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S4L1M-F41 Wdg.13 - Technical Data Sheet

Standards

STAMFORD industrial alternators meet the requirements of the relevant parts of the IEC EN 60034 and the relevant section of other international standards such as BS5000, VDE 0530, NEMA MG1-32, IEC34, CSA C22.2-100 and As1359. Other standards and certifications can be considered on request.

Quality Assurance

Alternators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.
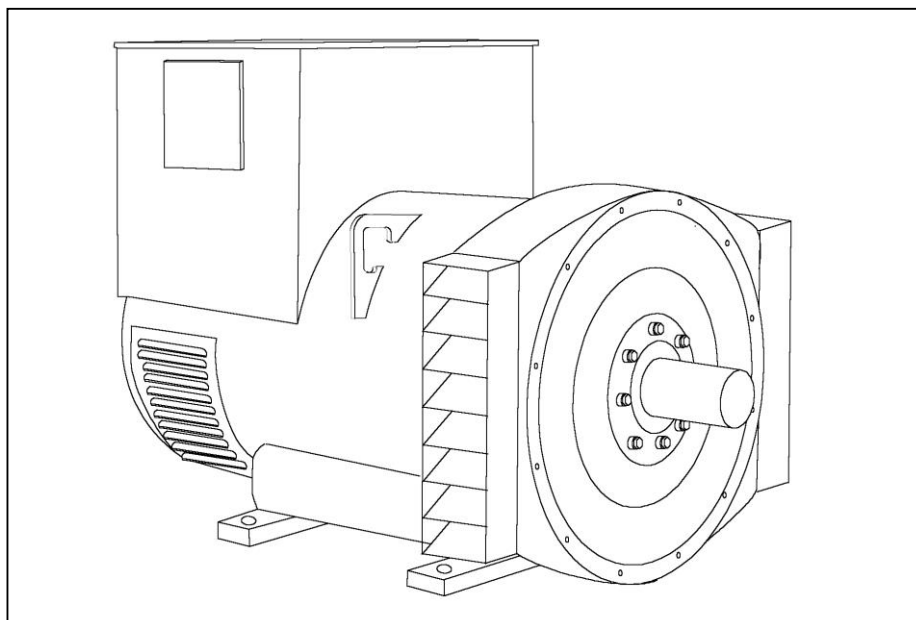
Excitation and Voltage Regulators

Excitation System					
AVR Type	MX341	MX321			
Voltage Regulation	± 1.0%	± 0.5%			with 4% Engine Governing
AVR Power	PMG	PMG			

No Load Excitation Voltage (V)	10 - 8
No Load Excitation Current (A)	0.6 - 0.4
Full Load Excitation Voltage (V)	41 - 37
Full Load Excitation Current (A)	2.3 - 2.1
Exciter Time Constant (seconds)	0.105

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Electrical Data	
Insulation System	CLASS H
Stator Winding	DOUBLE LAYER LAP
Winding Pitch	TWO THIRDS
Winding Leads	6
Winding Number	13
Number of Poles	4
IP Rating	IP23
RFI Suppression	BS EN 61000-6-2 & BS EN 61000-6-4,VDE 0875G, VDE 0875N. Refer to factory for others
Waveform Distortion	NO LOAD < 1.5% NON-DISTORTING BALANCED LINEAR LOAD < 5.0%
Short Circuit Ratio	1/Xd
Steady State X/R Ratio	12.2

	60 Hz		
Telephone Interference	TIF<50		
Cooling Air	0.99 m³/sec 2100cfm		
Voltage Star	380	400	416
kVA Base Rating (CLASS H) for Reactance Values	425	425	425

