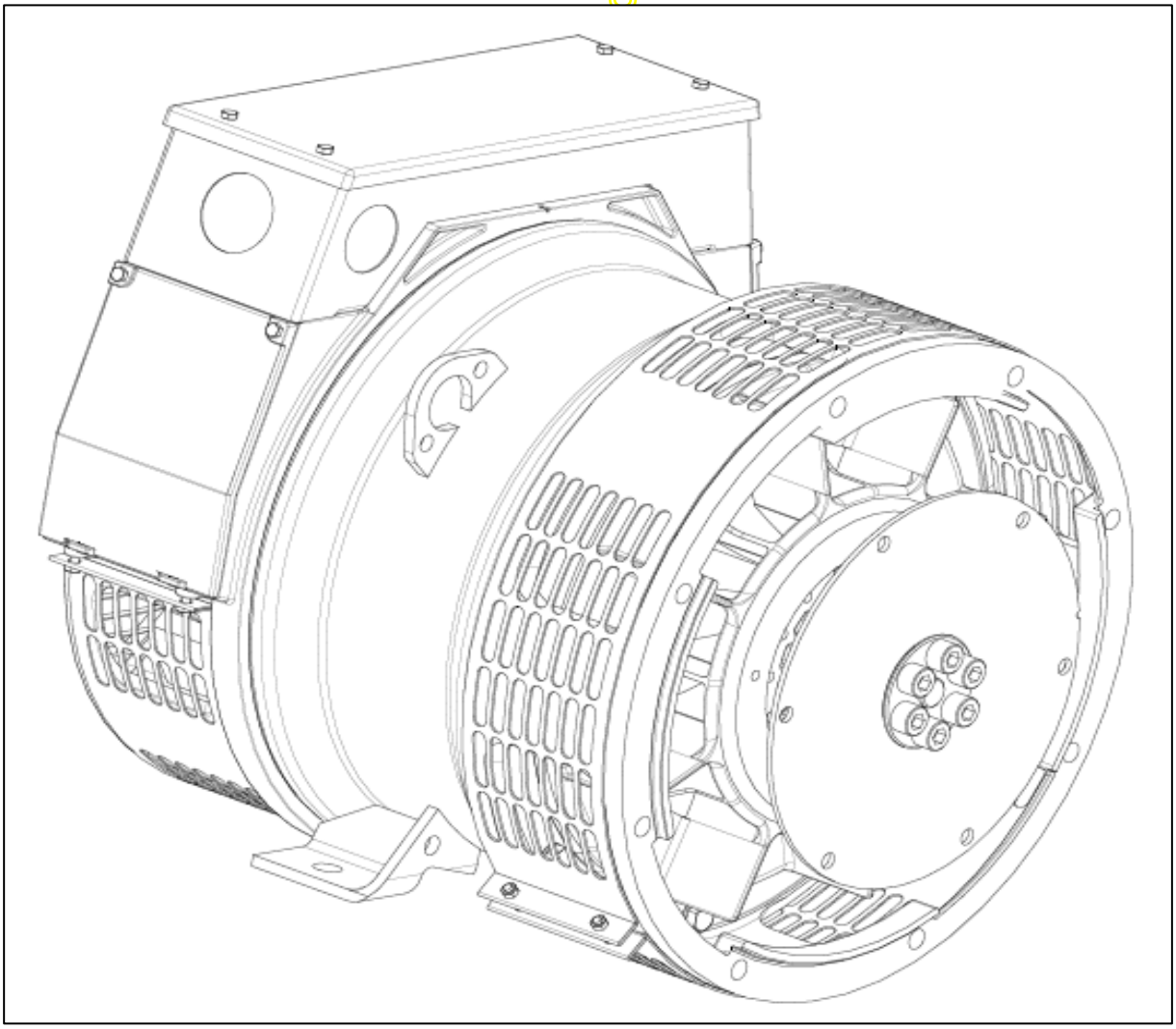
STAMFORD®

PI044D - Winding 14

Technical Data Sheet



SPECIFICATIONS & OPTIONS

STANDARDS

Stamford industrial generators meet the requirements of BS EN 60034 and the relevant section of other international standards such as BS5000, VDE 0530, NEMA MG1-32, IEC34, CSA C22.2-100, AS1359.
Other standards and certifications can be considered on request.

