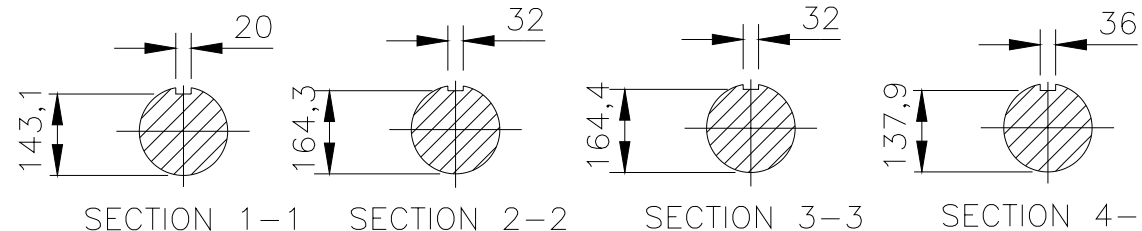
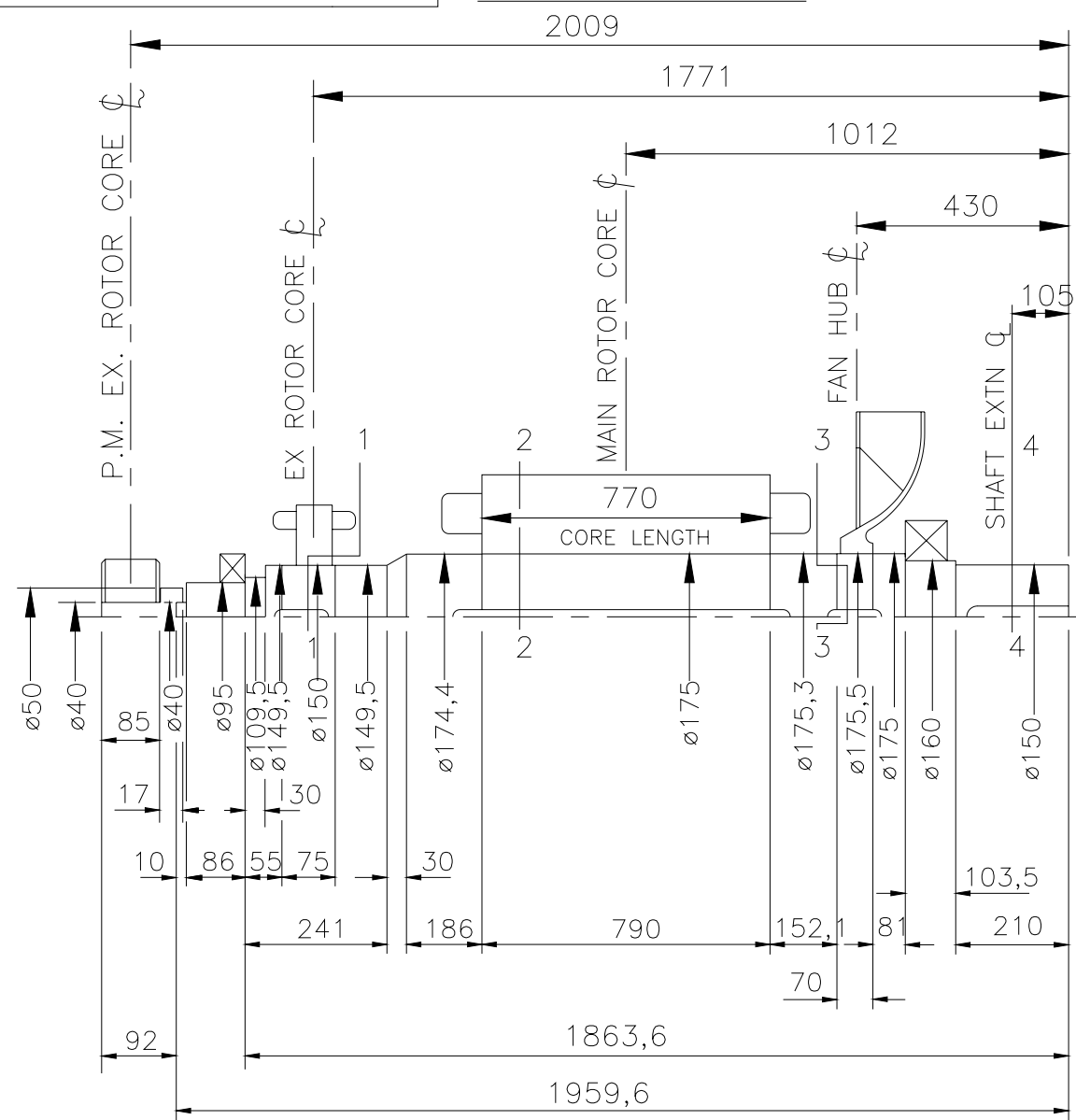