Saturated Values in Per Unit at Base Ratings and Voltages			
Xd Dir. Axis Synchronous	2.43	2.19	2.03
X'd Dir. Axis Transient	0.15	0.14	0.13
X"d Dir. Axis Subtransient	0.11	0.10	0.09
Xq Quad. Axis Reactance	2.15	1.94	1.79
X"q Quad. Axis Subtransient	0.32	0.29	0.27
XL Stator Leakage Reactance	0.05	0.05	0.04
X2 Negative Sequence Reactance	0.21	0.19	0.18
X0 Zero Sequence Reactance	0.07	0.06	0.06

Unsaturated Values in Per Unit at Base Ratings and Voltages			
Xd Dir. Axis Synchronous	2.92	2.63	2.43
X'd Dir. Axis Transient	0.17	0.16	0.15
X"d Dir. Axis Subtransient	0.13	0.12	0.11
Xq Quad. Axis Reactance	2.21	2.00	2.15
X"q Quad. Axis Subtransient	0.38	0.35	0.32
XL Stator Leakage Reactance	0.06	0.05	0.05
Xlr Rotor Leakage Reactance	0.10	0.09	0.08
X2 Negative Sequence Reactance	0.25	0.23	0.21
X0 Zero Sequence Reactance	0.08	0.07	0.07

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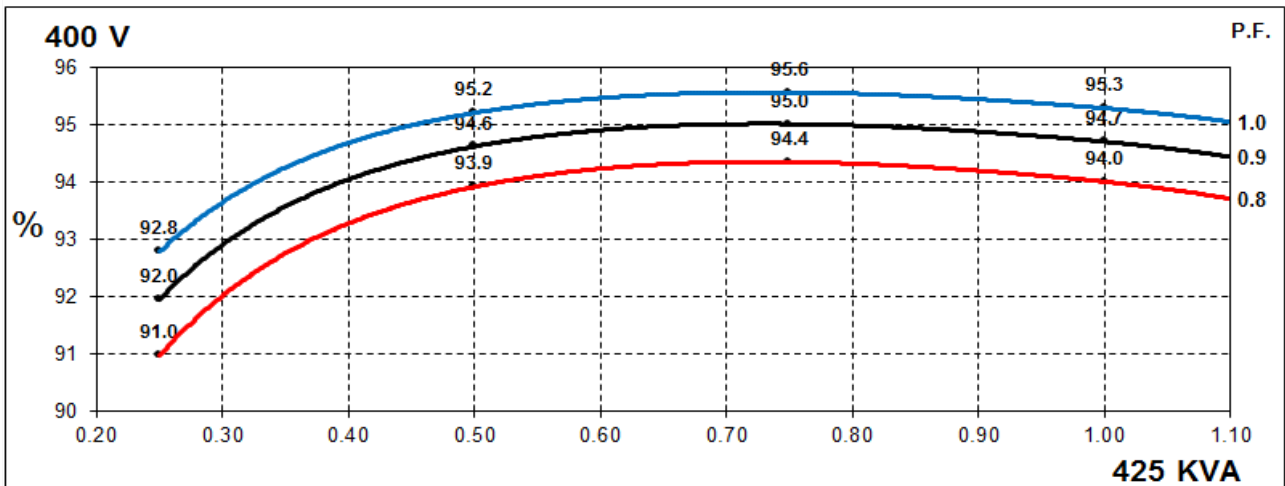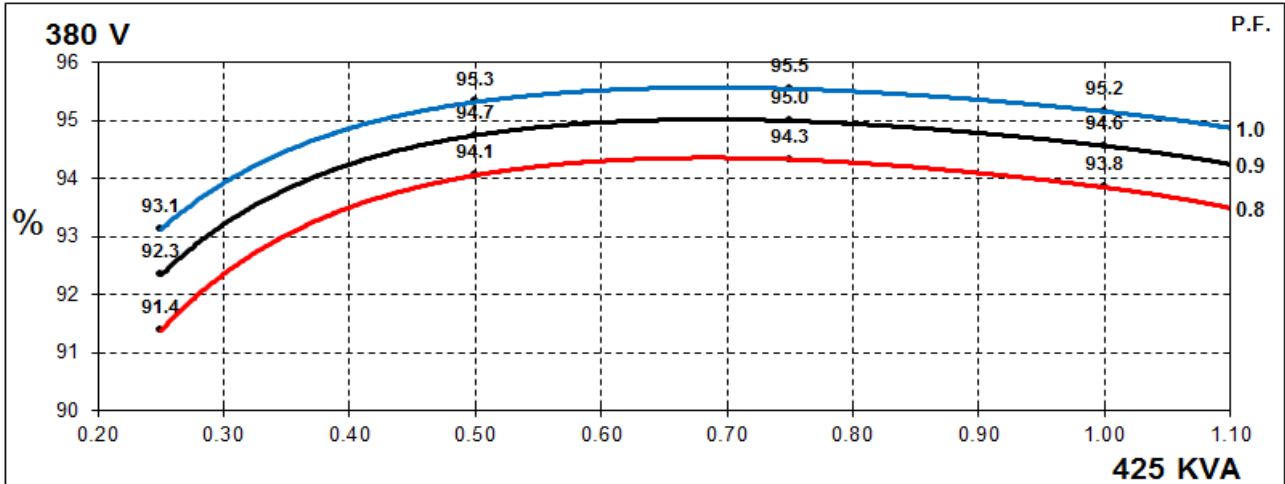
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Time Constants (Seconds)	
T'd TRANSIENT TIME CONST.	0.08
T''d SUB-TRANSTIME CONST.	0.019
T'do O.C. FIELD TIME CONST.	1.7
Ta ARMATURE TIME CONST.	0.018
T''q SUB-TRANSTIME CONST.	0.0304

