.95 kg									
WR2 INERTIA	1	0.3987 kgm² 0.3667 kgm²									
SHIPPING WEIGHTS in a crate		294 kg 301 kg									
PACKING CRATE SIZE		97 x 57 x 96(cm) 97 x 57 x 96(cm)									
TELEPHONE INTERFERENCE COOLING AIR			THF<2%	0.281 m³/sac	505 cfm	TIF<50					
VOLTAGE STAR		0.281 m³/sec 595 cfm 380/220 400/230 416/240									
kVA BASE RATING FOR		55		55	00	55					
REACTANCE VALUES Xd DIR. AXIS SYNCHRONOUS		2.71		2.44	1	2.26					
X'd DIR. AXIS TRANSIENT	1	0.20		0.18		0.16					
X"d DIR. AXIS TRANSIENT		0.14		0.13		0.12					
Xq QUAD. AXIS REACTANCE		1.25		1.13		1.04					
X"q QUAD. AXIS SUBTRANSIENT					0.11 0.10						
XL LEAKAGE REACTANCE		0.12 0.11				0.07					
X2 NEGATIVE SEQUENCE		0.12 0.11 0.10				0.10					
X ₀ ZERO SEQUENCE	1	0.09		0.08	3	0.07					
REACTANCES ARE SATURATED VALUES ARE PER UNIT AT RATING AND VOLTAGE INDICATED											
T'd TRANSIENT TIME CONST. 0.025s											
T"d SUB-TRANSTIME CONST.	0.006s										
T'do O.C. FIELD TIME CONST.	0.65s										
Ta ARMATURE TIME CONST.				0.005							
SHORT CIRCUIT RATIO 1/Xd											