VOLTAGE REGULATOR

AS480 AVR fitted as STANDARD

With this self-excited system the main stator provides power via the AVR to the exciter stator. The high efficiency semi-conductors of the AVR ensure positive build-up from initial low levels of residual voltage.
The exciter rotor output is fed to the main rotor through a three-phase full-wave bridge rectifier. The rectifier is protected by a surge suppressor against surges caused, for example, by short circuit or out-of-phase paralleling. The AS480 will support limited accessories, RFI suppression remote voltage trimmer and for the P1 range only a 'droop' Current Transformer (CT) to permit parallel operation with other ac generators.
The AVR is can be fitted to either side of the generator in its own housing in the non-drive end bracket.

Excitation Boost System (EBS) (OPTIONAL)

The EBS is a single, self-contained unit, attached to the non-drive end of the generator.
The EBS unit consists of the Excitation Boost Controller (EBC) and an Excitation Boost Generator (EBG). Under fault conditions, or when the generator is subjected to a large impact load such as a motor starting, the generator voltage will drop. The EBC senses the drop in voltage and engages the output power of the EBG. This additional power feeds the generator's excitation system, supporting the load until breaker discrimination can remove the fault or enable the generator to pick up a motor and drive the voltage recovery.

WINDINGS & ELECTRICAL PERFORMANCE

All generator stators are wound to 2/3 pitch. This eliminates triplen (3rd, 9th, 15th …) harmonics on the voltage waveform and is found to be the optimum design for trouble-free supply of non-linear loads. The 2/3 pitch design avoids excessive neutral currents sometimes seen with higher winding pitches, when in parallel with the mains. A fully connected damper winding reduces oscillations during paralleling. This winding, with the 2/3 pitch and carefully selected pole and tooth designs, ensures very low waveform distortion.

TERMINALS & TERMINAL BOX

Standard generators are 3-phase reconnectable with 12 ends brought out to the terminals, which are mounted at the non-drive end of the generator. Dedicated single phase generators are also available. A sheet steel terminal box contains provides ample space for the customers' wiring and gland arrangements. Alternative terminal boxes are available for customers who want to fit additional components in the terminal box.

SHAFT & KEYS

All generator rotors are dynamically balanced to better than BS6861:Part 1 Grade 2.5 for minimum vibration in operation. Two bearing generators are balanced with a half key.

INSULATION / IMPREGNATION

The insulation system is class 'H'.
All wound components are impregnated with materials and processes designed specifically to provide the high build required for static windings and the high mechanical strength required for rotating components.

QUALITY ASSURANCE

Generators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.

The stated voltage regulation may not be maintained in the presence of certain radio transmitted signals. Any change in performance will fall within the limits of Criteria 'B' of EN 61000-6-2:2001. At no time will the steady-state voltage regulation exceed 2%.

DE RATES

All values tabulated on page 7 are subject to the following reductions

5% when air inlet filters are fitted.
3% for every 500 metres by which the operating altitude exceeds 1000 metres above mean sea level.
3% for every 5°C by which the operational ambient temperature exceeds 40°C.
Note: Requirement for operating in an ambient exceeding 60°C must be referred to the factory.

5% For reverse rotation
(Standard rotation CW when viewed from DE)

NB Continuous development of our products entitles us to change specification details without notice, therefore they must not be regarded as binding.

Front cover drawing typical of product range.