Resistances in Ohms (Ω) at 22^0C	
Stator Winding Resistance (Ra), per phase for series connected	0.006
Rotor Winding Resistance (Rf)	1.37
Exciter Stator Winding Resistance	18
Exciter Rotor Winding Resistance per phase	0.068
PMG Phase Resistance (Rpmg) per phase	1.9
Positive Sequence Resistance (R1)	0.0075
Negative Sequence Resistance (R2)	0.00864
Zero Sequence Resistance (R0)	0.0075

Saturation Factors	380V
SG1.0	0.25
SG1.2	1.18

Mechanical Data		
Shaft and Keys	All alternator rotors are dynamically balanced to better than BS6861: Part 1 Grade 2.5 for minimum vibration in operation. Two bearing generators are balanced with a half key.	
	1 Bearing	2 Bearings
SAE Adaptor	SAE 0, 0.5, 1, 2	SAE 0, 0.5, 1, 2
Moment of Inertia	5.4292 kgm^2	5.2304 kgm^3
Weight Wound Stator	535 kg	535 kg
Weight Wound Rotor	463 kg	440 kg
Weight Complete Alternator	1160 kg	1160 kg
Shipping weight in a Crate	1230 kg	1230 kg
Packing Crate Size	155 x 87 x 107 (cm)	155 x 87 x 107 (cm)
Maximum Over Speed	2250 RPM for two minutes	
Bearing Drive End	BALL. 6317（ISO）	
Bearing Non-Drive End	BALL. 6314（ISO）	

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THREE PHASE EFFICIENCY CURVES

60Hz

380 V — P.F. chart, efficiency (%) vs load, 425 KVA. Values noted: 93.1, 92.3, 91.4, 95.3, 94.7, 94.1, 95.5, 95.0, 94.3, 95.2, 94.6, 93.8. P.F. 1.0, 0.9, 0.8.

400 V — P.F. chart, efficiency (%) vs load, 425 KVA. Values noted: 92.8, 92.0, 91.0, 95.2, 94.6, 93.9, 95.6, 95.0, 94.4, 95.3, 94.7, 94.0. P.F. 1.0, 0.9, 0.8.

