



COMPONENT	MASS (kg)	WR ² (kgm ²)
SHAFT	9.854	0.0038
FAN	0.976	0.0067
MAIN ROTOR	39.090	0.1849
EXCITER ROTOR	5.764	0.0225
TOTAL WITHOUT EBG ROTOR	55.684	0.2179
EBG ROTOR	1.701	0.0017
TOTAL WITH EBG ROTOR	57.385	0.2196

CONVERSION FACTORS		
TO CONVERT	TO	DIVIDE BY
kg	lb	0.453592
kgm ²	lbf ft ²	0.04214
kgcm/rad	lbin/rad	1.1521246
N/m ²	lbf/in ²	6894.76

NOTES:-

SHAFT STIFFNESS:-

THE STIFFNESS OF THE SHAFT BETWEEN THE MAIN ROTOR CORE ϕ AND THE SHAFT FACE 'A' IS 3.1195×10^6 kgcm/radian (STIFFENING EFFECT OF MAIN ROTOR CORE IS NOT INCLUDED IN THIS FIGURE)

SHAFT MATERIAL:-

STEEL - C40E TO BSEN 10083-2 2006 (APPROVED BY MARINE AUTHORITIES WHEN APPROPRIATE) MAXIMUM RECOMMENDED VIBRATORY STRESS LEVEL IN THE SHAFT IS 34.47×10^6 N/m² FOR SPEED RANGE OF 0.95 TO 1.1 X NOMINAL SPEED AND 68.94×10^6 N/m² FOR RUN THROUGH CONDITIONS, FOR INDUSTRIAL MACHINES.

FOR MARINE AUTHORITIES, THEIR APPROPRIATE RULES WILL APPLY.

CUMMINS GENERATOR TECHNOLOGIES LTD SHOULD BE NOTIFIED OF ANY ROTORS NOT COMPLYING WITH THESE RULES. CUMMINS GENERATOR TECHNOLOGIES LTD BALANCE ROTORS TO COMPLY WITH INTERNATIONAL STD BS ISO 1940 PART 1 AND 2 . BALANCE GRADE 2.5

FOR UNBALANCED MAGNETIC PULL (U.M.P.) REFER BACK TO THE FACTORY.

ADAPTOR SAE No.	COUPLING SAE No.	COUPLING DIMENSIONS		MASS OF DISC (kg) (1 X 3mm THICK)	MASS OF SHAFT SPACER (kg)	MASS OF PRESSURE PLATE (kg)	TOTAL MASS OF COUPLING ASSEMBLY (kg)	COUPLING STIFFNESS (kgcm/rad)	COUPLING DISC WR ² (kgm ²)
		Ø XX mm	YY mm						
4/5	6 1/2	215.8	10	0.850	0.233	0.069	1.152	13.955×10^6	0.0049
4/5	7 1/2	241.2	10	1.069	0.233	0.069	1.371	13.835×10^6	0.0079
3/4/5	8	263.5	41.8	1.275	0.974	0.069	2.318	13.747×10^6	0.0111
2/3/4	10	314.2	33.6	1.819	0.783	0.069	2.671	13.616×10^6	0.0225
2/3	11 1/2	352.3	19.4	2.287	0.452	0.069	2.808	13.555×10^6	0.0355

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MATERIAL PROPS	-	DIMENSIONS IN MILLIMETRES (MM) AT 20°C	PROJECTION 	SCALE	3:10	MATERIAL	---				
FINISH SPEC	-			DRG. SIZE	C		CASTING No	-			
GEOMETRY SPEC	-	SURFACE FINISH VALUES IN MICRO METRES	WEIGHT =	DRAWN	BSR	25/04/07	PART No	L15-13184	ISSUE	C	
ASSEMBLY SPEC	-			CHECKED	DW	28/08/09	REL. PHASE	P	SHEET	1	OF
PERFORMANCE SPEC	-	UNLIMITED DIMS ±	--	APPROVED	JB	28/08/09	Pro/ENGINEER				

MOD.	ISSUE	DRAWN	DATE	MODIFICATION
5-0223-09	C	DW	28/08/09	CHANGED SHAFT STIFFNESS FROM 3.2392 TO 3.1195
4-9346-11	B	DW	12/12/07	MAIN ROTOR WEIGHT WAS STATED AS 30.090 IN ERROR
4-8440-50	A	BSR	25/04/07	ORIGINAL ISSUE