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WINDING 14

CONTROL SYSTEM	STANDARD AS480 AVR (SELF EXCITED)
VOLTAGE REGULATION	± 1.0 %
SUSTAINED SHORT CIRCUIT	SELF EXCITED MACHINES DO NOT SUSTAIN A SHORT CIRCUIT CURRENT

CONTROL SYSTEM	AS480 AVR WITH OPTIONAL EXCITATION BOOST SYSTEM (EBS)
SUSTAINED SHORT CIRCUIT	REFER TO SHORT CIRCUIT DECREMENT CURVE (page 6)

INSULATION SYSTEM	CLASS H			
PROTECTION	IP23			
RATED POWER FACTOR	0.8			
STATOR WINDING	DOUBLE LAYER CONCENTRIC			
WINDING PITCH	TWO THIRDS			
WINDING LEADS	12			
STATOR WDG. RESISTANCE	1.32 Ohms PER PHASE AT 22°C SERIES STAR CONNECTED			
ROTOR WDG. RESISTANCE	0.437 Ohms at 22°C			
EXCITER STATOR RESISTANCE	17.5 Ohms at 22°C			
EXCITER ROTOR RESISTANCE	0.211 Ohms PER PHASE AT 22°C			
EBS STATOR RESISTANCE	12.9 Ohms at 22°C			
R.F.I. SUPPRESSION	BS EN 61000-6-2 & BS EN 61000-6-4,VDE 0875G, VDE 0875N. refer to factory for others			
WAVEFORM DISTORTION	NO LOAD < 1.5% NON-DISTORTING LINEAR LOAD < 5.0%			
MAXIMUM OVERSPEED	2250 Rev/Min			
BEARING DRIVE END	BALL. 6309-2RS (ISO)			
BEARING NON-DRIVE END	BALL. 6306-2RS (ISO)			
	1 BEARING		2 BEARING	
	WITH EBS	WITHOUT EBS	WITH EBS	WITHOUT EBS
WEIGHT COMP. GENERATOR	75 kg	73.3 kg	78 kg	76.3 kg
WEIGHT WOUND STATOR	24 kg	24 kg	24 kg	24 kg
WEIGHT WOUND ROTOR	26.31 kg	24.61 kg	27.32 kg	25.62 kg
WR² INERTIA	0.0893 kgm^2	0.0876 kgm^2	0.0895 kgm^2	0.0878 kgm^2
SHIPPING WEIGHTS in a crate	92 kg	90.3 kg	101 kg	99.3 kg
PACKING CRATE SIZE	71 x 51 x 67 (cm)		71 x 51 x 67 (cm)	
TELEPHONE INTERFERENCE	THF<2%		TIF<50	
COOLING AIR	0.135 m³/sec 286 cfm			

VOLTAGE SERIES STAR	380 / 220	400 / 230	416 / 240
kVA BASE RATING FOR REACTANCE VALUES	9.4	9.4	9.4
Xd DIR. AXIS SYNCHRONOUS	2.00	1.81	1.67
X'd DIR. AXIS TRANSIENT	0.19	0.17	0.16
X"d DIR. AXIS SUBTRANSIENT	0.13	0.12	0.11
Xq QUAD. AXIS REACTANCE	0.96	0.87	0.80
X"q QUAD. AXIS SUBTRANSIENT	0.20	0.18	0.17
X_L LEAKAGE REACTANCE	0.07	0.06	0.06
X_2 NEGATIVE SEQUENCE	0.17	0.15	0.14
X_0 ZERO SEQUENCE	0.08	0.08	0.07
REACTANCES ARE SATURATED	VALUES ARE PER UNIT AT RATING AND VOLTAGE INDICATED		

T'd TRANSIENT TIME CONST.	0.006 s
T"d SUB-TRANSTIME CONST.	0.002 s
T'do O.C. FIELD TIME CONST.	0.15 s
Ta ARMATURE TIME CONST.	0.007 s
SHORT CIRCUIT RATIO	1/Xd

