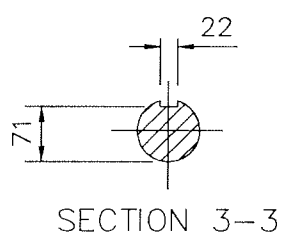
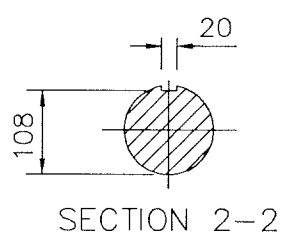
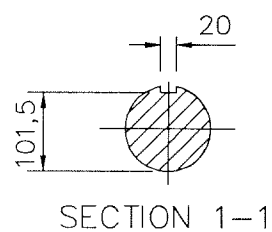
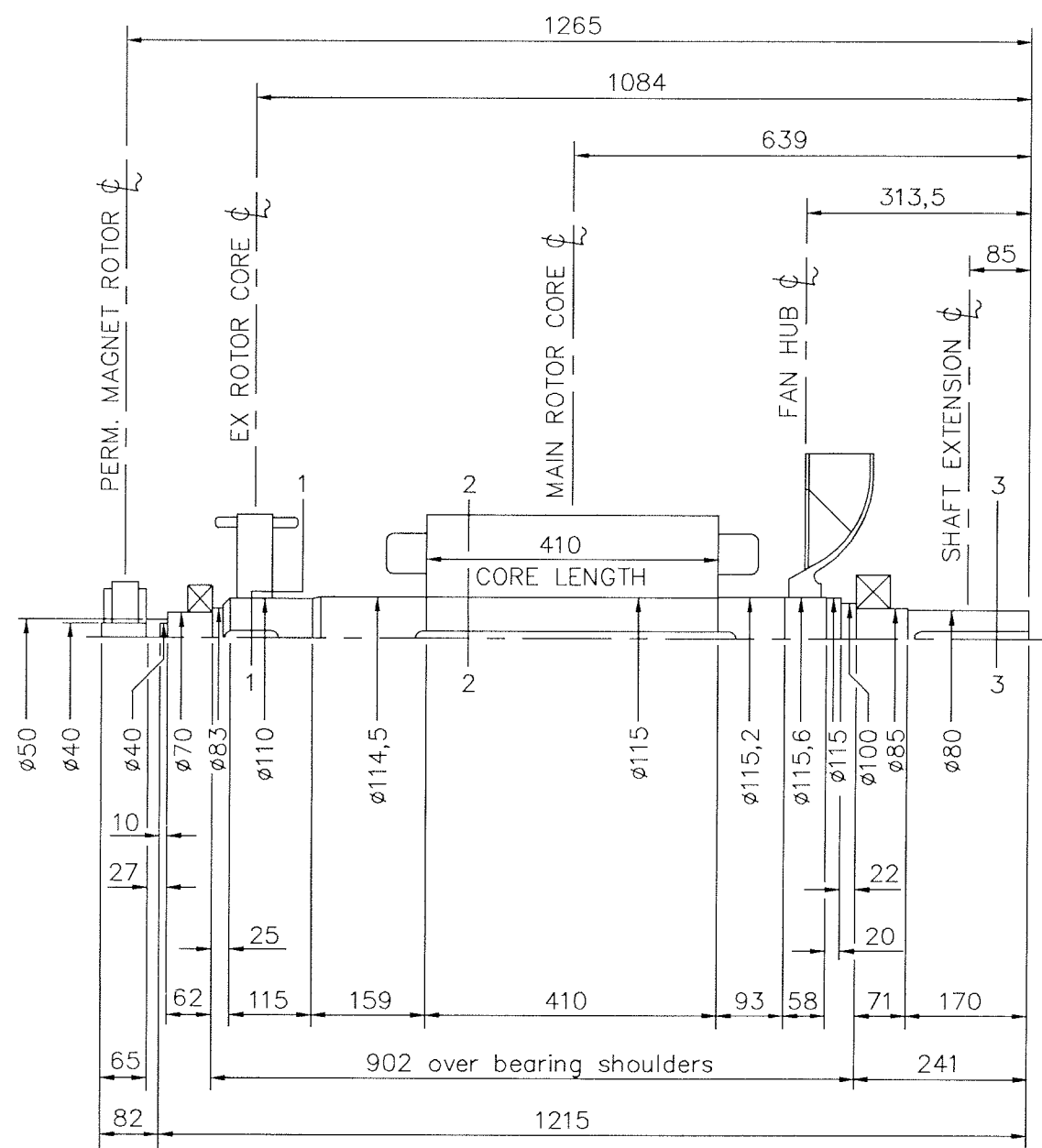


