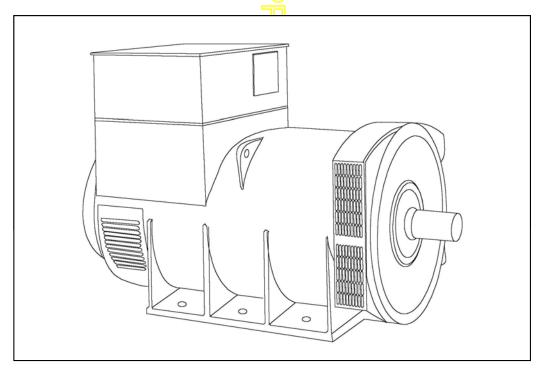
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HCI634K - Winding 07

Technical Data Sheet



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HCI634K

SPECIFICATIONS & OPTIONS

STANDARDS

Stamford industrial generators meet the requirements of BS EN 60034 and the relevant section of other international standards such as BS5000, VDE 0530, NEMA MG1-32, IEC34, CSA C22.2-100, AS1359. Other standards and certifications can be considered on request.

VOLTAGE REGULATORS

MX321 AVR - STANDARD

This sophisticated Automatic Voltage Regulator (AVR) is incorporated into the Stamford Permanent Magnet Generator (PMG) system and is fitted as standard to generators of this type.

The PMG provides power via the AVR to the main exciter, giving a source of constant excitation power independent of generator output. The main exciter output is then fed to the main rotor, through a full wave-bridge, protected by a surge suppressor. The AVR has in-built protection against sustained over-excitation, caused by internal or external faults. This de-excites the machine after a minimum of 5 seconds.

Over voltage protection is built-in and short circuit current level adjustments is an optional facility.

WINDINGS & ELECTRICAL PERFORMANCE

All generator stators are wound to 2/3 pitch. This eliminates triplen (3rd, 9th, 15th ...) harmonics on the voltage waveform and is found to be the optimum design for trouble-free supply of non-linear loads. The 2/3 pitch design avoids excessive neutral currents sometimes seen with higher winding pitches, when in parallel with the mains. A fully connected damper winding reduces oscillations during paralleling. This winding, with the 2/3 pitch and carefully selected pole and tooth designs, ensures very low waveform distortion.

TERMINALS & TERMINAL BOX

Standard generators feature a main stator with 6 ends brought out to the terminals, which are mounted on the frame at the non-drive end of the generator. A sheet steel terminal box contains the AVR and provides ample space for the customers' wiring and gland arrangements. It has removable panels for easy access.

SHAFT & KEYS

All generator rotors are dynamically balanced to better than BS6861:Part 1 Grade 2.5 for minimum vibration in operation. Two bearing generators are balanced with a half key.

INSULATION/IMPREGNATION

The insulation system is class 'H'.

All wound components are impregnated with materials and processes designed specifically to provide the high build required for static windings and the high mechanical strength required for rotating components.

QUALITY ASSURANCE

Generators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.

The stated voltage regulation may not be maintained in the presence of certain radio transmitted signals.

Any change in performance will fall within the limits of Criteria 'B' of EN 61000-6-2:2001.

At no time will the steady-state voltage regulation exceed 2%.

DE RATES

All values tabulated on page 6 are subject to the following reductions

5% when air inlet filters are fitted.

10% when IP44 filters are fitted.

3% for every 500 metres by which the operating altitude exceeds 1000 metres above mean sea level. 3% for every 5 C by which the operational ambient temperature exceeds 40 C.

Note: Requirement for operating in an ambient exceeding 60 C must be referred to the factory.

NB Continuous development of our products entitles us to change specification details without notice, therefore they must not be regarded as binding.

Front cover drawing typical of product range.

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WINDING 07

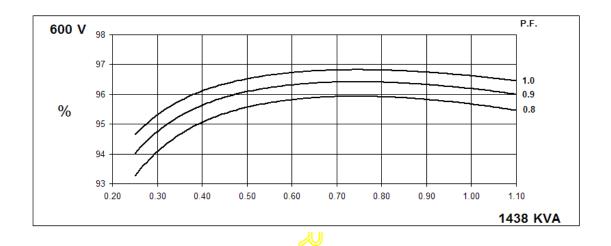
THIE DIE						
CONTROL SYSTEM	SEPARATE	LY EXCITED BY P.M	1.G.			
A.V.R.	MX321					
VOLTAGE REGULATION	± 0.5 % With 4% ENGINE GOVERNING					
SUSTAINED SHORT CIRCUIT	REFER TO SHORT CIRCUIT DECREMENT CURVES (page 5)					
INSULATION SYSTEM	CLASS H					
PROTECTION	IP23					
RATED POWER FACTOR	0.8					
STATOR WINDING	DOUBLE LAYER LAP					
WINDING PITCH	TWO THIRDS					
WINDING LEADS			6			
STATOR WDG. RESISTANCE	0.0026 Ohms PER PHASE AT 22°C SERIES STAR CONNECTED					
ROTOR WDG. RESISTANCE	2.36 Ohms at 22°C					
EXCITER STATOR RESISTANCE	17 Ohms at 22°C					
EXCITER ROTOR RESISTANCE		0.079 Ohms PER PHASE AT 22°C				
R.F.I. SUPPRESSION	BS E	N 61000-6-2 & BS E	N 61000-6-4,VDE 0	875G, VDE 0875N. refer to factory for others		
WAVEFORM DISTORTION		NO LOAD < 1.5%	NON-DISTORTING	B BALANCED LINEAR LOAD < 5.0%		
MAXIMUM OVERSPEED		70	2250 R			
BEARING DRIVE END	BALL. 6224 (ISO)					
BEARING NON-DRIVE END	BALL. 6317 (ISO)					
		1 BEARING		2 BEARING		
WEIGHT COMP. GENERATOR	-	2541 kg		2581 kg		
WEIGHT WOUND STATOR		1294 kg		1294 kg		
WEIGHT WOUND ROTOR		1093 kg		1048 kg		
WR2 INERTIA		26.5295 kgm ²	2	25.9823 kgm ²		
SHIPPING WEIGHTS in a crate		2601/kg		2622 kg		
PACKING CRATE SIZE		194 x 92 x 147(c	:m)	194 x 92 x 147(cm)		
TELEPHONE INTERFERENCE	1	THF< <mark>2%</mark>	,	TIF<50		
COOLING AIR	1.961 m³/sec 4156 cfm					
VOLTAGE STAR	600V					
VOLTAGE DELTA			346	SV .		
kVA BASE RATING FOR REACTANCE VALUES		M	143	38		
Xd DIR. AXIS SYNCHRONOUS		Z	2.4	16		
X'd DIR. AXIS TRANSIENT		<u>-</u>	0.1	9		
X"d DIR. AXIS SUBTRANSIENT	0.14					
Xq QUAD. AXIS REACTANCE	1.44					
X"q QUAD. AXIS SUBTRANSIENT	0.18					
XL LEAKAGE REACTANCE	0.06					
X2 NEGATIVE SEQUENCE	0.18					
X ₀ ZERO SEQUENCE	0.02					
REACTANCES ARE SATURAT	ED	VALUE	S ARE PER UNIT A	T RATING AND VOLTAGE INDICATED		
T'd TRANSIENT TIME CONST.						
T''d SUB-TRANSTIME CONST.	0.025s					
T'do O.C. FIELD TIME CONST.	3.4s					
Ta ARMATURE TIME CONST.	0.049s 1/Xd					
SHORT CIRCUIT RATIO			1/>	ka .		