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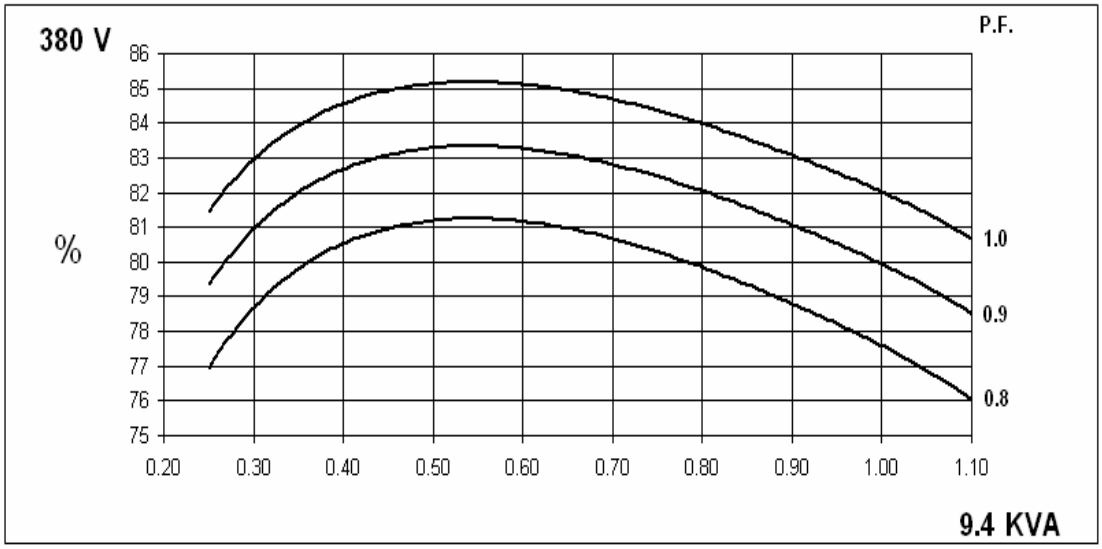
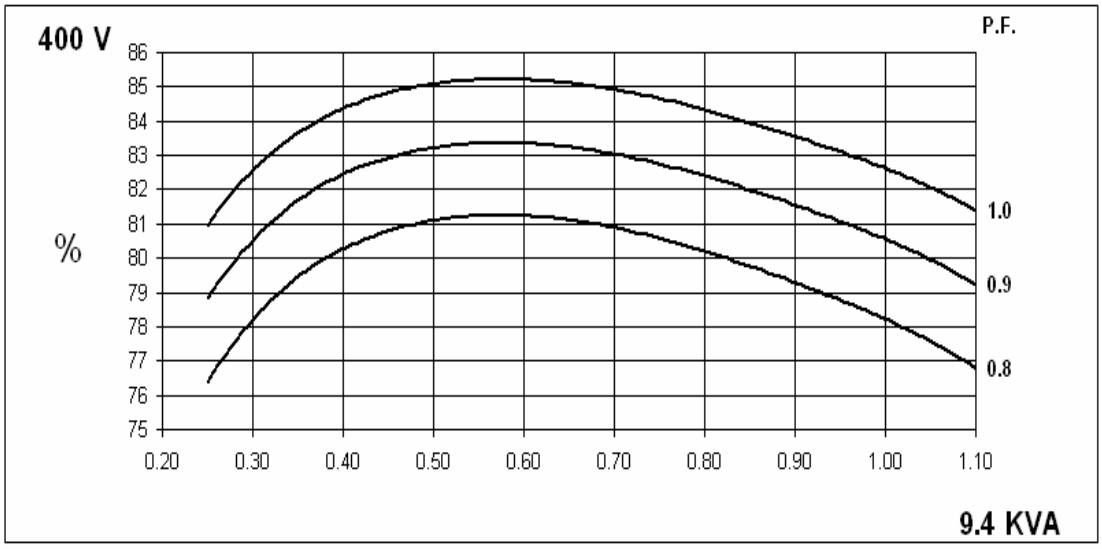
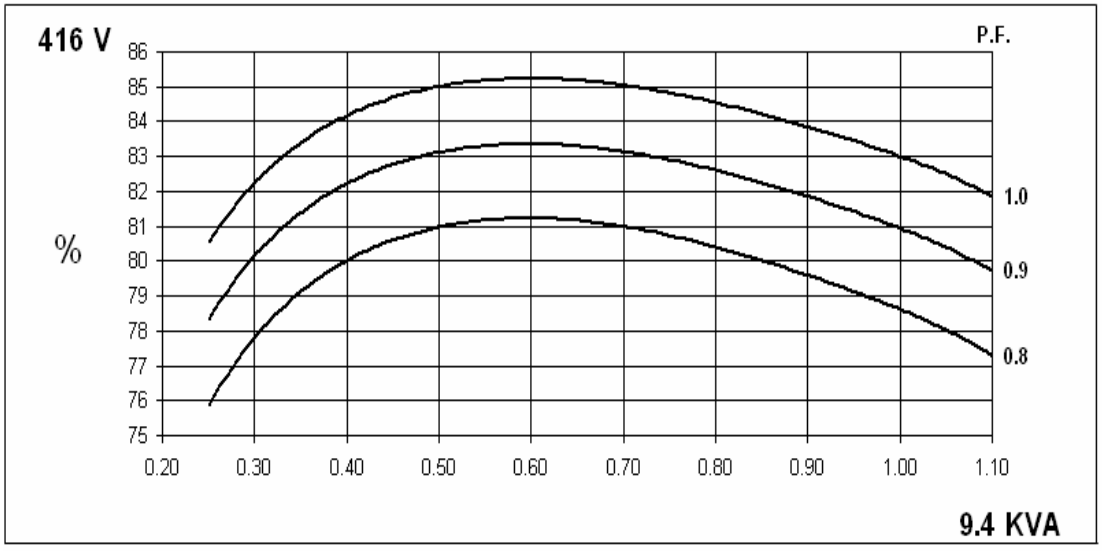
THREE PHASE EFFICIENCY CURVES