416 V — P.F. chart, efficiency (%) vs load, 425 KVA. Values noted: 92.5, 91.6, 90.6, 95.1, 94.5, 93.8, 95.6, 95.0, 94.3, 95.4, 94.8, 94.1. P.F. 1.0, 0.9, 0.8.

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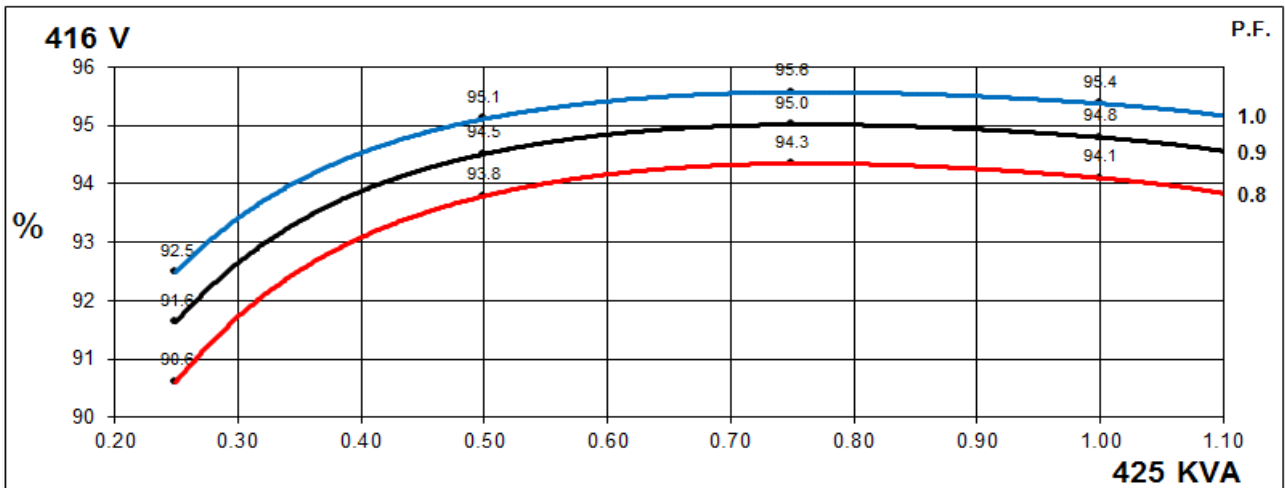
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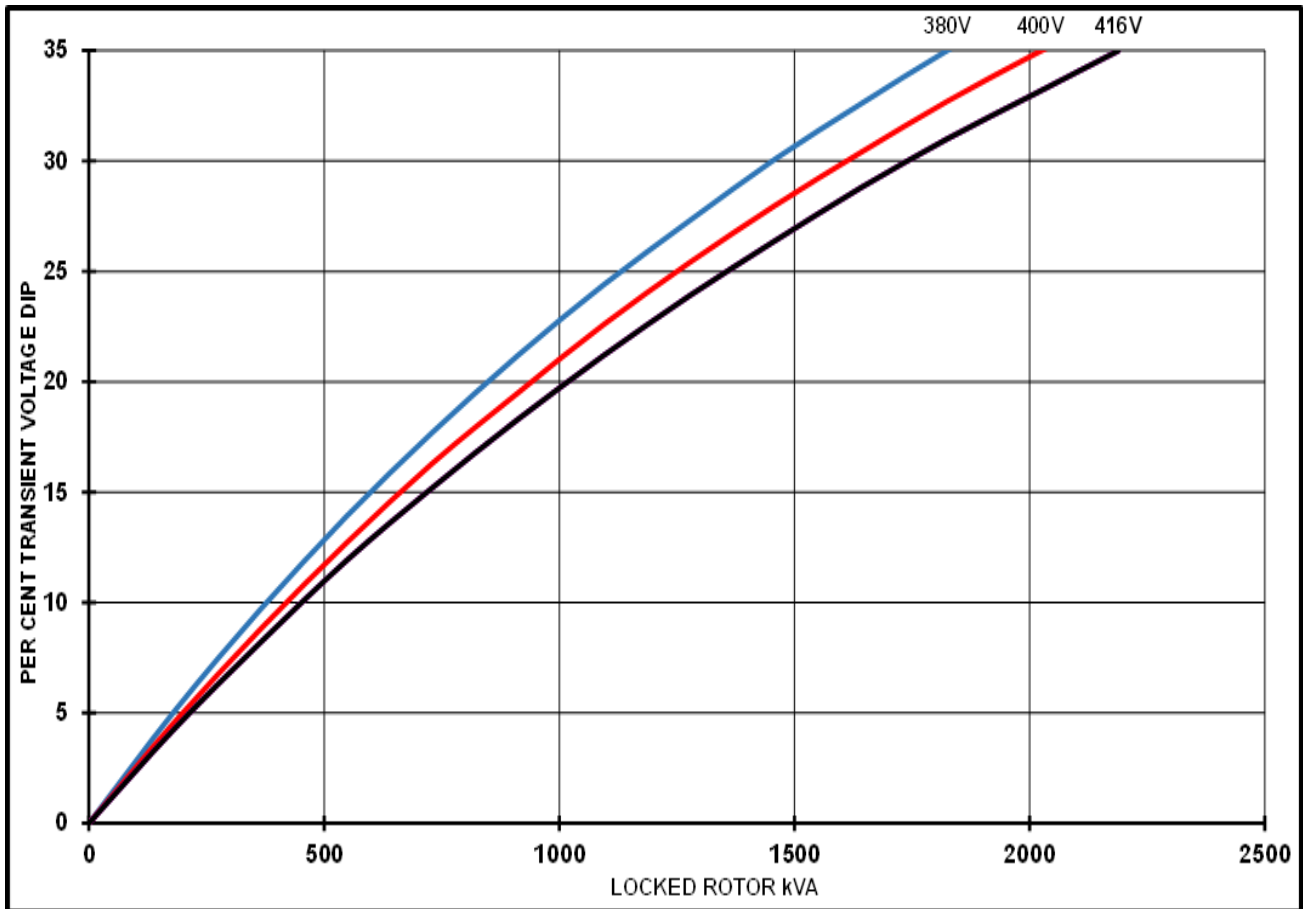**S4L1M-F41 Wdg.13**