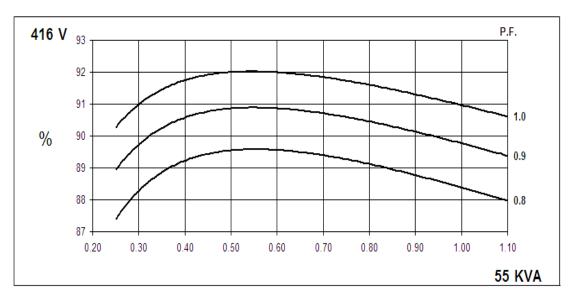


UCI224C Winding 14

THREE PHASE EFFICIENCY CURVES





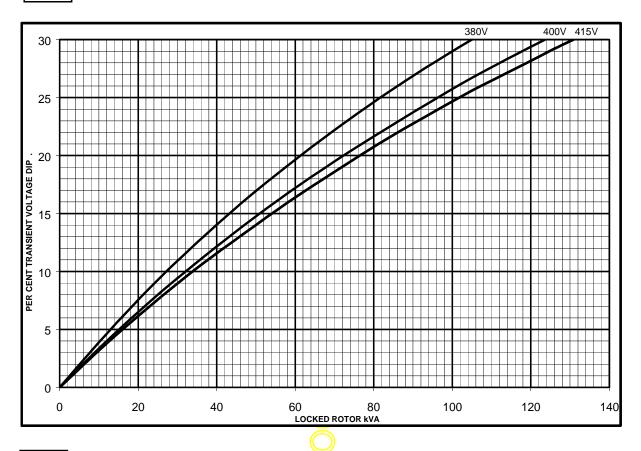




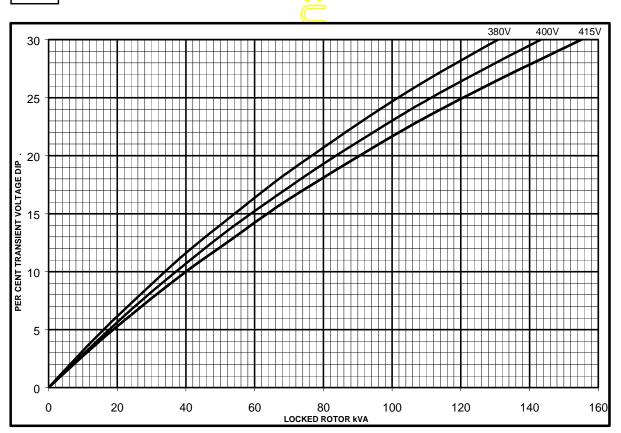
UCI224C Winding 14

SX

Locked Rotor Motor Starting Curves



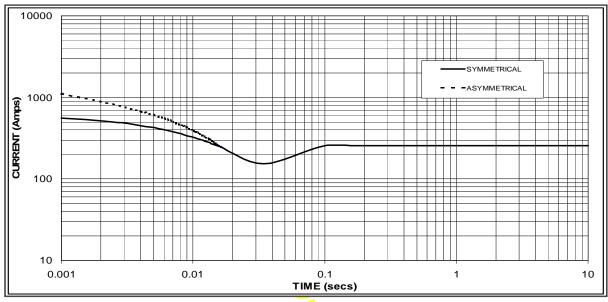
MX





Winding 14

Three-phase Short Circuit Decrement Curve. No-load Excitation at Rated Speed Based on star (wye) connection.



Sustained Short Circuit = 255 Amps



Note 1

The following multiplication factors should be used to adjust the values from curve between time 0.001 seconds and the minimum current point in respect of nominal operating voltage:

Voltage	Factor
380V	X 1.00
400V	X 1.05
416V	X 1.09

The sustained current value is constant irrespective of voltage level

Note 2

The following multiplication factor should be used to convert the values calculated in accordance with NOTE 1 to those applicable to the various types of short circuit:

	3-phase	2-phase L-L	1-phase L-N
Instantaneous	x 1.00	x 0.87	x 1.30
Minimum	x 1.00	x 1.80	x 3.20
Sustained	x 1.00	x 1.50	x 2.50
Max. sustained duration	10 sec.	5 sec.	2 sec.

All other times are unchanged



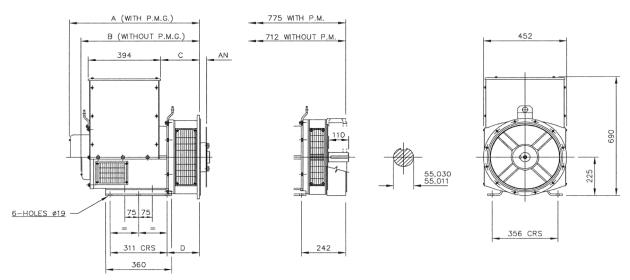
Winding 14 / 0.8 Power Factor

60Hz

RATINGS

Class - Temp Rise	Cont. F - 105/40°C		Cont. H - 125/40°C			Standby - 150/40°C			Standby - 163/27°C			
Series Star (V)	380	400	416	380	400	416	380	400	416	380	400	416
Parallel StarStar (V)	190	200	208	190	200	208	190	200	208	190	200	208
Series Delta (V)	220	230	240	220	230	240	220	230	240	220	230	240
kVA	48.0	48.0	48.0	55.0	55.0	55.0	58.1	58.1	58.1	60.0	60.0	60.0
kW	38.4	38.4	38.4	44.0	44.0	44.0	46.5	46.5	46.5	48.0	48.0	48.0
Efficiency (%)	88.2	88.6	88.9	87.6	88.1	88.4	87.3	87.8	88.1	87.1	87.6	88.0
kW Input	43.5	43.3	43.2	50.2	49.9	49.8	53.3	53.0	52.8	55.1	54.8	54.5





SINGLE BEARING MACHINES ONLY									
ADAPTOR	A	В	С	D	COUPLING DISCS	AN			
SAE 1	724,3	661,3	224,3	191,3	SAE 8	61,90			
SAE 2	710	647	210	177	SAE 10	53,98			
SAE 3	710	647	210	177	SAE 11,5	39,68			
SAE 4	710	647	210	177	SAE 14	25,40			

APPROVED DOCUMENT

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