DL15-12483 ISSUE A

IF IN DOUBT-ASK  
DO NOT SCALE

FIRST W.O.



NOTES!

SHAFT STIFFNESS:-

THE STIFFNESS OF THE SHAFT BETWEEN THE MAIN ROTOR CORE  $\phi$  AND THE SHAFT EXTENSION  $\phi$  IS  $13,59 \times 10^6 \text{ kgcm/radian}$  (STIFFENING EFFECT OF MAIN ROTOR CORE IS NOT INCLUDED IN THIS FIGURE)

SHAFT MATERIAL:-

STEEL - 080M40 TO BS970 PART 1 (APPROVED BY MARINE AUTHORITIES WHEN APPROPRIATE).

MAXIMUM RECOMMENDED VIBRATORY STRESS LEVEL IN THE SHAFT IS  $34,47 \times 10^6 \text{ N/m}^2$  FOR A SPEED RANGE OF 0,95 TO 1,1 x NOMINAL SPEED, AND  $68,94 \times 10^6 \text{ N/m}^2$  FOR RUN THROUGH CONDITIONS, FOR INDUSTRIAL MACHINES. FOR MARINE AUTHORITIES, THEIR APPROPRIATE RULES WILL APPLY.

NEWAGE INTERNATIONAL LTD. SHOULD BE NOTIFIED OF ANY ROTORS NOT COMPLYING WITH THESE RULES.

NEWAGE INTERNATIONAL LTD. BALANCE ROTORS TO COMPLY WITH INTERNATIONAL STD. I.S.O. 1940 GRADE 2,5 AND B.S. 6861 PART 1 GRADE 2,5.

FOR UNBALANCED MAGNETIC PULL (U.M.P.) FORCES REFER TO GENERATOR MANUAL.

COMPONENT	Wt kg	WR <sup>2</sup> kgm <sup>2</sup>
EX. ROTOR	31,290	0,5100
MAIN ROTOR	248,150	3,5250
FAN	9,910	0,2630
SHAFT	82,668	0,1241
P.M. STUB SHAFT	0,955	0,0002
P.M. EX. ROTOR	4,260	0,0120
-	-	-
-	-	-
TOTAL	377,233	4,4343

4/3000/1 A S.M.C. 22.06.00 ORIGINAL ISSUE					<table border="1"> <thead> <tr> <th colspan="3">CONVERSION FACTORS</th> </tr> <tr> <th>TO CONVERT</th> <th>TO</th> <th>DIVIDE BY</th> </tr> </thead> <tbody> <tr> <td>kg</td> <td>lb</td> <td>0,453592</td> </tr> <tr> <td>kg m<sup>2</sup></td> <td>lb ft<sup>2</sup></td> <td>0,04214</td> </tr> <tr> <td>kgcm/rad</td> <td>lbin/rad</td> <td>1,1521246</td> </tr> <tr> <td>N/m<sup>2</sup></td> <td>lbf/in<sup>2</sup></td> <td>6894,76</td> </tr> </tbody> </table>			CONVERSION FACTORS			TO CONVERT	TO	DIVIDE BY	kg	lb	0,453592	kg m <sup>2</sup>	lb ft <sup>2</sup>	0,04214	kgcm/rad	lbin/rad	1,1521246	N/m <sup>2</sup>	lbf/in <sup>2</sup>	6894,76	CERTIFIED PRINT (ONLY IF SIGNED) BY _____ DATE _____		HC434 2E - TWO BEARING MOMENTS OF INERTIA AND SHAFT DETAILS		SCALE NTS	FIRST W.O.
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