Locked Rotor Motor Starting Curves - Separately_Excited

60Hz

Transient Voltage Dip Scaling Factor		Transient Voltage Rise Scaling Factor
PF	Factor	For voltage rise multiply voltage dip by 1.25
< 0.5	1	
0.5	0.97	
0.6	0.93	
0.7	0.9	
0.8	0.85	
0.9	0.83	

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Three-phase Short Circuit Decrement Curve

60Hz
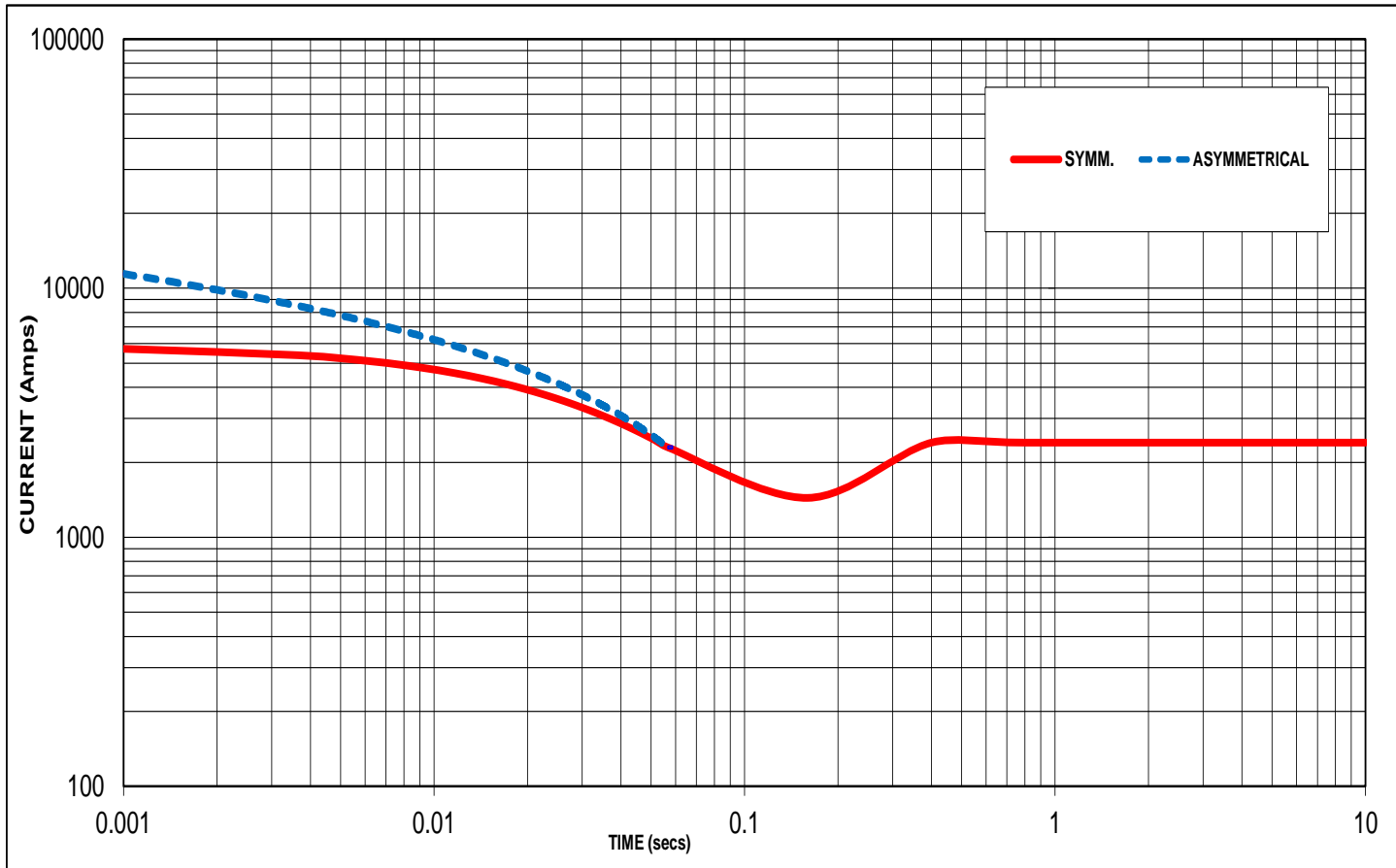
Sustained Short Circuit = 2400 Amps

Note 1
The following multiplication factors should be used to adjust the values from curve between time 0.001 seconds and the minimum current point in respect of nominal operating voltage :

60Hz	
Voltage	Factor
380V	X 1.00
400V	X 1.05
416V	X 1.09

The sustained current value is constant irrespective of voltage level

Note 2
The following multiplication factor should be used to convert the values calculated in accordance with NOTE 1 to those applicable to the various types of short circuit :

	3-phase	2-phase L-L	1-phase L-N
Instantaneous	x 1.00	x 0.87	x 1.30
Minimum	x 1.00	x 1.80	x 3.20
Sustained	x 1.00	x 1.50	x 2.50
Max. sustained duration	10 sec.	5 sec.	2 sec.