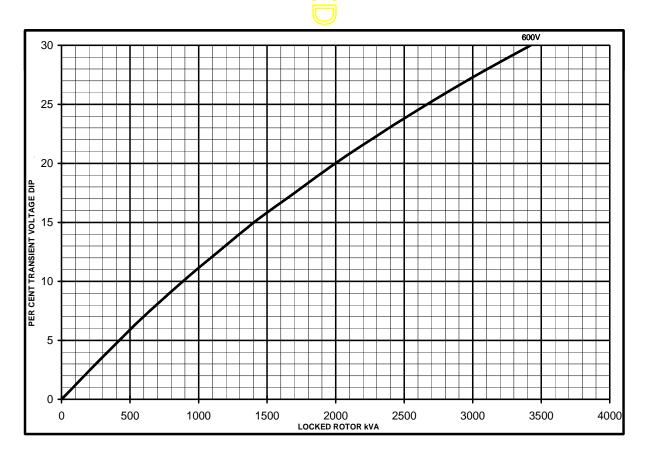
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Winding 07

THREE PHASE EFFICIENCY CURVES

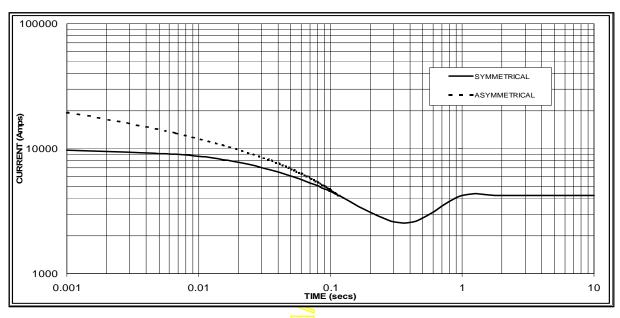


Locked Rotor Motor Starting Curve



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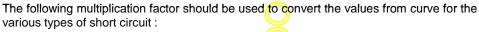
Three-phase Short Circuit Decrement Curve. No-load Excitation at Rated Speed Based on star (wye) connection.



Sustained Short Circuit = 4200 Amps



Note



	3-phase	2-phase L-L	1-phase L-N		
Instantaneous	x <mark>1.00</mark>	x 0.87	x 1.30		
Minimum	x 1.00	x 1.80	x 3.20		
Sustained	x <mark>1.00</mark>	x 1.50	x 2.50		
Max. sustained duration	10 sec.	5 sec.	2 sec.		

All other times are unchanged



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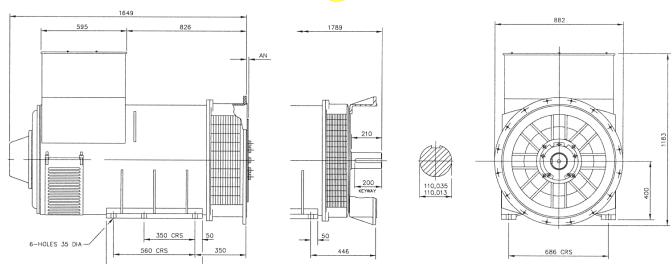
Winding 07 / 0.8 Power Factor

60Hz

RATINGS

Class - Temp Rise	Cont. F - 105/40°C	Cont. H - 125/40°C	Standby - 150/40°C	Standby - 163/27°C
Star (V)	600	600	600	600
Delta (V)	346	346	346	346
kVA	1313	1438	1525	1575
kW	1050	1150	1220	1260
Efficiency (%)	95.8	95.7	95.5	95.5
kW Input	1096	1203	1277	1320





SAE	14	18	21	24
AN	25.4	15.87	0	0

APPROVED DOCUMENT

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Head Office Address: Barnack Road, Stamford Lincolnshire, PE9 2NB United Kingdom

Tel: +44 (0) 1780 484000 Fax: +44 (0) 1780 484100

www.cumminsgeneratortechnologies.com

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