L15-12905

ISSUE  
C

IF IN DOUBT-ASK  
DO NOT SCALE

FIRST W.O.



APPROVED DOCUMENT

NOTES:  
SHAFT STIFFNESS:-  
THE STIFFNESS OF THE SHAFT BETWEEN THE MAIN ROTOR CORE  $\phi$  AND SHAFT EXTENSION  $\phi$  IS  $71,166 \times 10^6$  kgcm/radian (STIFFENING EFFECT OF MAIN ROTOR CORE IS NOT INCLUDED IN THIS FIGURE)

SHAFT MATERIAL:-  
STEEL - C40E TO BSEN 10083-2 2006 (APPROVED BY MARINE AUTHORITIES WHEN APPROPRIATE)  
MAXIMUM RECOMMENDED VIBRATORY STRESS LEVEL IN THE SHAFT IS  $34.47 \times 10^6$  N/m<sup>2</sup> FOR SPEED RANGE OF 0.95 TO 1.1 X NOMINAL SPEED AND  $68.94 \times 10^6$  N/m<sup>2</sup> FOR RUN THROUGH CONDITIONS, FOR INDUSTRIAL MACHINES. FOR MARINE AUTHORITIES, THEIR APPROPRIATE RULES WILL APPLY.

CUMMINS GENERATOR TECHNOLOGIES LTD SHOULD BE NOTIFIED OF ANY ROTORS NOT COMPLYING WITH THESE RULES. CUMMINS GENERATOR TECHNOLOGIES LTD BALANCE ROTORS TO COMPLY WITH INTERNATIONAL STD BS ISO 1940 PARTS 1 AND 2. BALANCE GRADE 2.5

FOR UNBALANCED MAGNETIC PULL (U.M.P.) REFER TO THE FACTORY.

COMPONENT	Wt kg	WR <sup>2</sup> kgm <sup>2</sup>
EX.ROTOR	46,791	0,7758
MAIN ROTOR	1153,789	44,8113
FAN	28,800	1,6520
SHAFT	328,146	1,1656
P.MAG.ROTOR	6,970	0,0190
STUB SHAFT	0,929	0,0003
-	-	-
TOTAL	1565,425	48,4240

CONVERSION FACTORS		
TO CONVERT	TO	DIVIDE BY
kg	lb	0,453592
kg m <sup>2</sup>	lb ft <sup>2</sup>	0,04214
kgcm/rad	lbin/rad	1,1521246
N/m <sup>2</sup>	lbf/in <sup>2</sup>	6894,76

MOD'N	ISSUE	DRAWN	DATE	ALTERATION
5-0448-02	C	TW	06.06.10	DIMENSIONING CLEANED UP.
5-0448-01	B	AJB	02.02.10	CHANGES TO STEEL SPECIFICATION; STANDARDS REFERENCES. CHANGE OF COMPANY NAME.
4/6745/9	A	SMC	11.07.03	ORIGINAL ISSUE

CERTIFIED PRINT (ONLY IF SIGNED)		
BY		
DATE		
DRAWN	SMC	11.07.03
CHECK	AJB	06.06.10
APPR'D	JKB	06.06.10

P7F TWO BEARING  
MOMENTS OF INERTIA  
AND SHAFT DETAILS  
  
CUMMINS GENERATOR  
TECHNOLOGIES LTD.

SCALE  
NTS  
(SHEET 1:10)

FIRST W.O.  
  
UNIT OF MEASUREMENT  
MILLIMETRES (mm)  
  
L15-12905  
ISSUE  
C