All other times are unchanged

Note 3
Curves are drawn for Star connected machines under no-load excitation at rated speeds. For other connection the following multipliers should be applied to current values as shown :
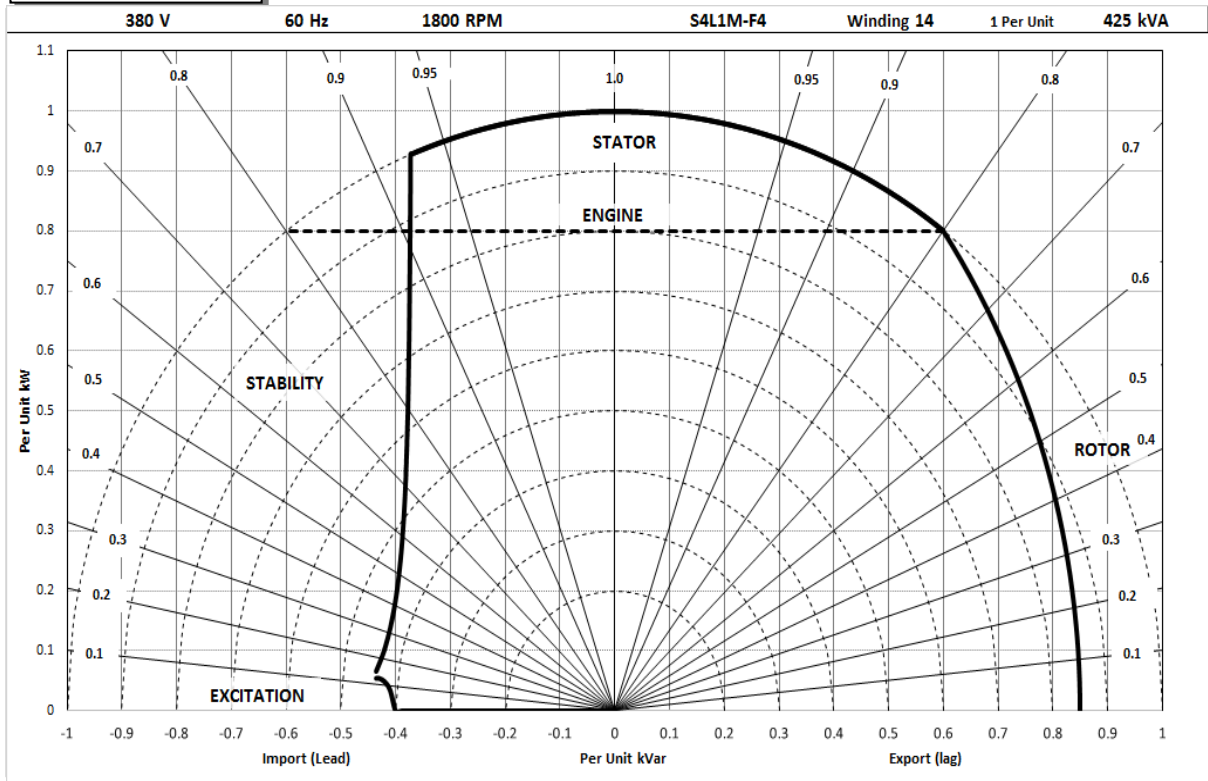Parallel Star = Curve current value X 2
Series Delta = Curve current value X 1.732