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Locked Rotor Motor Starting Curves

AS480 AVR Without EBS

AS480 AVR With EBS

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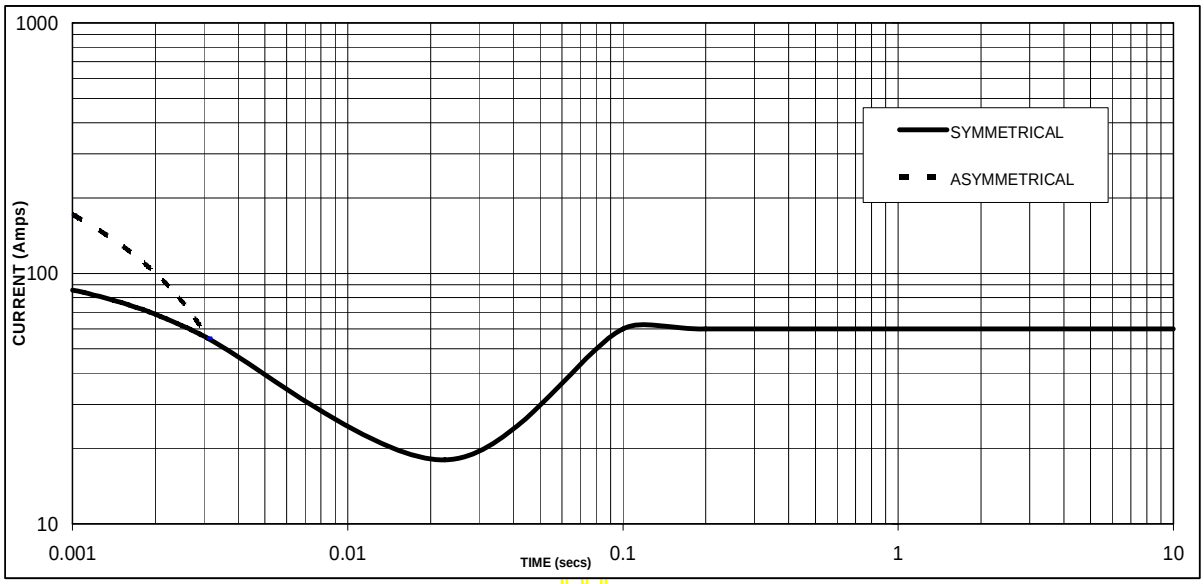
WITH EBS FITTED

Three-phase Short Circuit Decrement Curve. No-load Excitation at Rated Speed
Based on star (wye) connection.



Sustained Short Circuit = 60 Amps

Note 1
The following multiplication factors should be used to adjust the values from curve between time 0.001 seconds and the minimum current point in respect of nominal operating voltage :

Voltage	Factor
380V	X 1.00
400V	X 1.05
416V	X 1.09

The sustained current value is constant irrespective of voltage level

Note 2
The following multiplication factor should be used to convert the values calculated in accordance with NOTE 1 to those applicable to the various types of short circuit :

	3-phase	2-phase L-L	1-phase L-N
Instantaneous	x 1.00	x 0.87	x 1.30
Minimum	x 1.00	x 1.80	x 3.20
Sustained	x 1.00	x 1.50	x 2.50
Max. sustained duration	10 sec.	5 sec.	2 sec.

All other times are unchanged

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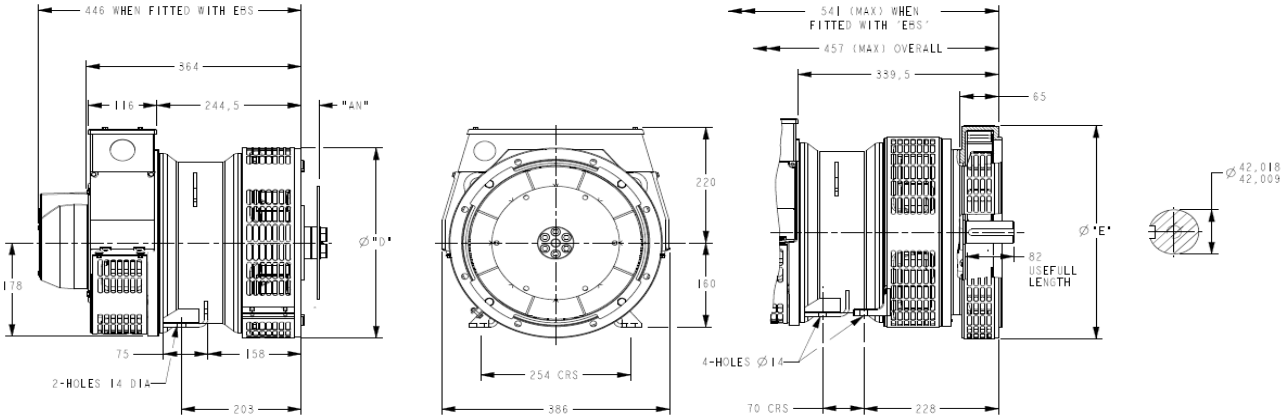
Winding 14 / 0.8 Power Factor

60Hz

RATINGS

Class - Temp Rise	Cont. F - 105/40°C			Cont. H - 125/40°C			Standby - 150/40°C			Standby - 163/27°C		
Series Star (V)	380	400	416	380	400	416	380	400	416	380	400	416
Parallel StarStar (V)	190	200	208	190	200	208	190	200	208	190	200	208
Series Delta (V)	220	230	240	220	230	240	220	230	240	220	230	240
kVA	8.5	8.5	8.5	9.4	9.4	9.4	9.9	9.9	9.9	10.2	10.2	10.2
kW	6.8	6.8	6.8	7.5	7.5	7.5	7.9	7.9	7.9	8.2	8.2	8.2
Efficiency (%)	78.8	79.3	79.6	77.6	78.2	78.6	76.8	77.5	78.0	76.4	77.1	77.6
kW Input	8.6	8.6	8.5	9.7	9.6	9.5	10.3	10.2	10.1	10.7	10.6	10.6

DIMENSIONS



COUPLING DISC	
SAE	"AN"
6.5	30.2
7.5	30.2
8	62
10	53.8
11.5	39.6

1-BRG APAPTOR	
SAE	Ø"D"
5	361
4	405
3	451
2	489

8-HOLES SPACED AS 12
8-HOLES SPACED AS 12

2-BRG APAPTOR	
SAE	Ø"E"
5	359
4	406
3	455
2	493

APPROVED DOCUMENT

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