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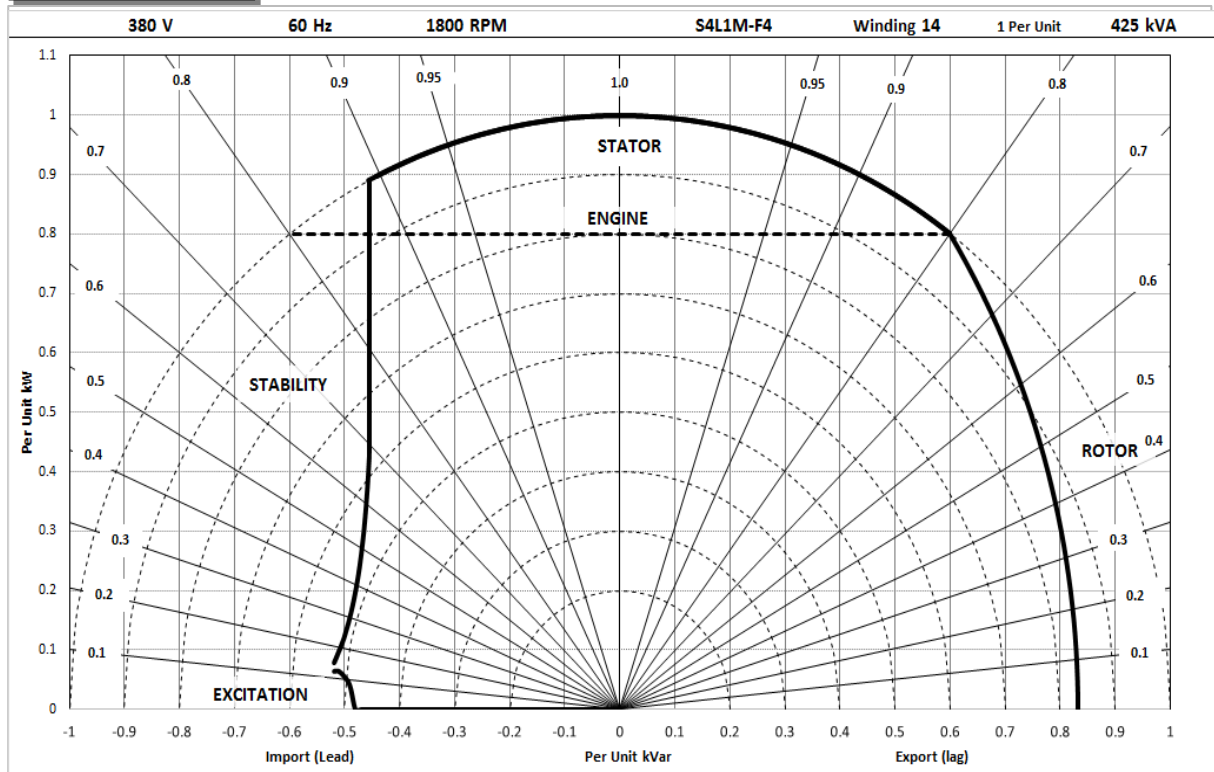## S4L1M-F41 Wdg.13

Typical Alternator Operating Charts

380V/60Hz

| 380 V | 60 Hz | 1800 RPM | S4L1M-F4 | Winding 14 | 1 Per Unit | 425 kVA |

416V/60Hz

| 380 V | 60 Hz | 1800 RPM | S4L1M-F4 | Winding 14 | 1 Per Unit | 425 kVA |

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RATINGS AT 0.8 POWER FACTOR

Class - Temp Rise	Cont. H - 110/50°C			Cont. F - 90/50°C			Cont. B - 70/50°C		
Series Star (V)	380	400	416	380	400	416	380	400	416
60 Hz · kVA	425	425	425	395	395	395	345	345	345
kW	340	340	340	316	316	316	276	276	276
Efficiency (%)	93.8	94.0	94.1	94.0	94.2	94.2	94.3	94.3	94.3
kW Input	362	362	361	336	335	335	293	293	293

De-Rates

All values tabulated above are subject to the following reductions:

- 5% when air inlet filters are fitted
- 3% for every 500 meters by which the operating altitude exceeds 1000 meters above mean sea level
- 3% for every 5°C by which the operational ambient temperature exceeds 40°C
- For any other operating conditions impacting the cooling circuit please refer to applications

Note: Requirement for operating in an ambient exceeding 60°C and altitude exceeding 4000 meters must be referred to applications.

Dimensional and Torsional Drawing

For dimensional and torsional information please refer to the alternator General Arrangement and rotor drawings available on our website (http://stamford-avk.com/)

Note: Continuous development of our products means that the information contained in our data sheets can change without notice, and specifications should always be confirmed with Cummins Generator Technologies prior to purchase.

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